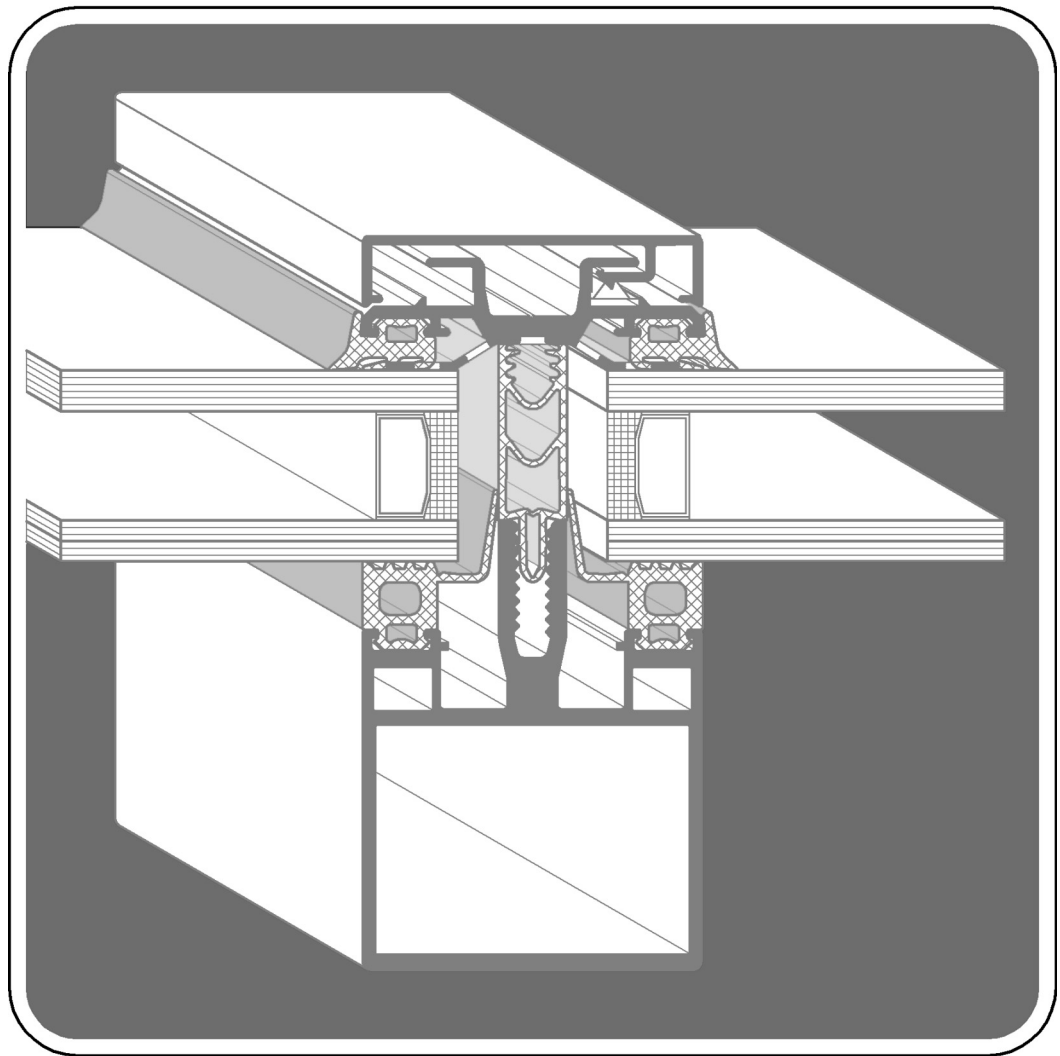


Profile system SYKON

Sykotec
Facade 50



The catalogue is subdivided, in order to be simply to use, in product groups.
Each group contains profile, accessories and furnitures.
The mentioned system profiles are extruded according DIN 17615 and the alloy is Al Mg Si 0,5.
The profiles can be provided in fixed lengths or by request in special length.
All profiles, fittings and accessories have a code number.
When ordering you must take care the profile' s length, colours and accessories.
Aluminium profiles are supplied mill-finished, anodized or coloured.

The joints are described with two letter. Specifically:

NE = Pin Corner Joint
PE = Press Corner Joint
TV = T-Joint
EW = Corner Joint
VE = Adjustable Corner Joint

All manuals are written, based on constructor's convenience.
For any logistical support please write to R&D department.

PROFILCO
53th Km National Road Athens-Lamia
Inofita-Viotia

Phone: 0030 22620 31753, 31754
Telefax: 0030 22620 30953

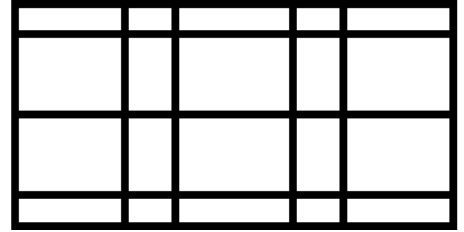
Internet: www.profilco.gr
E-Mail: info@profilco.gr

SYKON GmbH & Co. KG
Industriestraße 10
32278 Kirchlengern

Phone: 0 52 23 / 98 18 - 0
Telefax: 0 52 23 / 98 18 - 88

Internet: www.sykon.de
E-Mail: info@sykon.de





Sykotec Facade 50

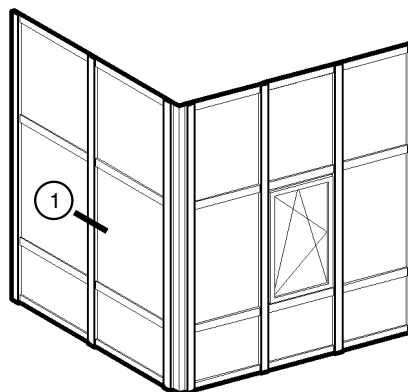
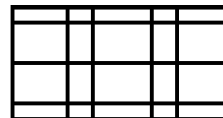
**Skylight construction,
Vertical and angular facade,
Entrance roof,
Glass fittings and Winter garden**

Sykotec Facade 50
with graduated polyamide
variable U_f - Value
Heat insulation DIN 4108, Part 4

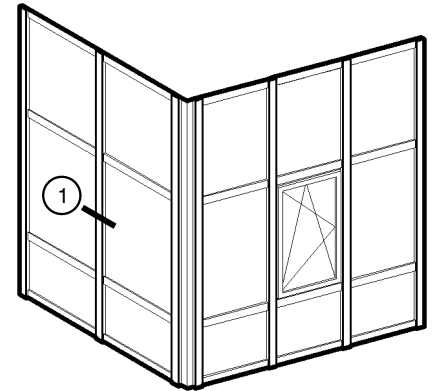
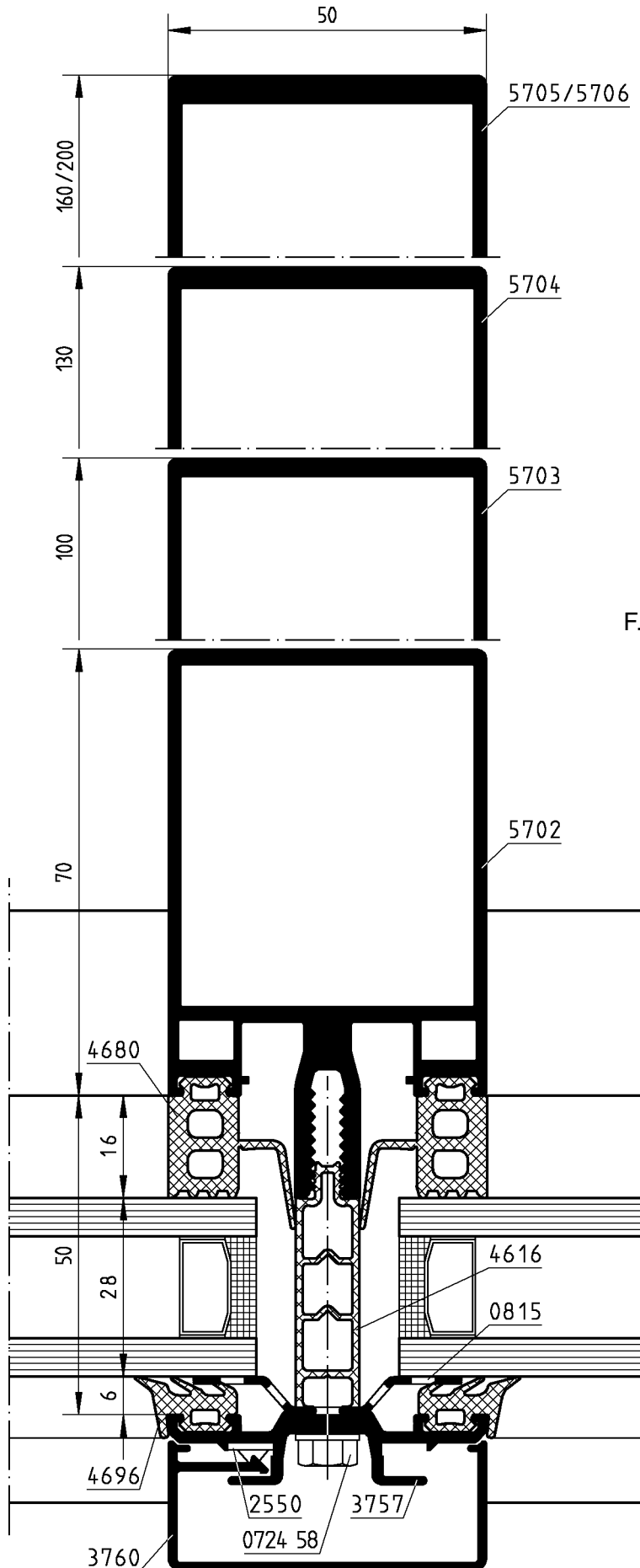
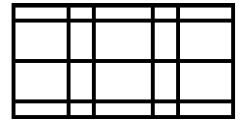


by

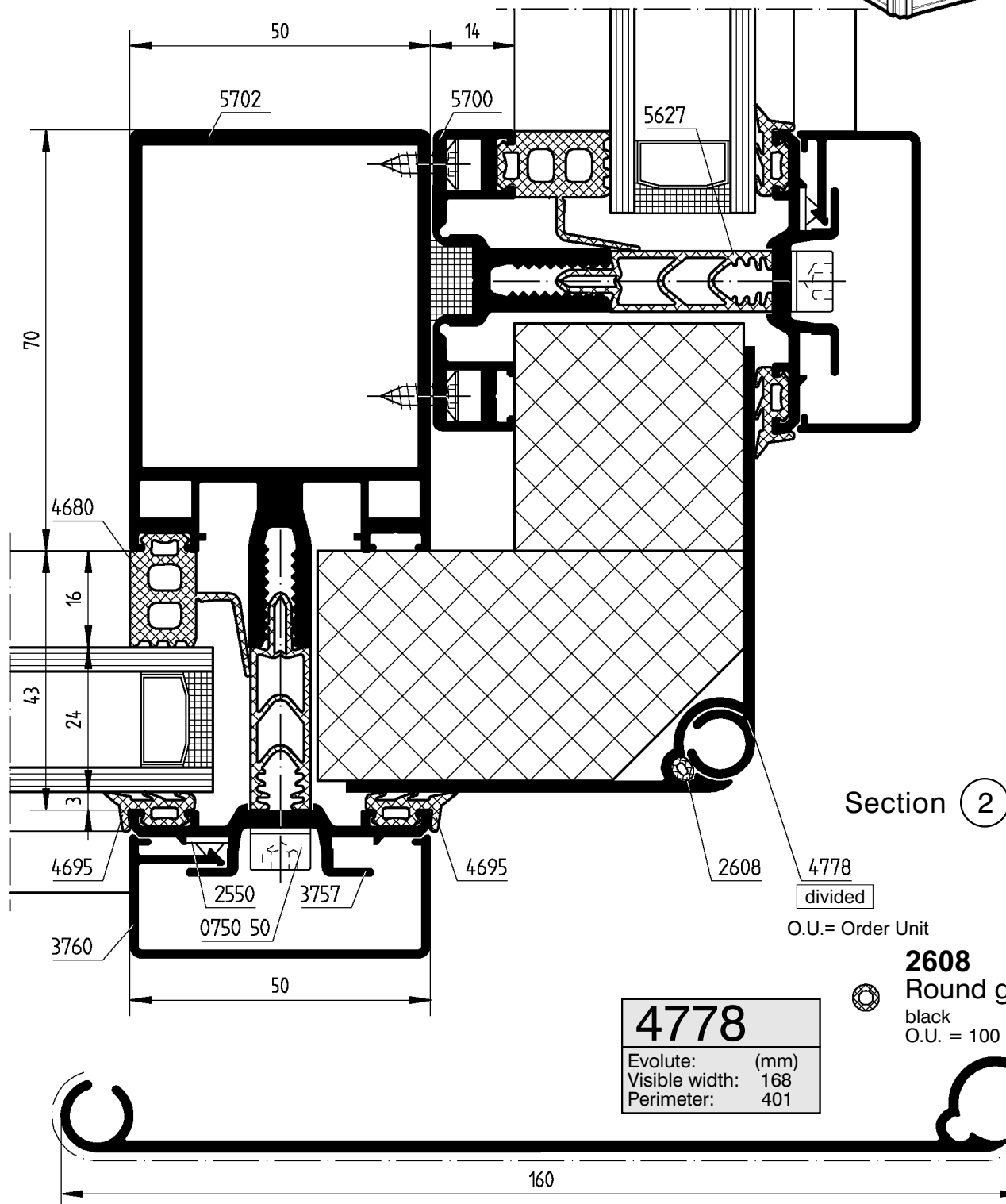
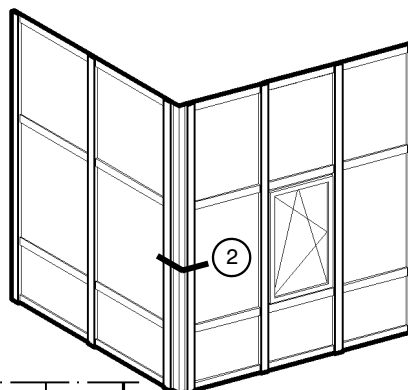
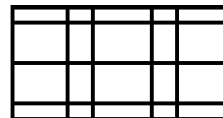


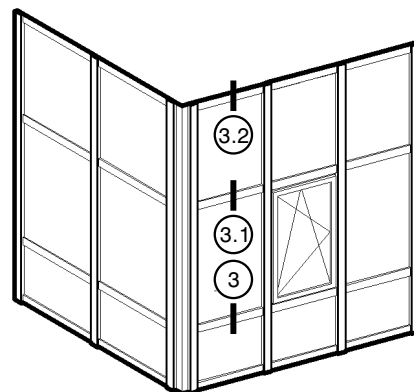
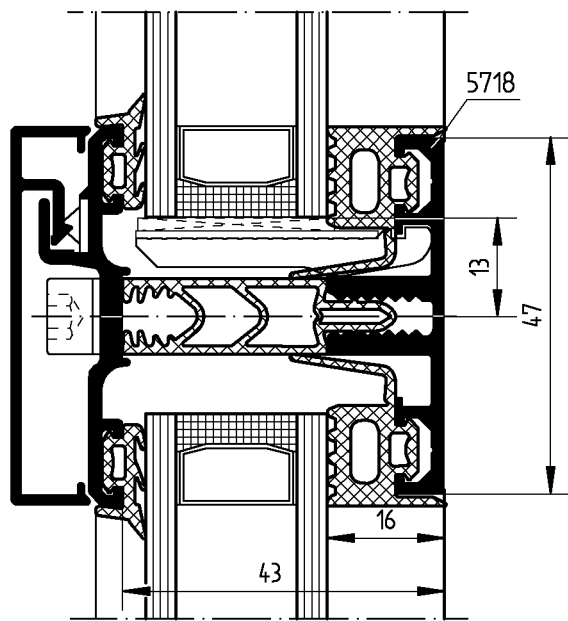
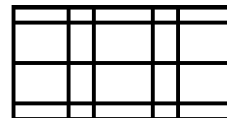


Section ①

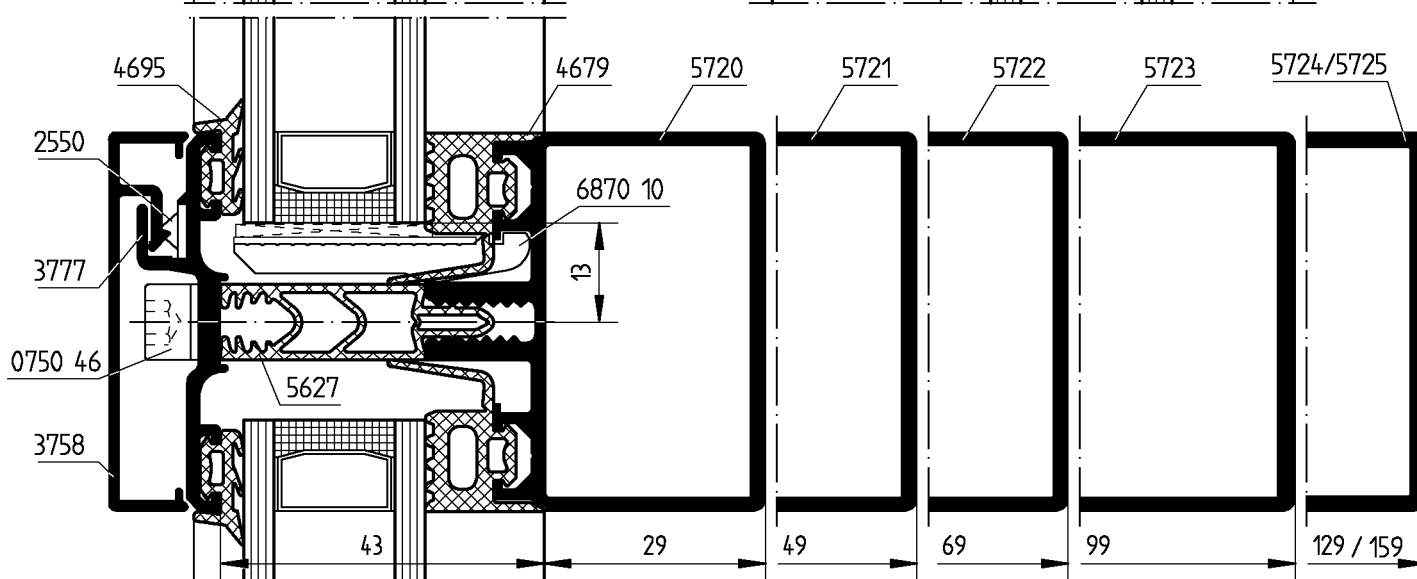
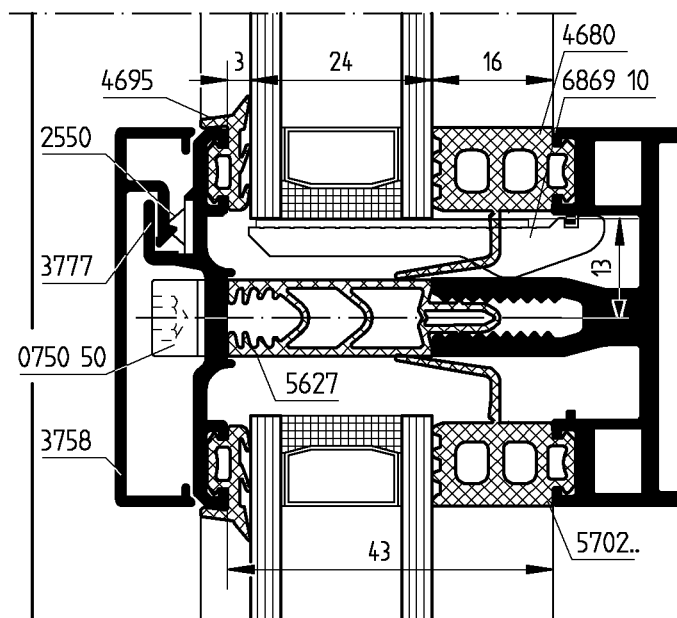
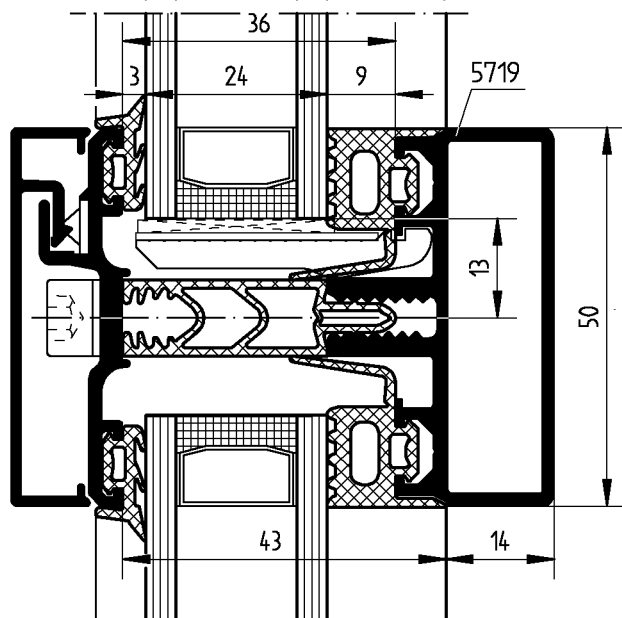


F.M.G. = Frame Material Group

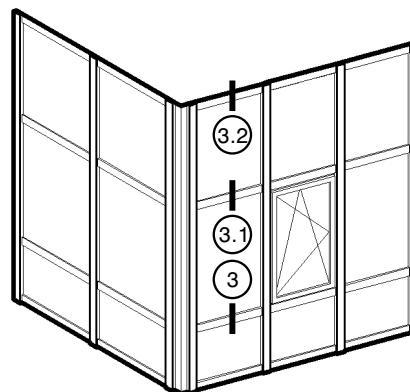
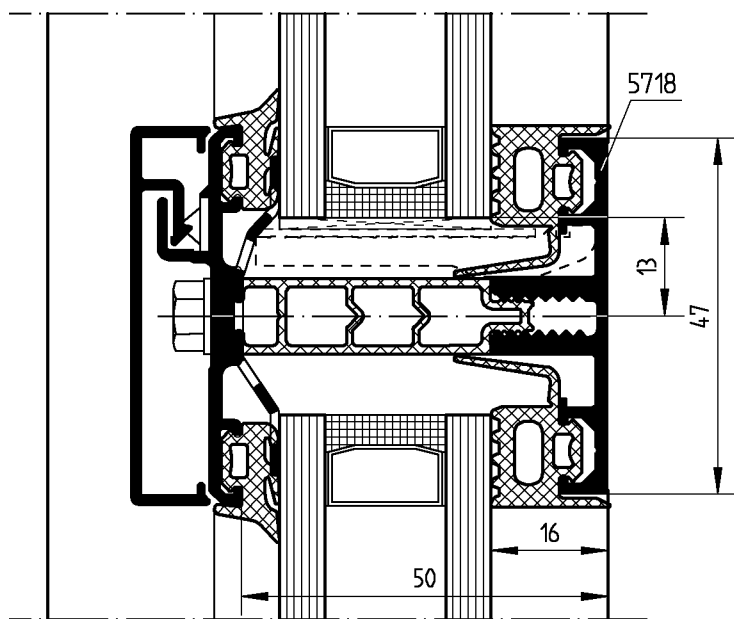




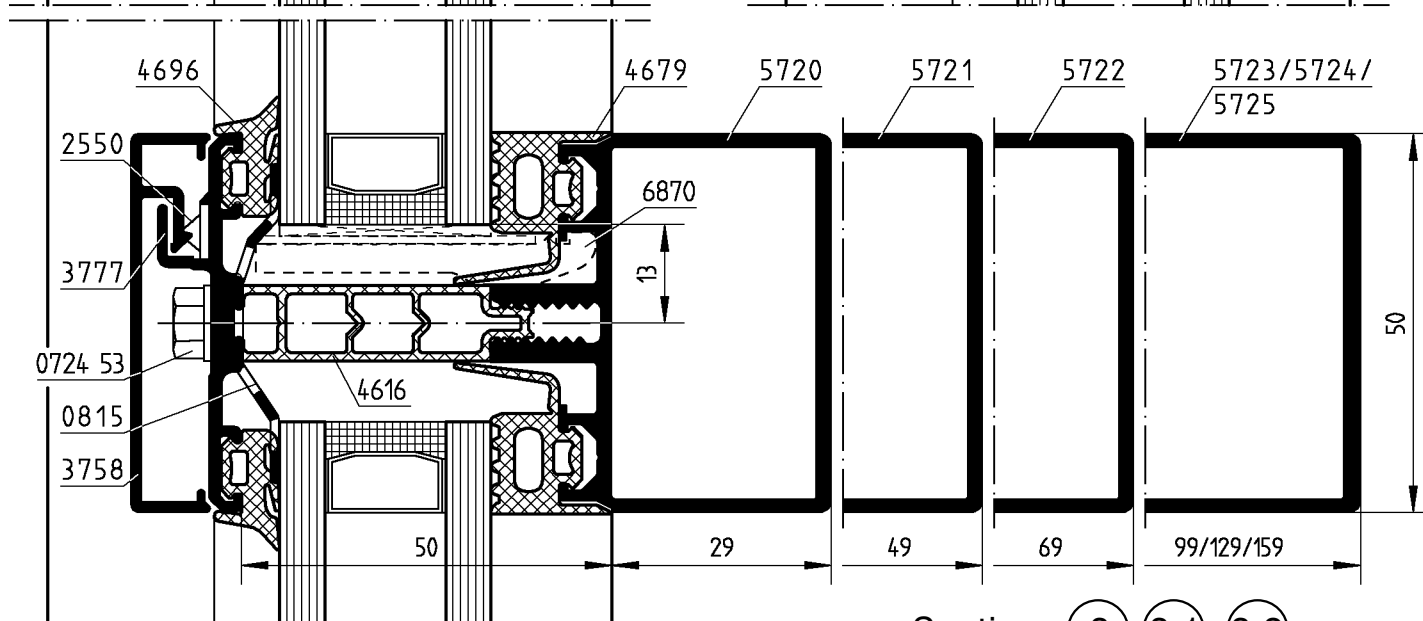
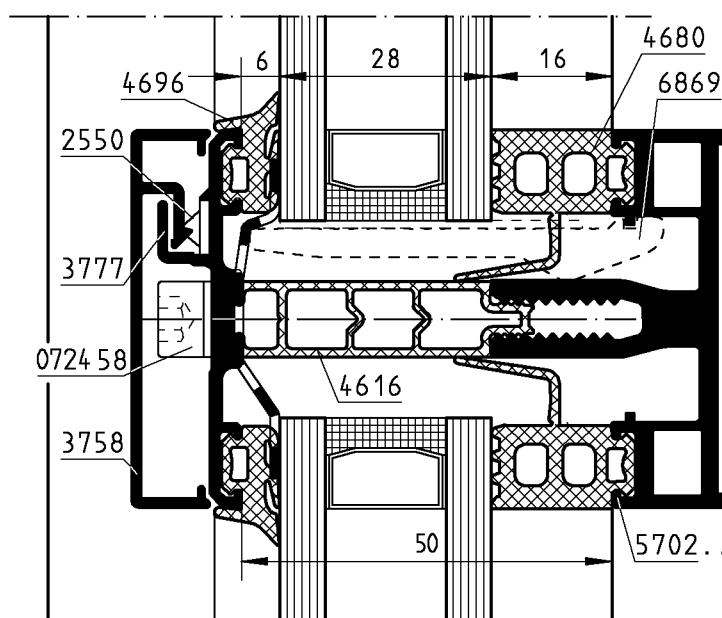
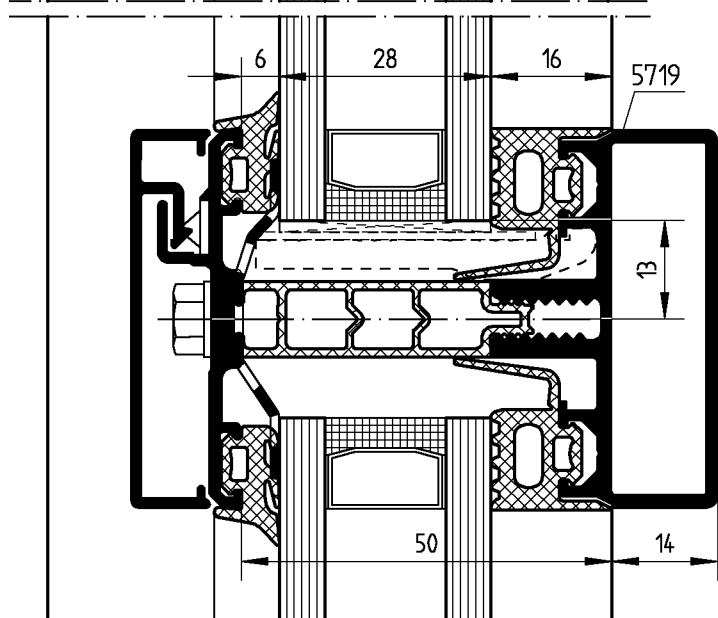
Alternative in vertical area:
Transom coming from mullion profile



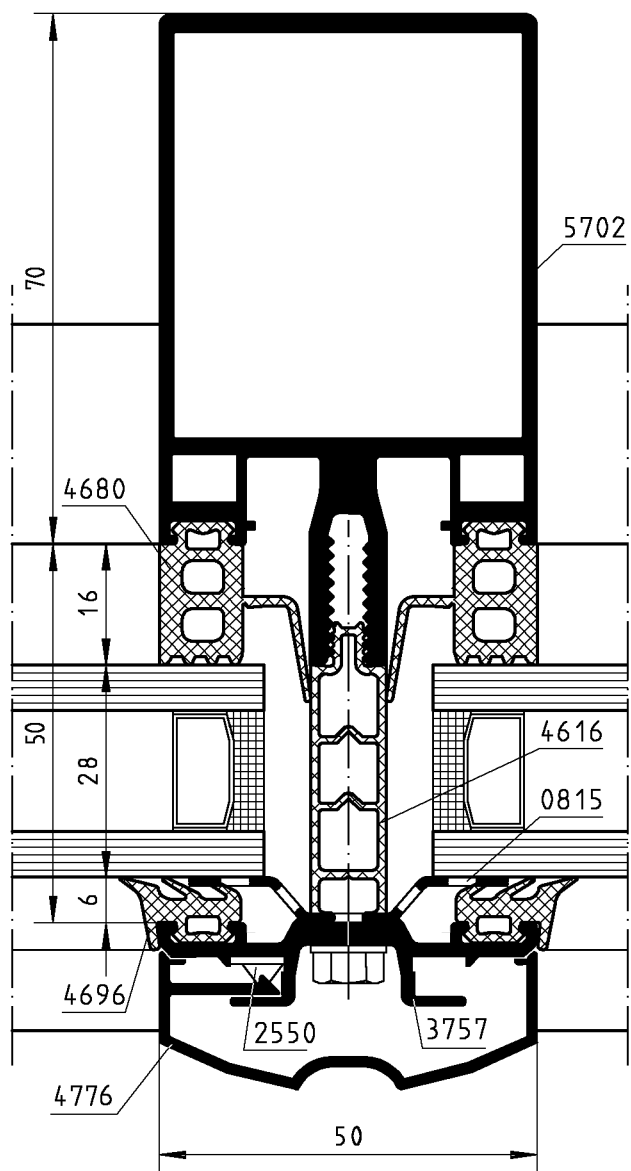
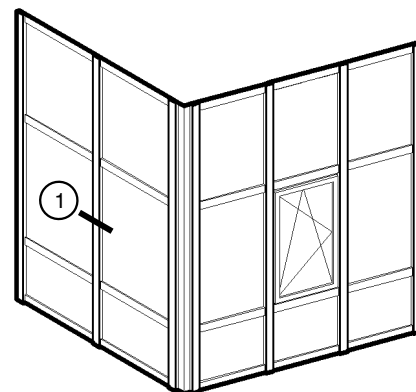
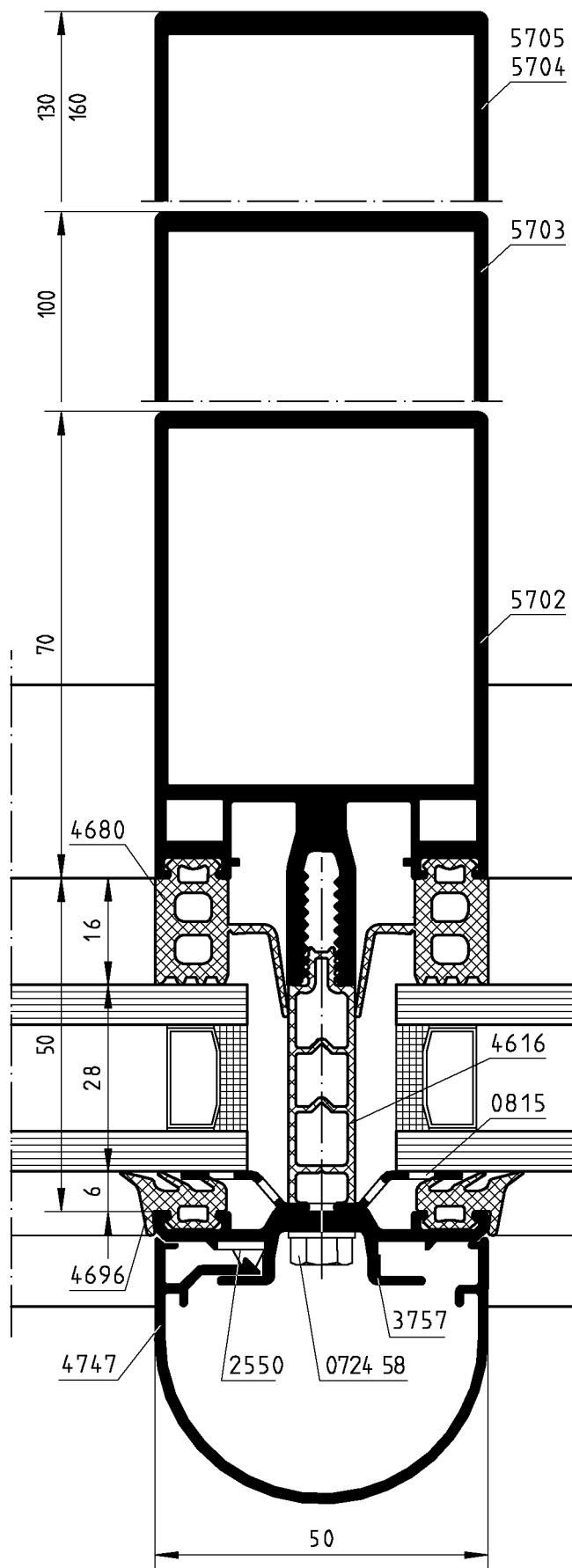
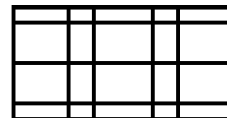
Section 3 3.1 3.2



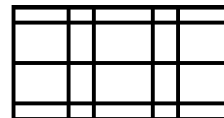
**Alternative in vertical area:
Transom coming from mullion profile**



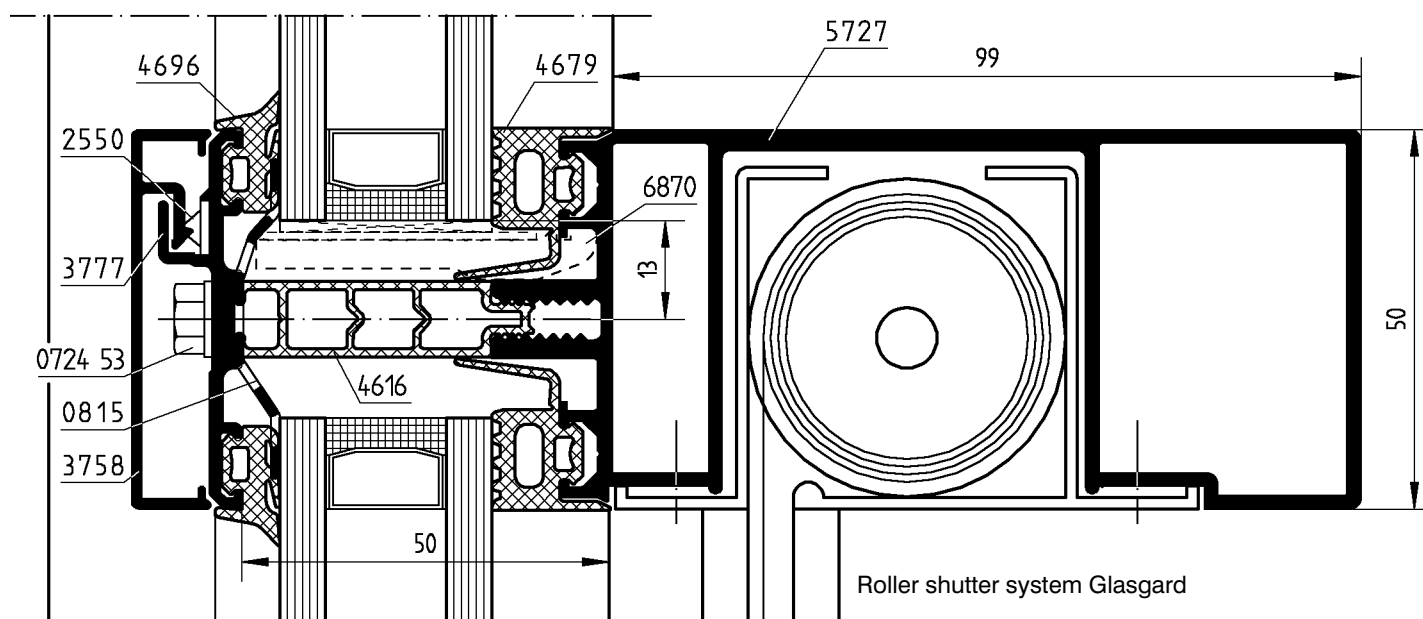
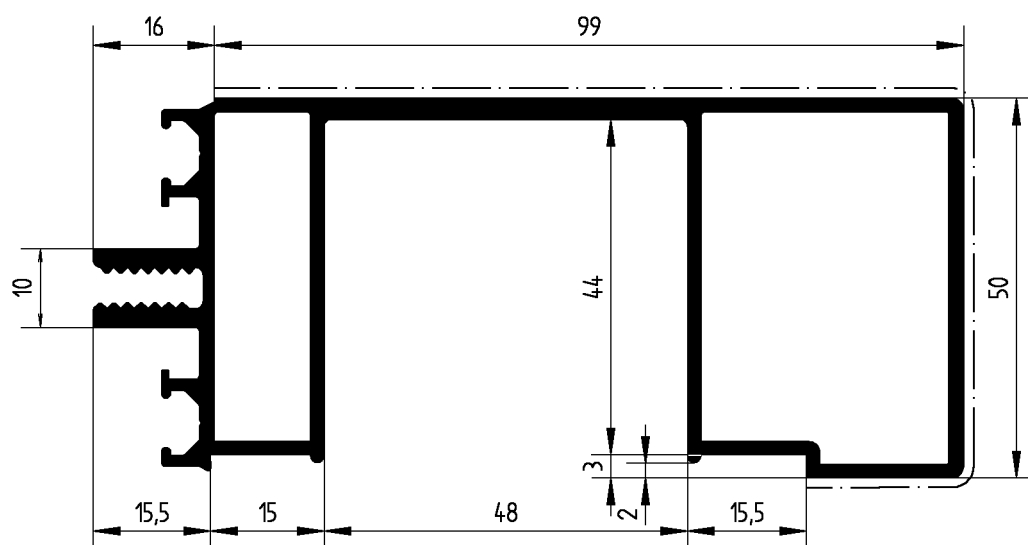
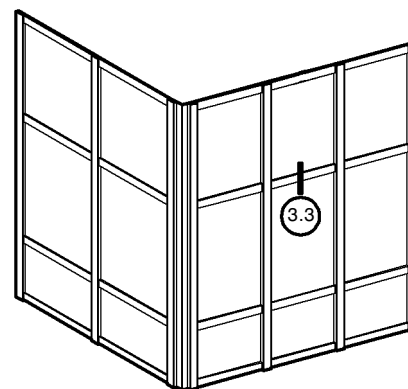
Section **3** **3.1** **3.2**



Section: 1a

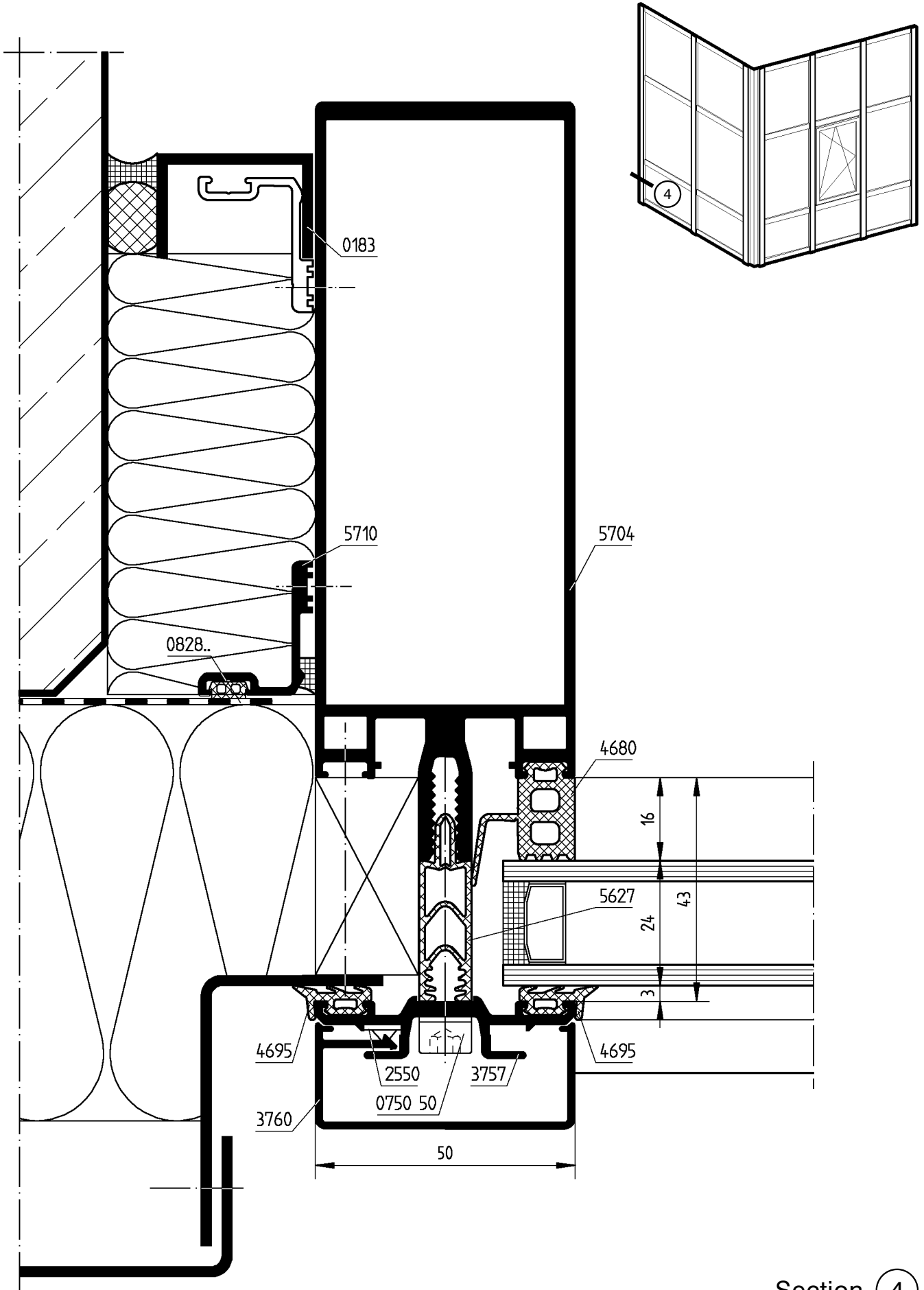
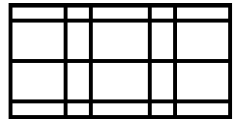


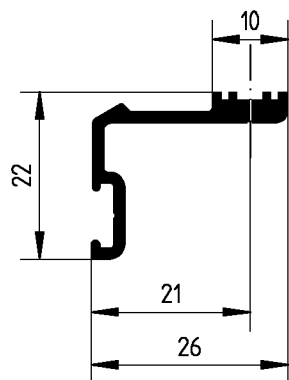
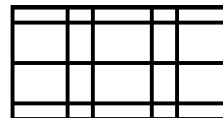
5727	
Evolute:	(mm)
Visible width:	109
Perimeter:	503
T-joint: support- connector from 4265	



Section: **3.3**

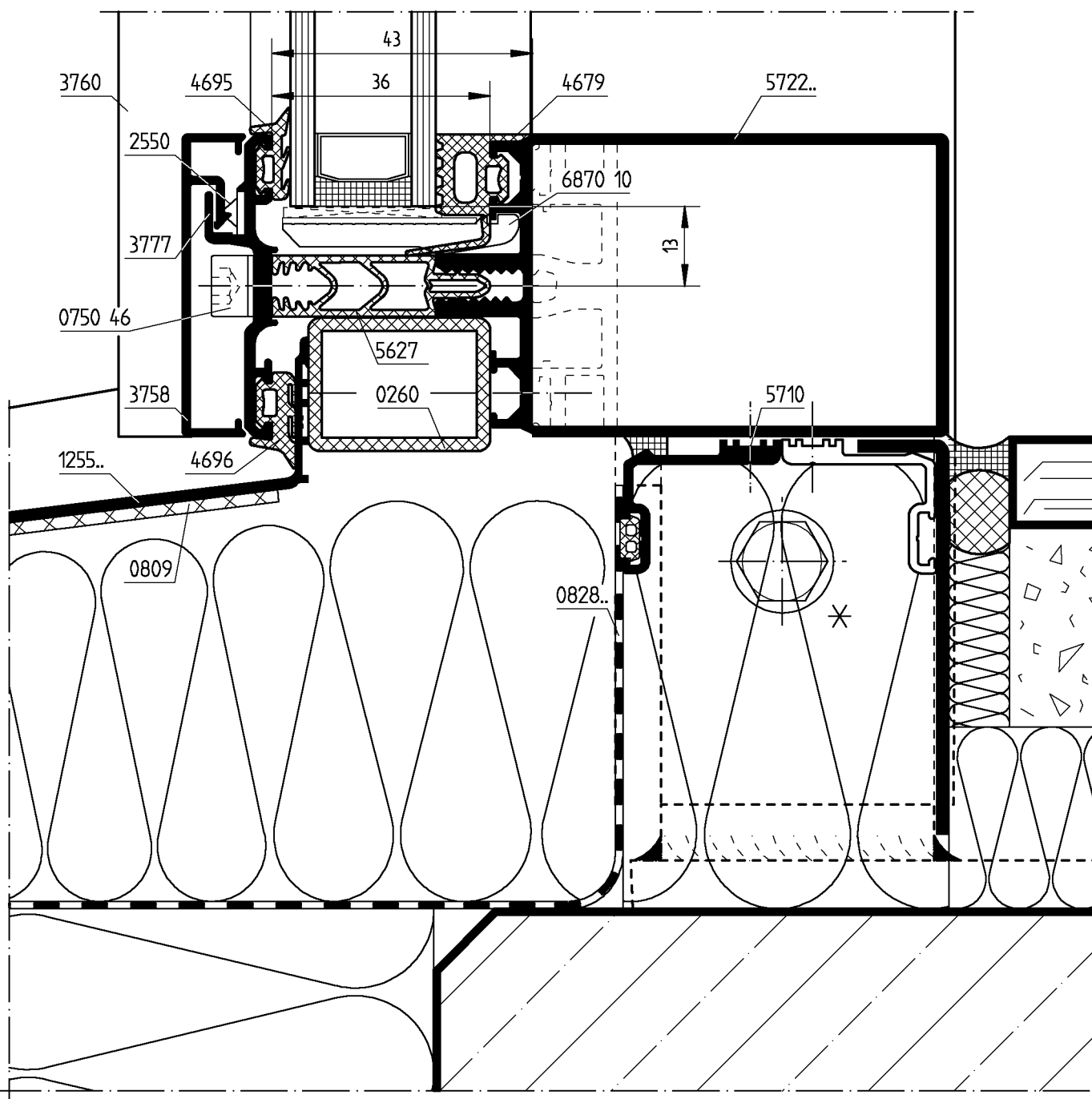
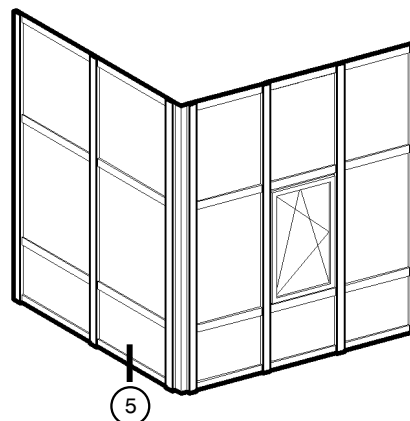
050207





5710

Evolute: (mm)
Visible width:
Perimeter: 112

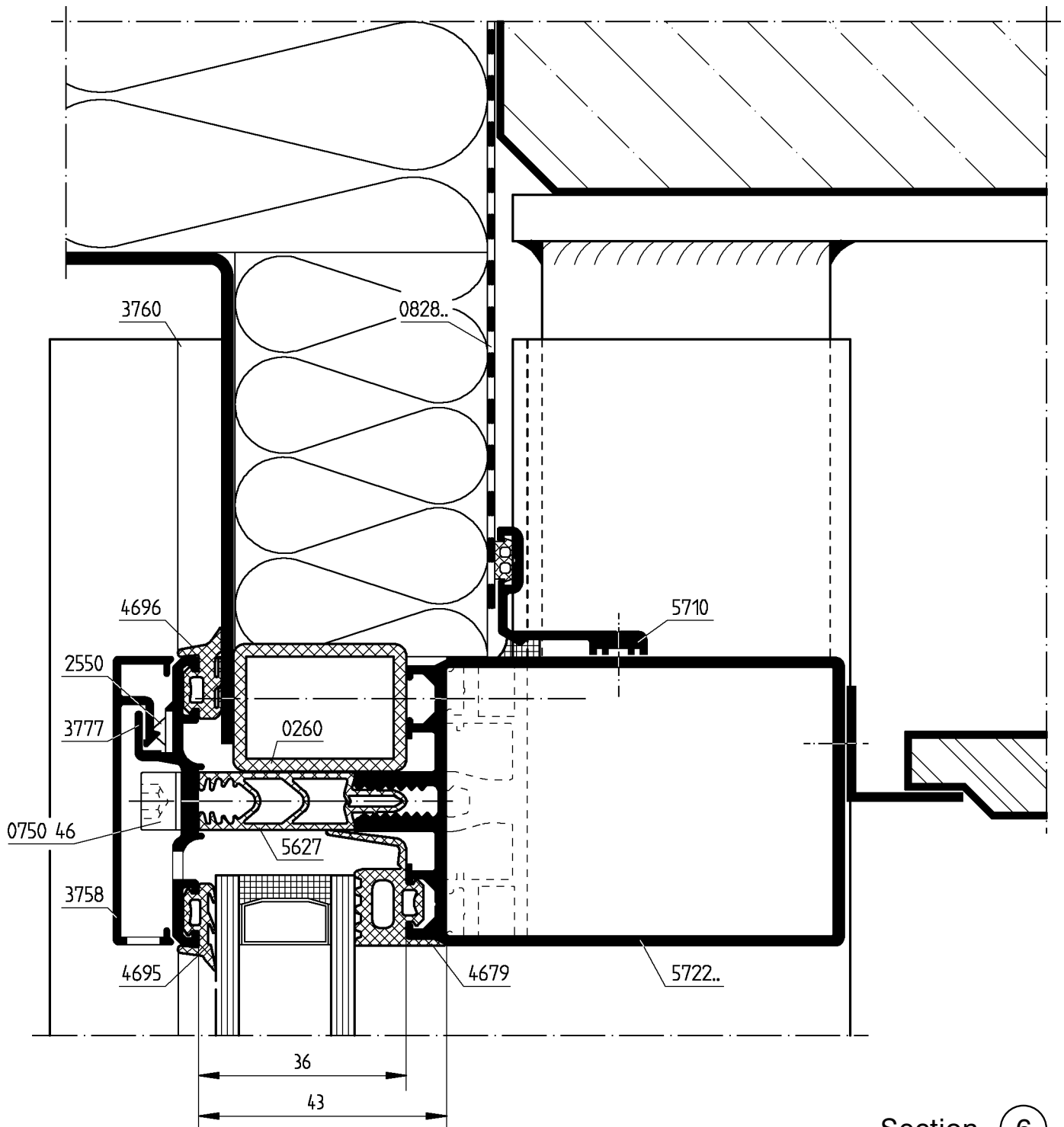
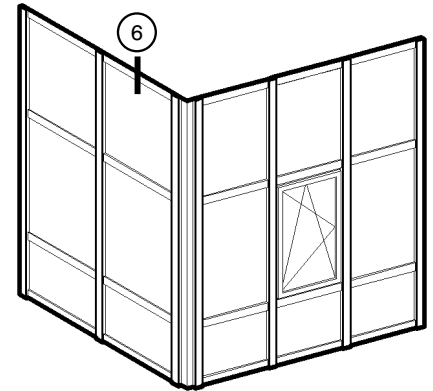
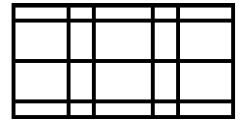


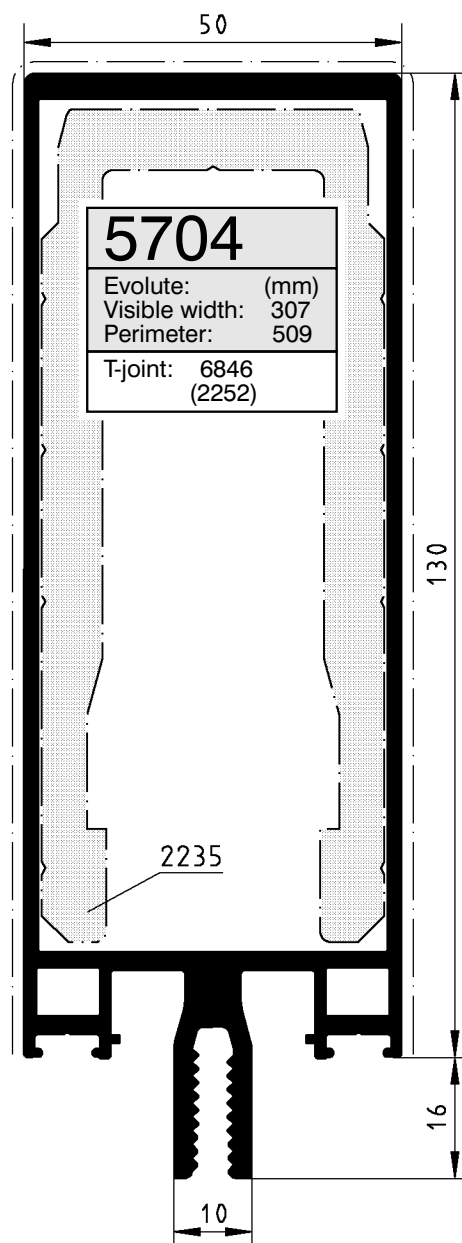
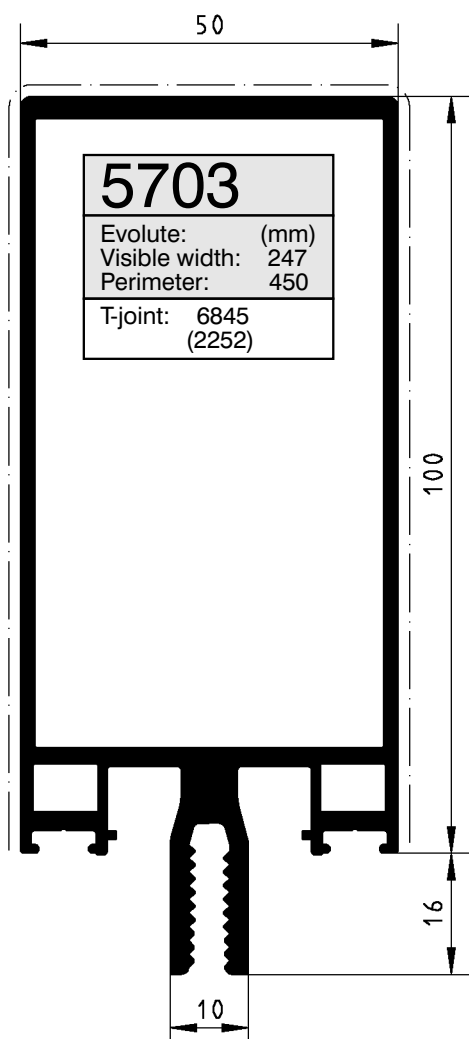
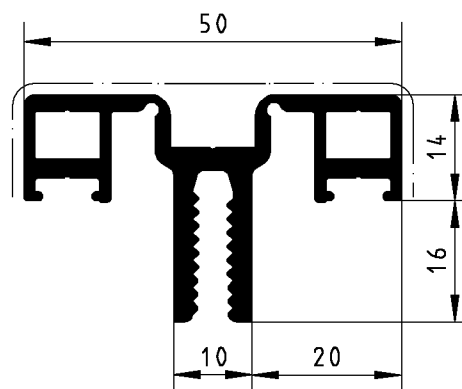
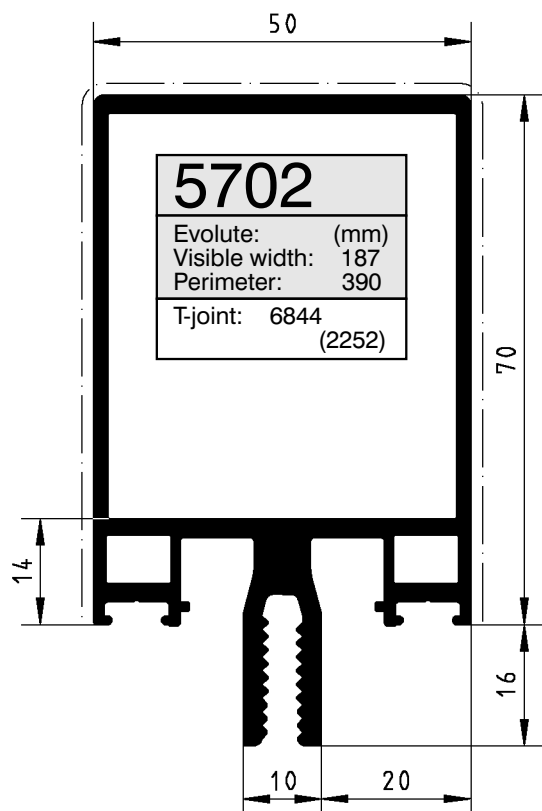
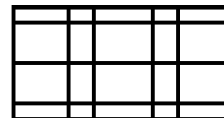
* Number and dimensioning
conforming to statics demands

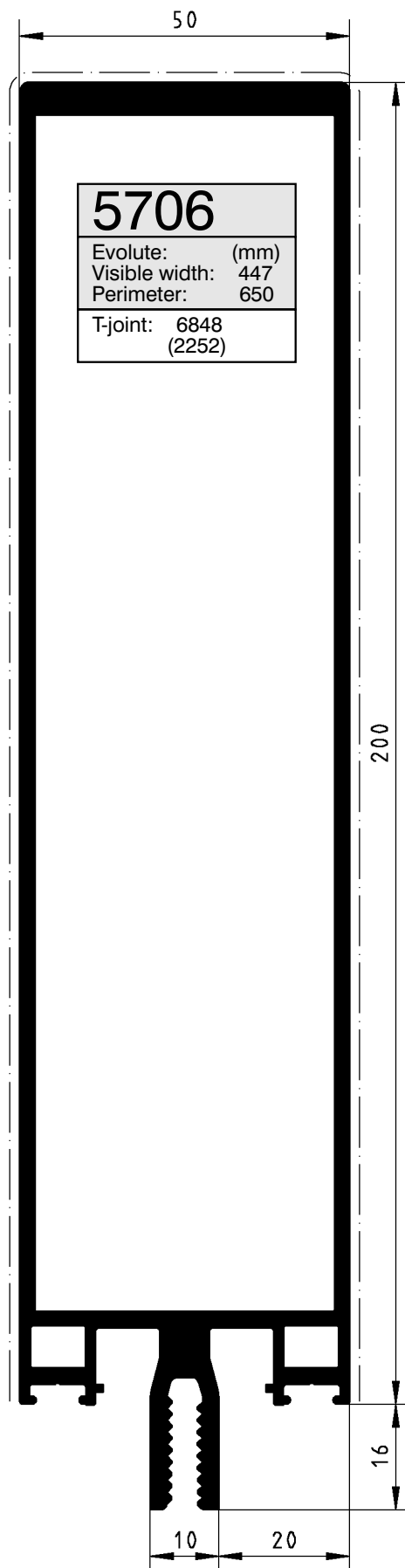
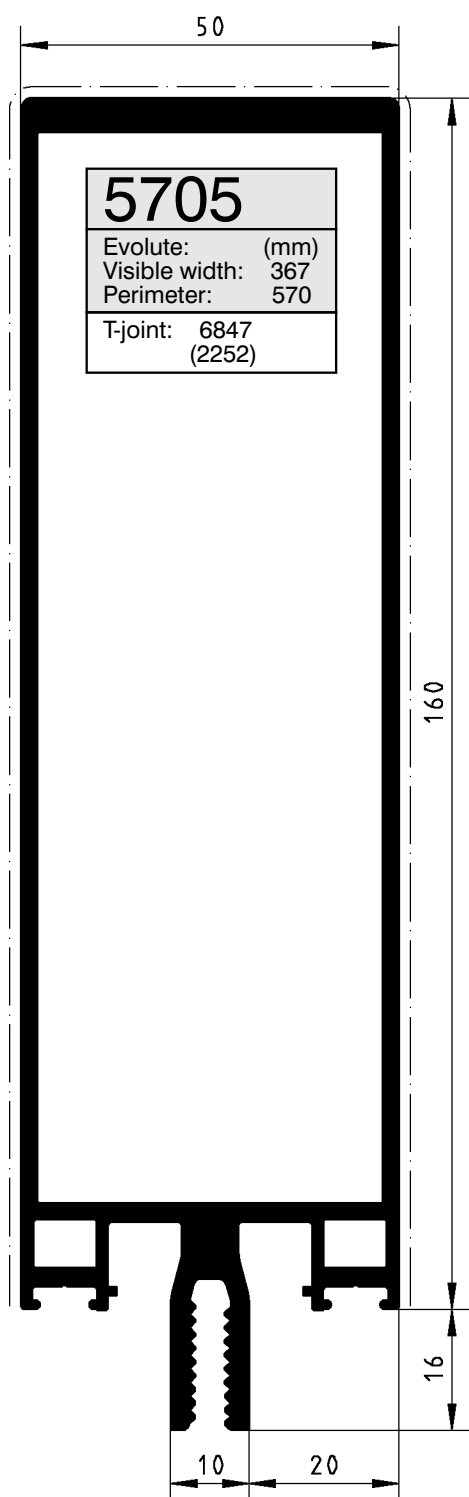
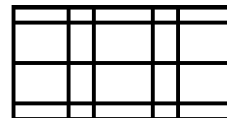
Section

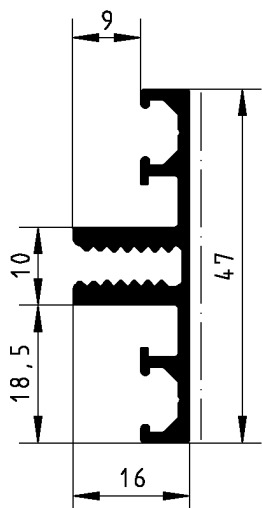
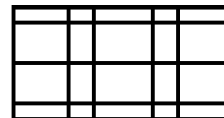
5

050207

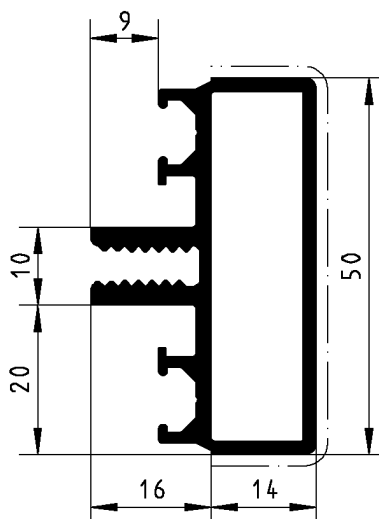




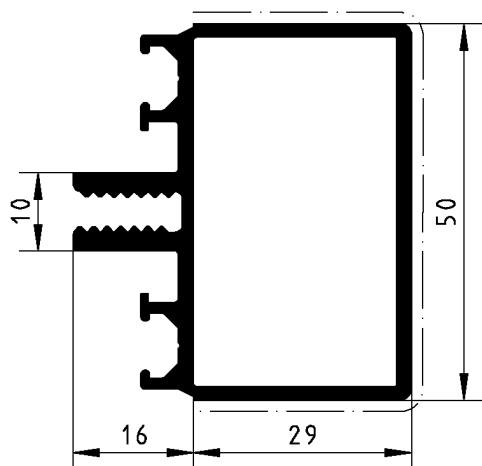



5718

Evolute:	(mm)
Visible width:	458
Perimeter:	203


5719

Evolute:	(mm)
Visible width:	76
Perimeter:	238


5720

Evolute:	(mm)
Visible width:	106
Perimeter:	268

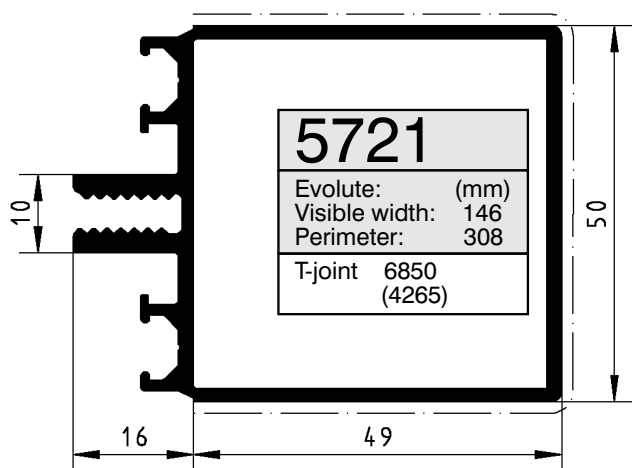
T-joint:	6849 (4265)
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Self tapping screw with torx
 similar DIN 7982-ST
 stainless steel O.U. = 100 pieces

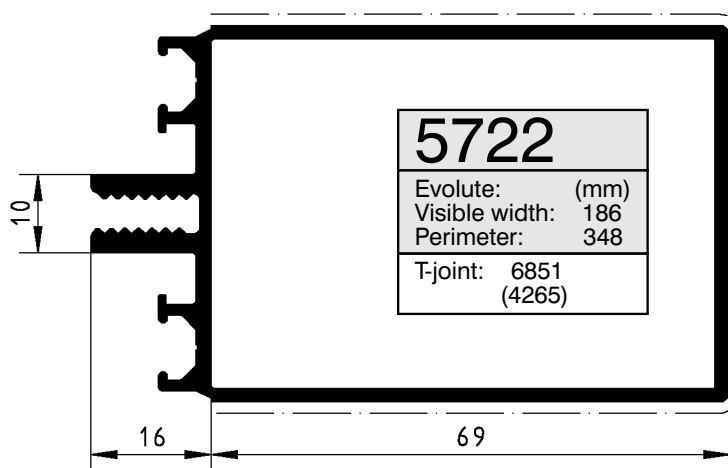
Code Nr.	Description
0704 13	4.2 x 13
0704 19	4.2 x 19

0704 13 for transoms
 direct fixing in mullion
 0704 19 for transoms fixing
 in T-joint.


5721

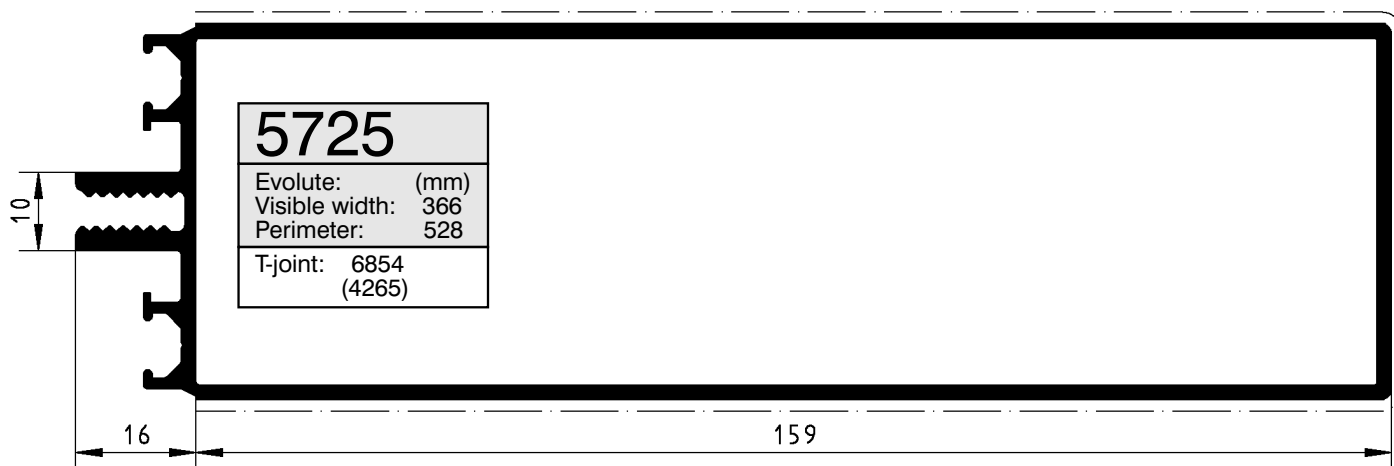
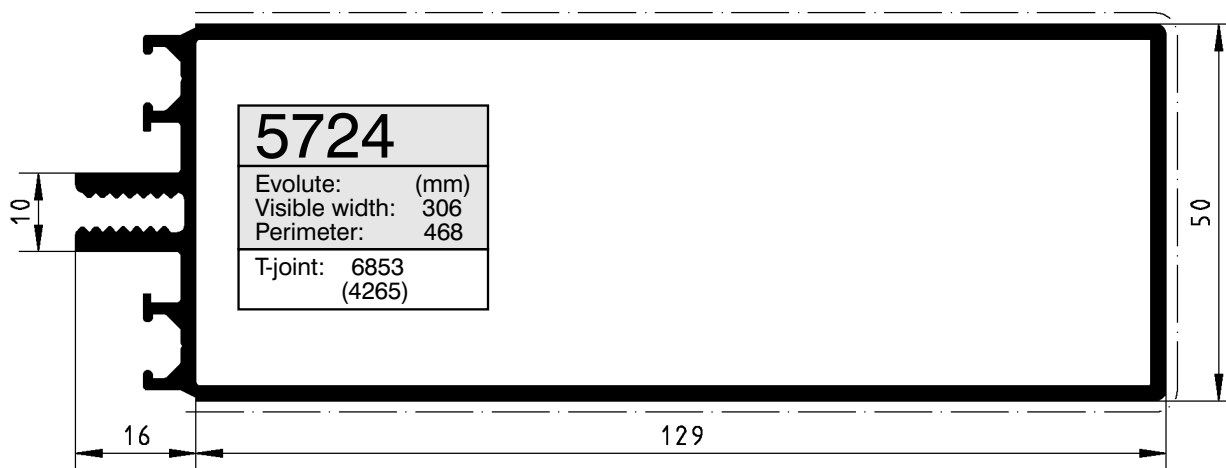
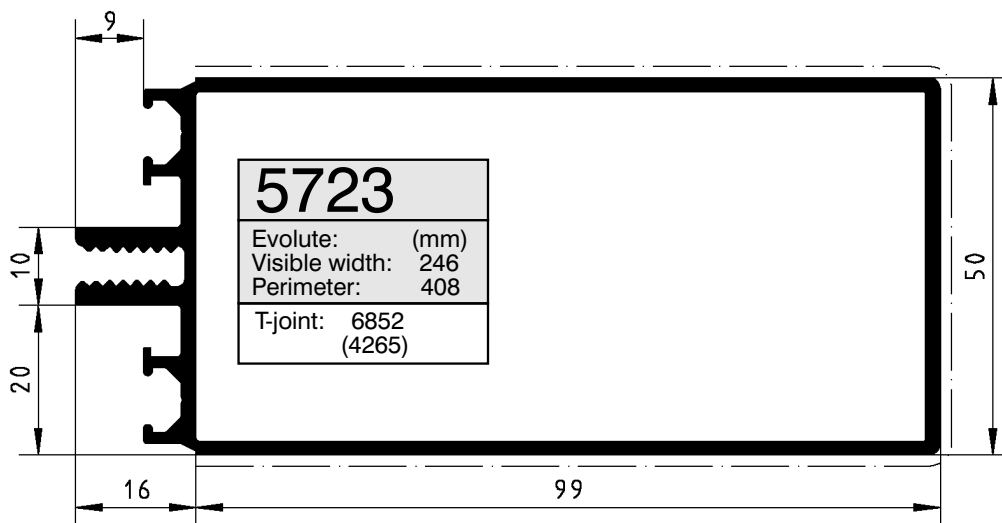
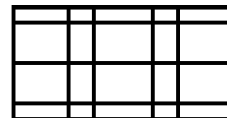
Evolute:	(mm)
Visible width:	146
Perimeter:	308

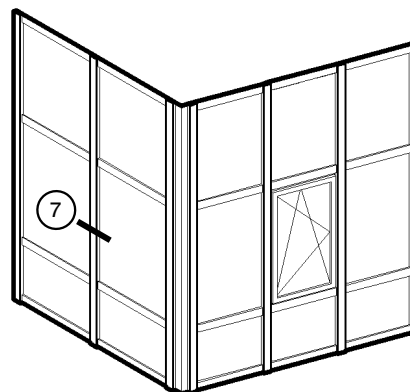
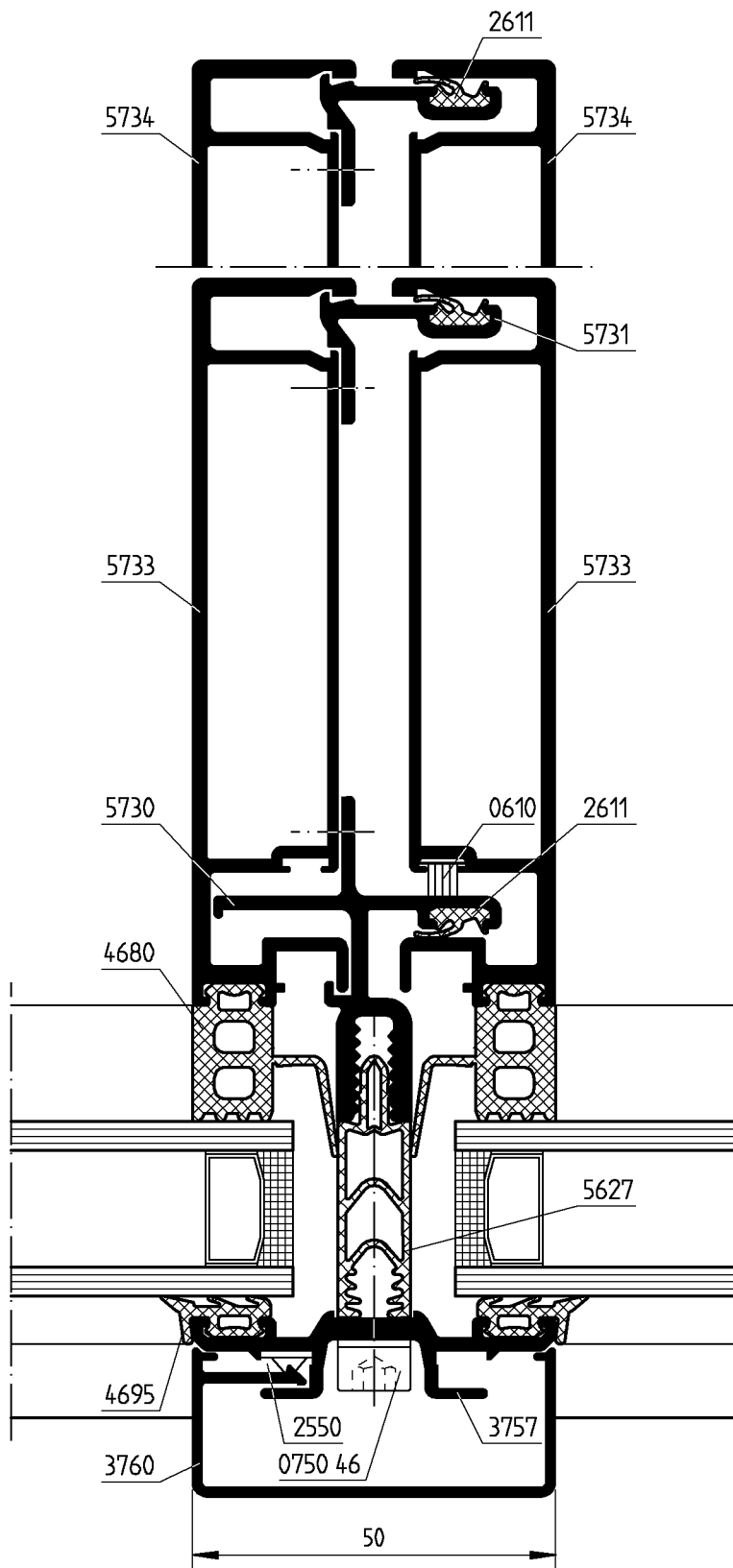
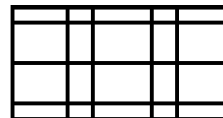
T-joint:	6850 (4265)
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5722

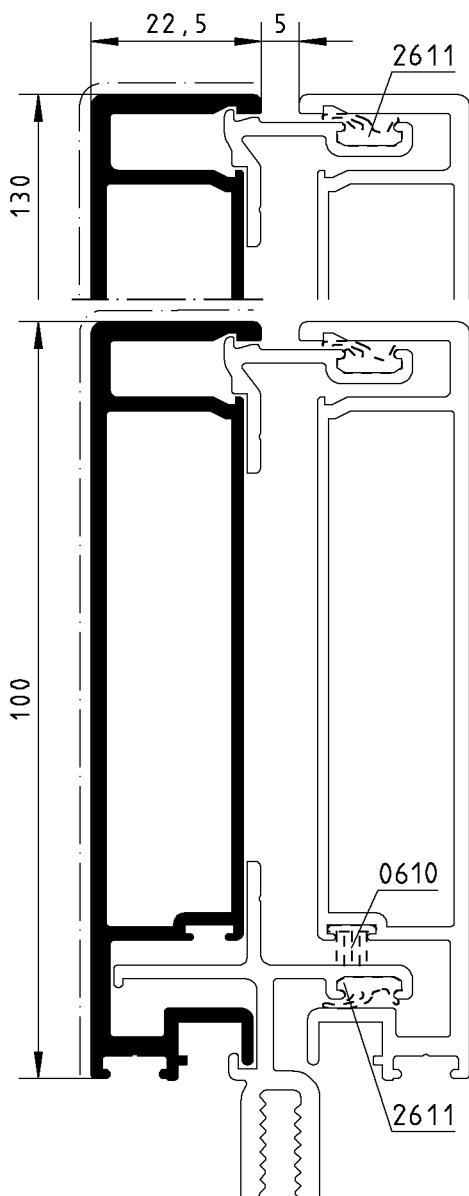
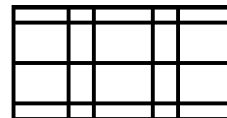
Evolute:	(mm)
Visible width:	186
Perimeter:	348

T-joint:	6851 (4265)
----------	----------------





Section 7



5734

Eolute: (mm)
Visible width: 151
Perimeter: 416

5733

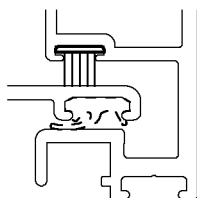
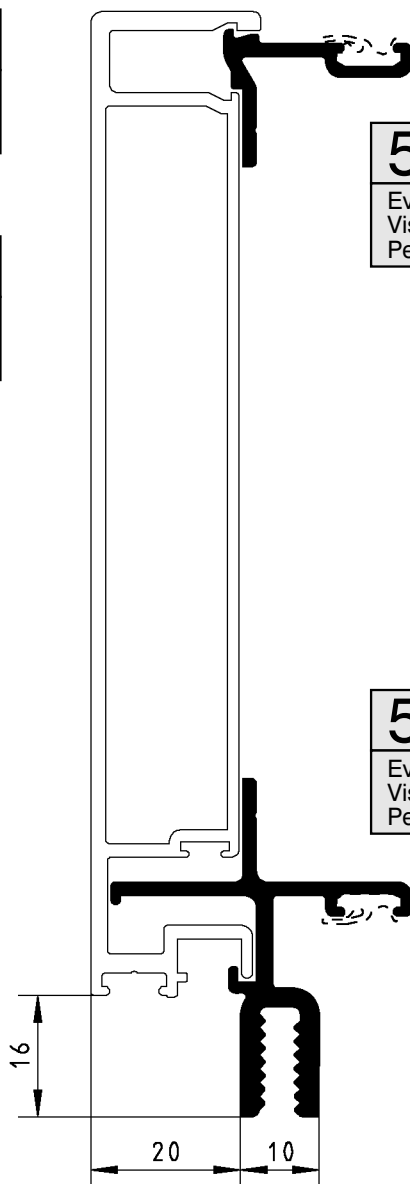
Eolute: (mm)
Visible width: 121
Perimeter: 353

5731

Eolute: (mm)
Visible width: 98
Perimeter: 98

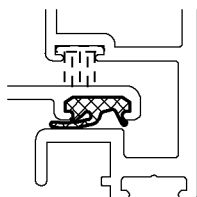
5730

Eolute: (mm)
Visible width: 238
Perimeter: 238



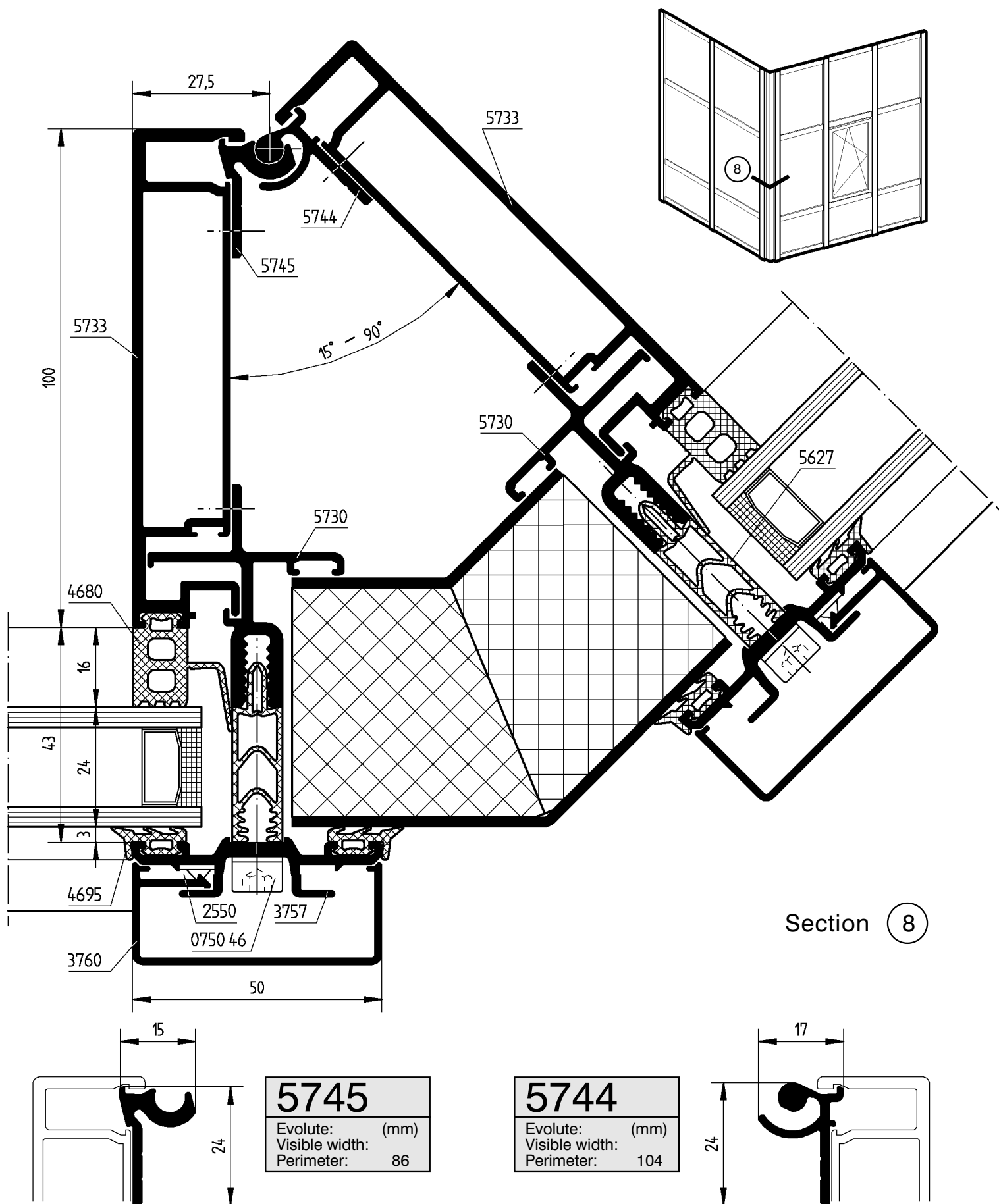
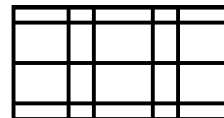
0610
Brush

Colour: grey
O.U. = 20 m

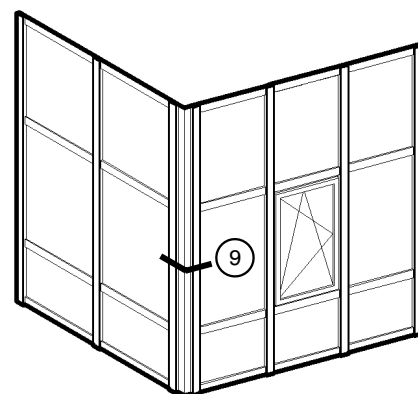
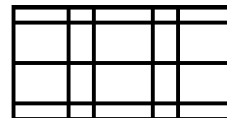


2611
Rebate gasket

of EPDM
Colour: black
O.U. = 100 m



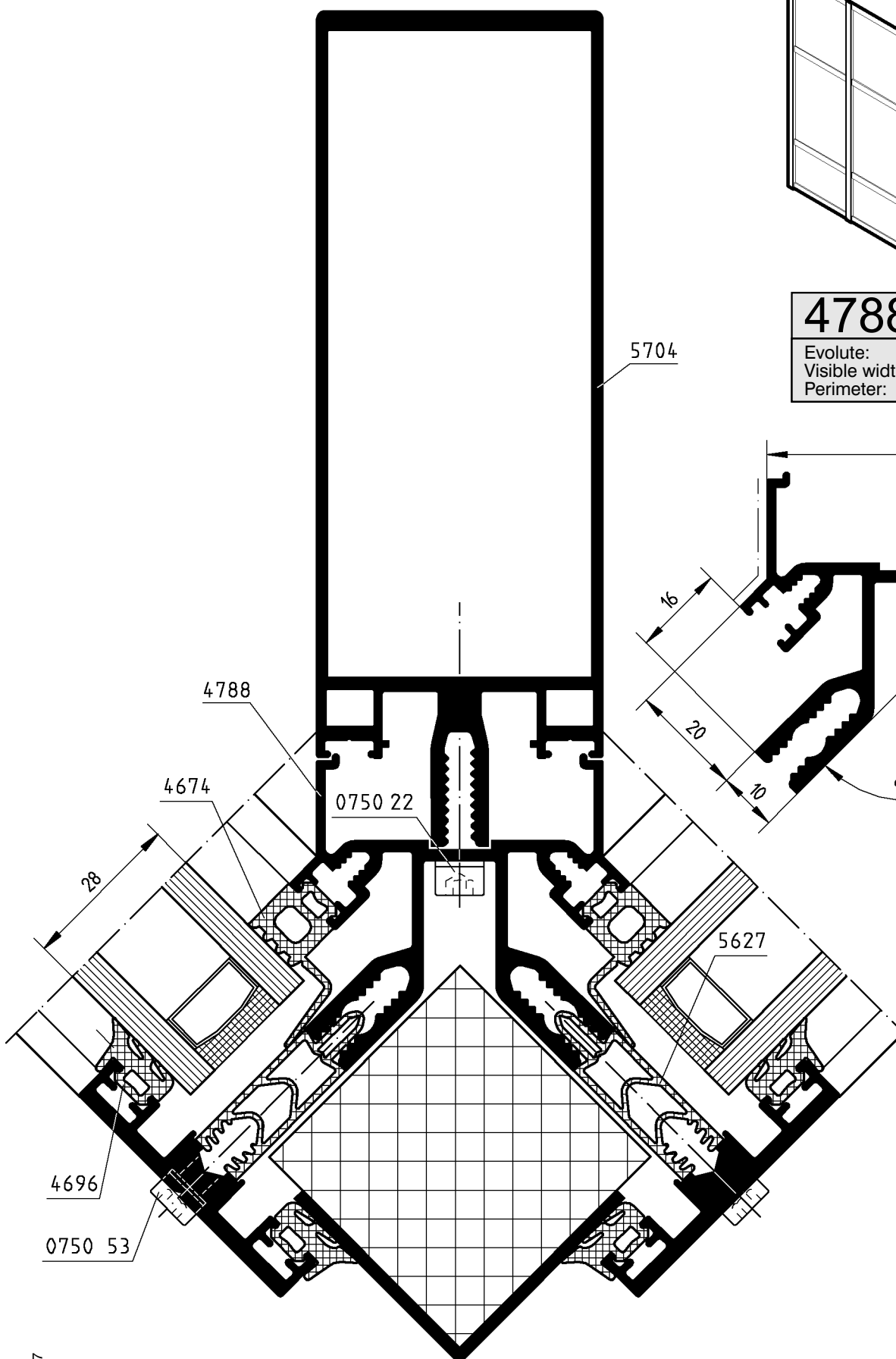
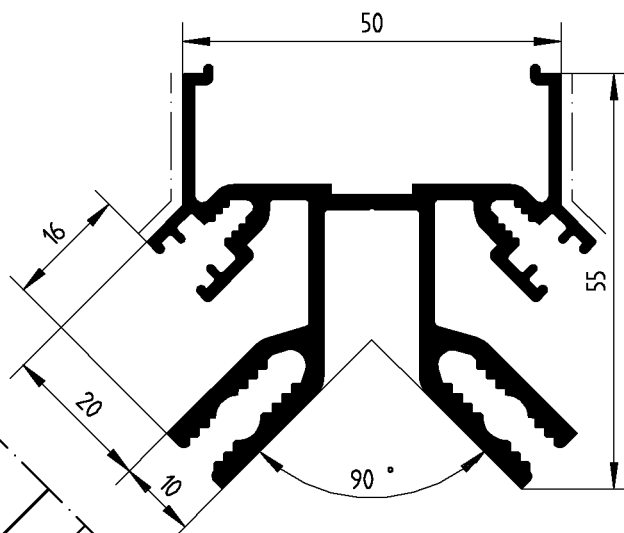
Section 8



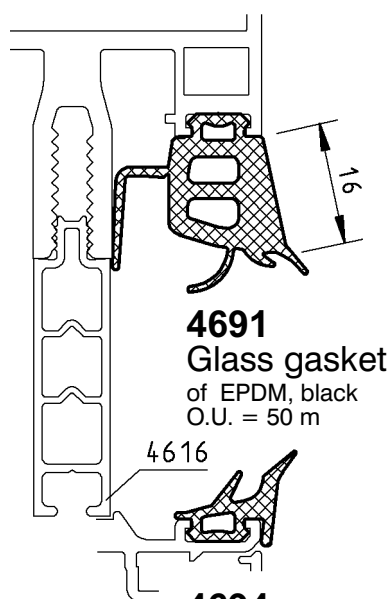
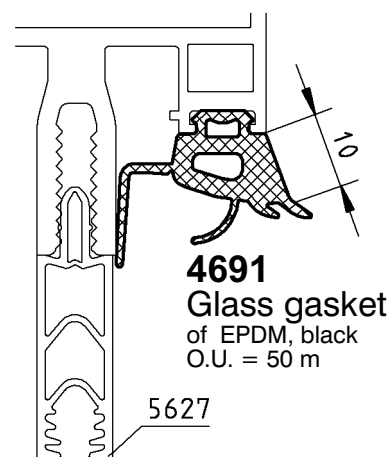
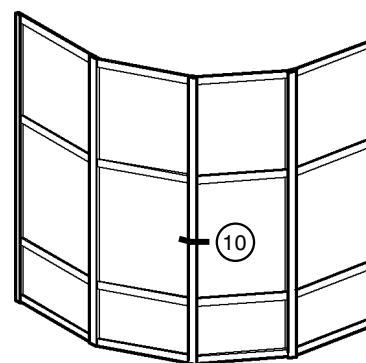
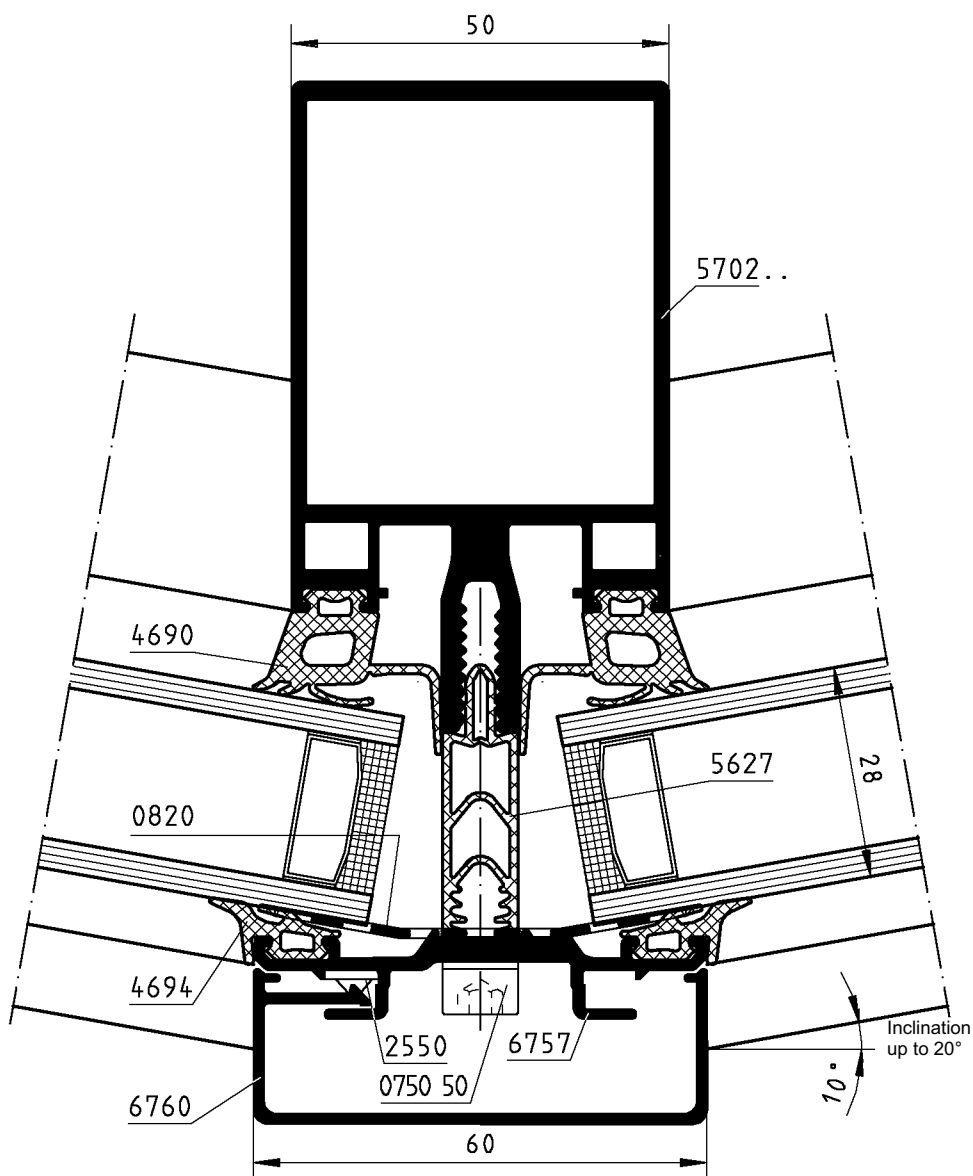
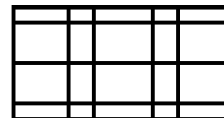
4788

Evolute: (mm)
Visible width: 46
Perimeter: 580

5704



Section 9

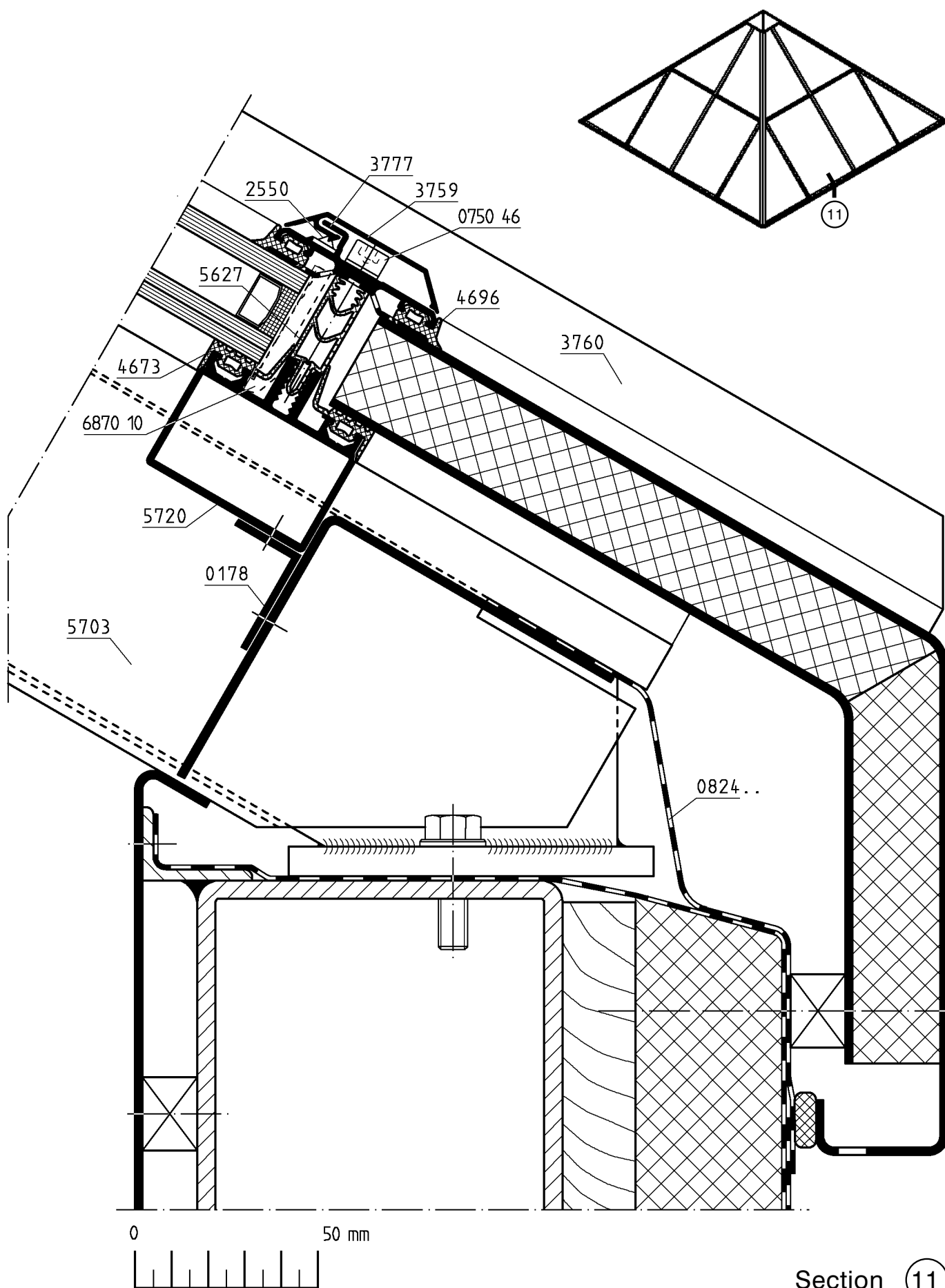
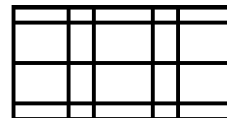


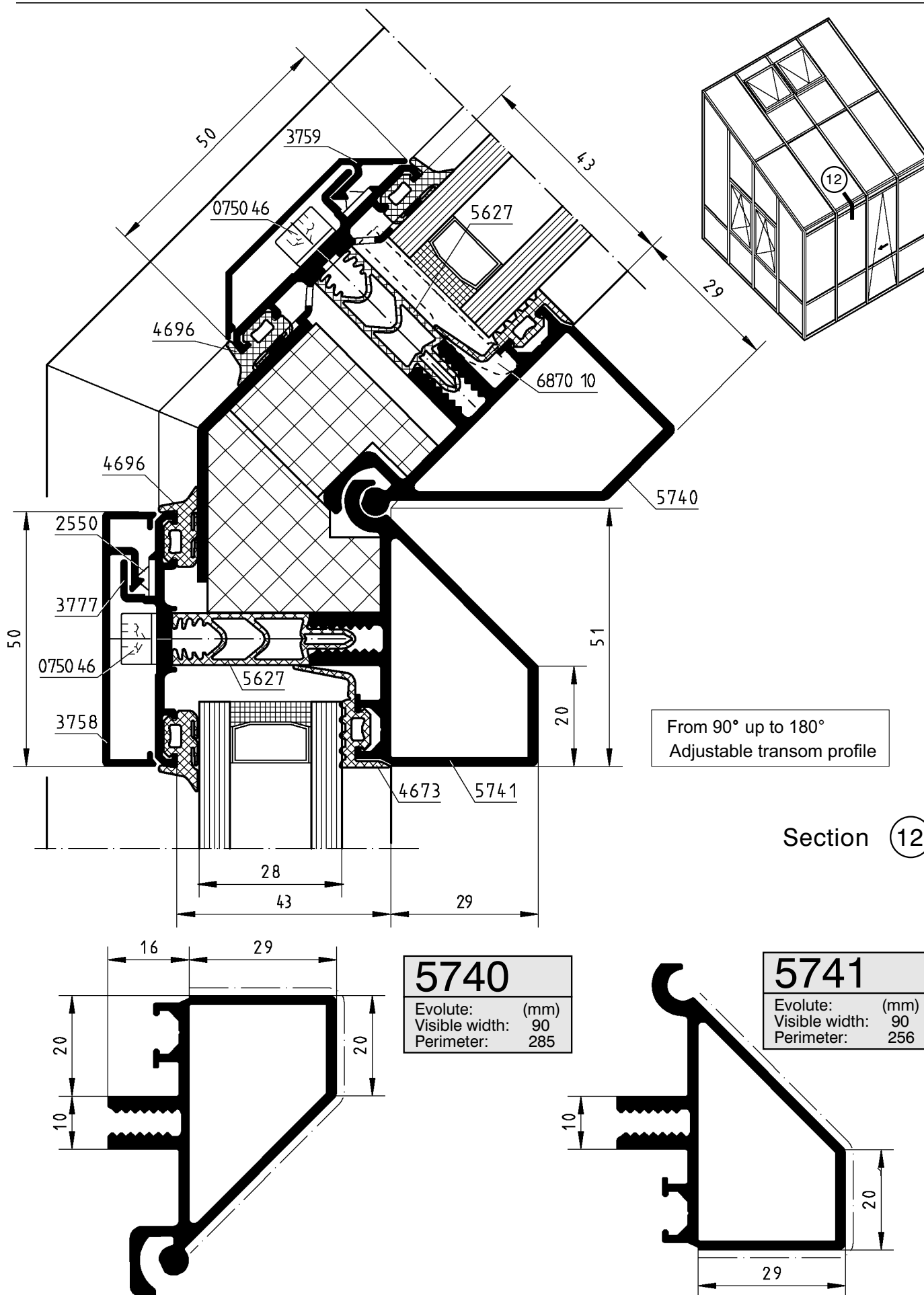
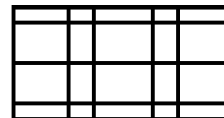
4694
Glass gasket
of EPDM,
Colour: black
O.U. = 100 m

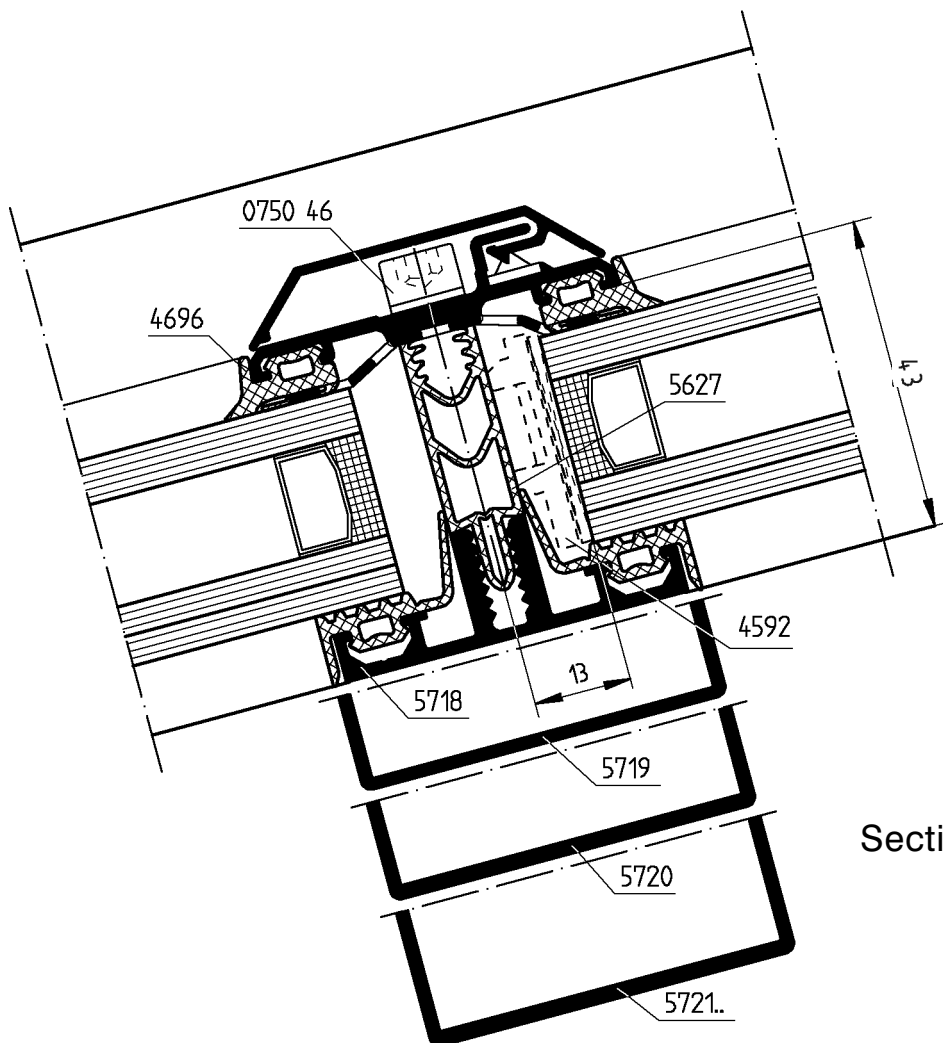
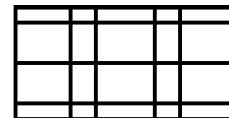
Face cap plate
6757 and 6760 see
Catalogue Sykotec Facade 60

Section 10

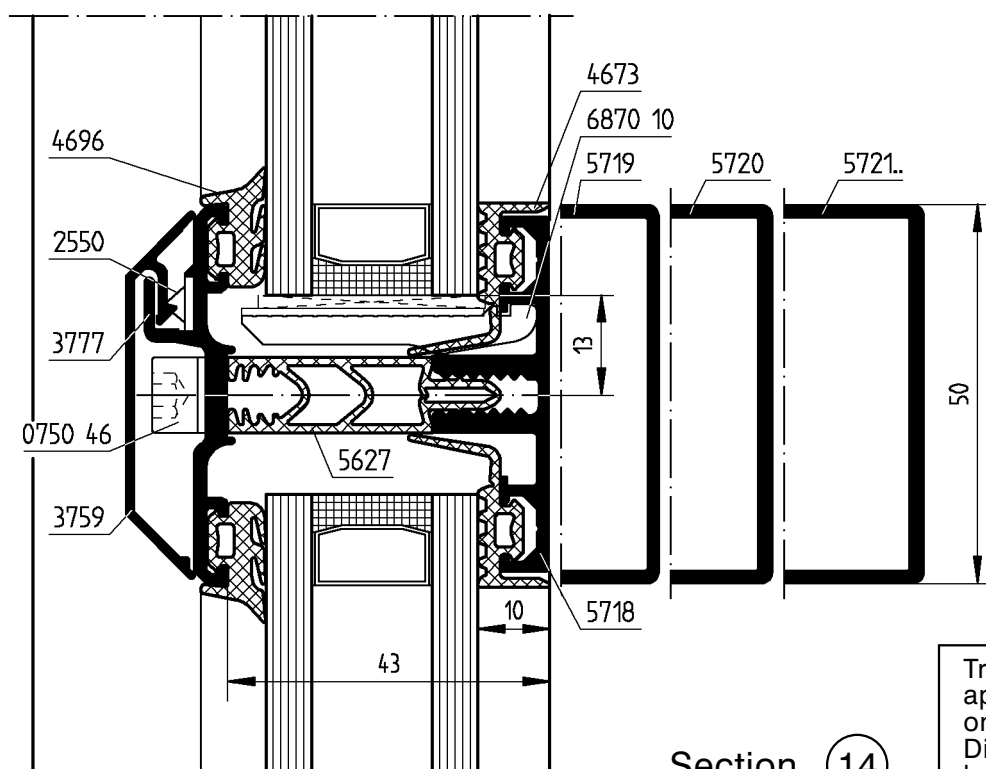
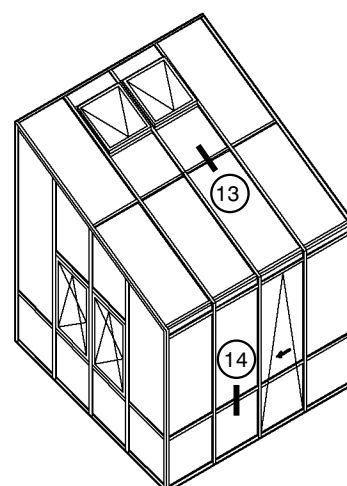
050207





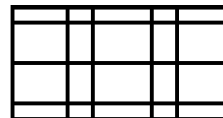


Section 13



Section 14

Transom profile 5718
applicable up to mullion
on rafter.
Dimension max. 900 mm
between centers.



5700 10

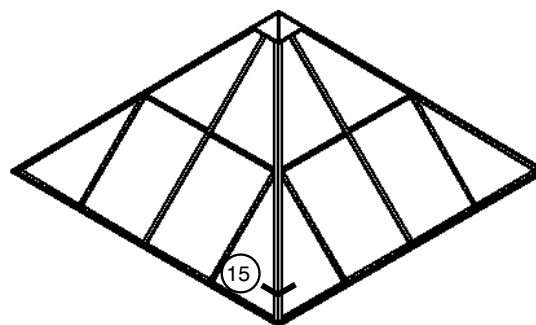
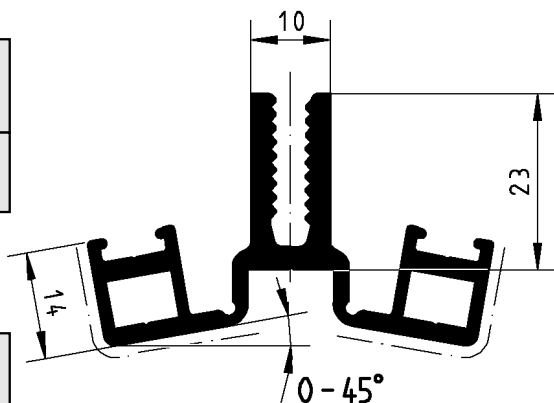
Bending up to 25°

Evolute: (mm)
Visible width: 27
Perimeter: 285

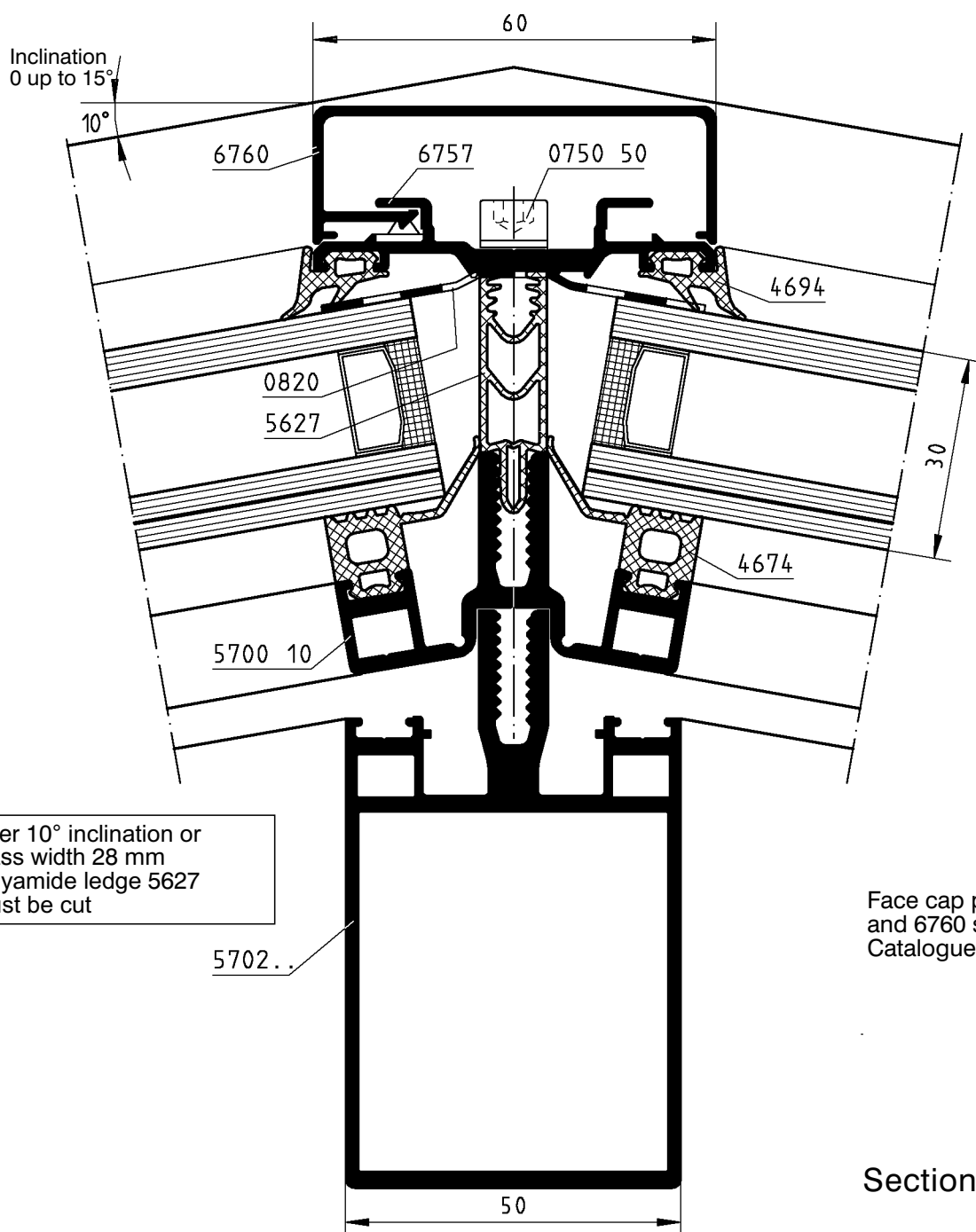
5700 20

Bending over 25°

Evolute: (mm)
Visible width: 27
Perimeter: 285



The profile 5700 it will be bent and under 5700 10 or 5700 20 delivered. By Order (other) corner given.

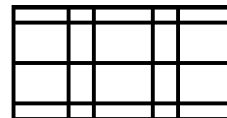


Over 10° inclination or glass width 28 mm polyamide ledge 5627 must be cut

Face cap plate 6757 and 6760 see Catalogue Sykotec Facade 60

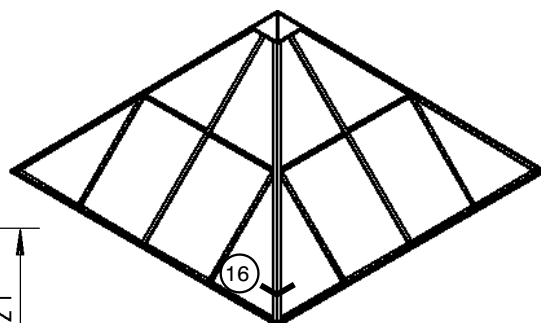
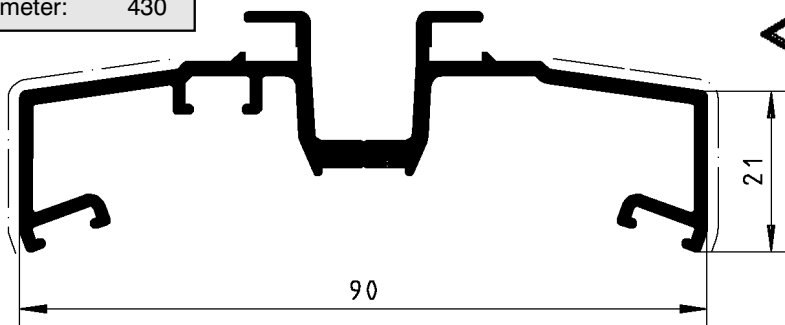
Section

15



5751

Evolute: (mm)
Visible width: 82
Perimeter: 430



4694

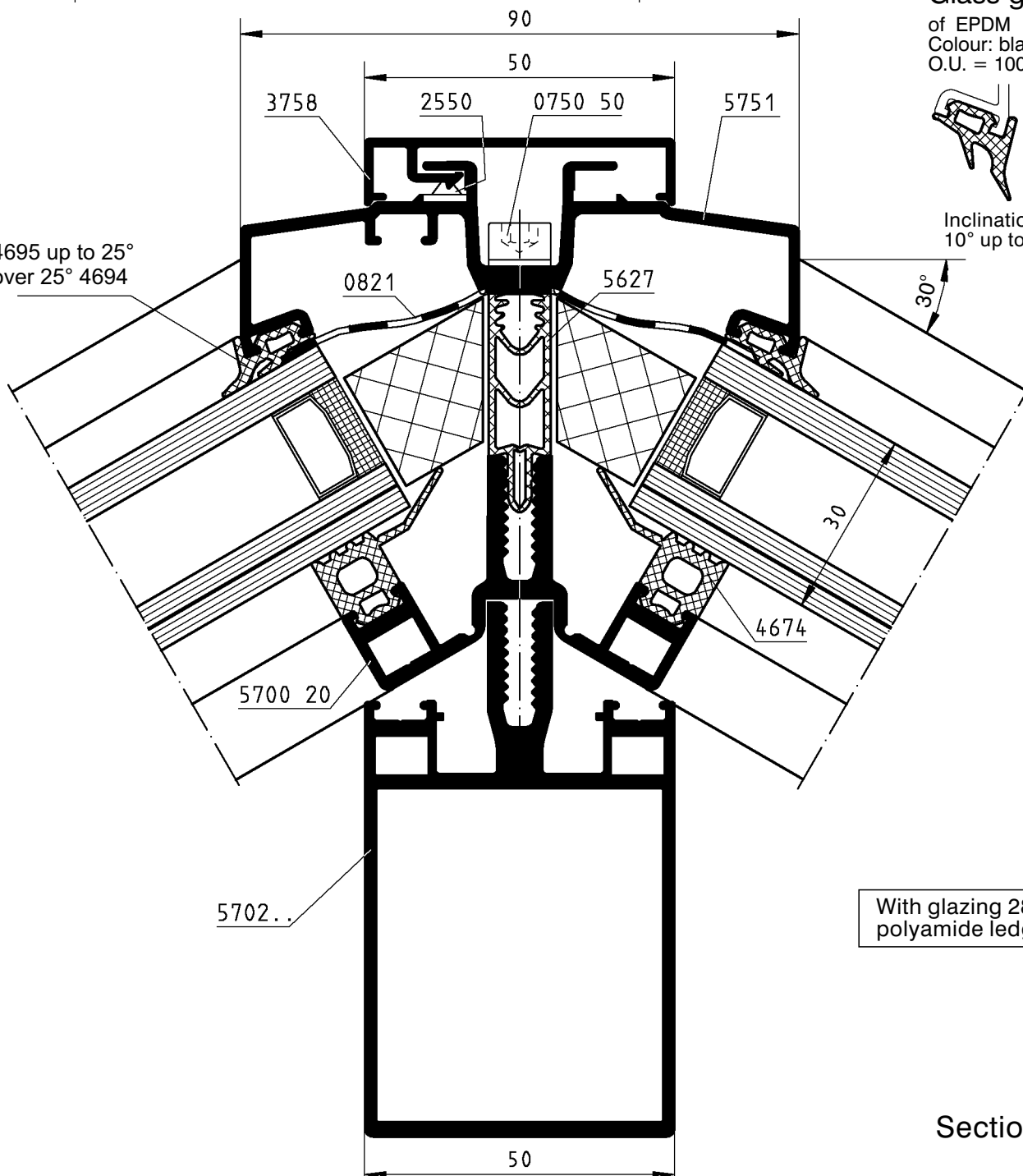
Glass gasket

of EPDM
Colour: black
O.U. = 100 m



Inclination
10° up to 30°

4695 up to 25°
over 25° 4694



Section

16

5755 10

Bending 20°

Evolute: (mm)
Visible width: 8
Perimeter: 282

Pressure profile punched,
Hole distance 250 mm

5711

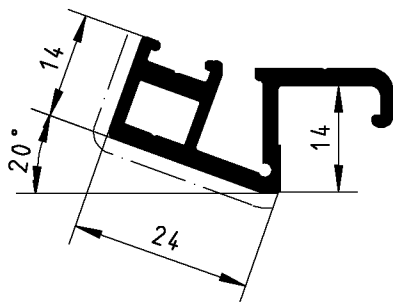
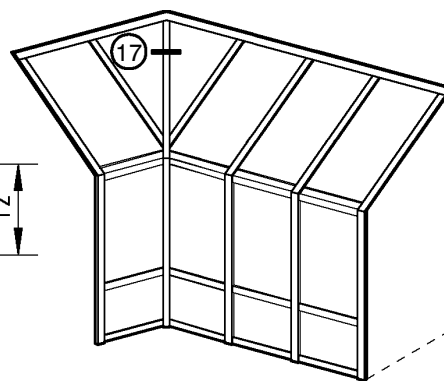
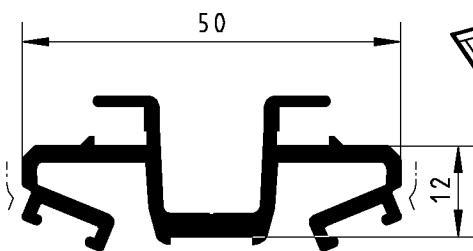
Bending 20°

Evolute: (mm)
Visible width: 35
Perimeter: 154

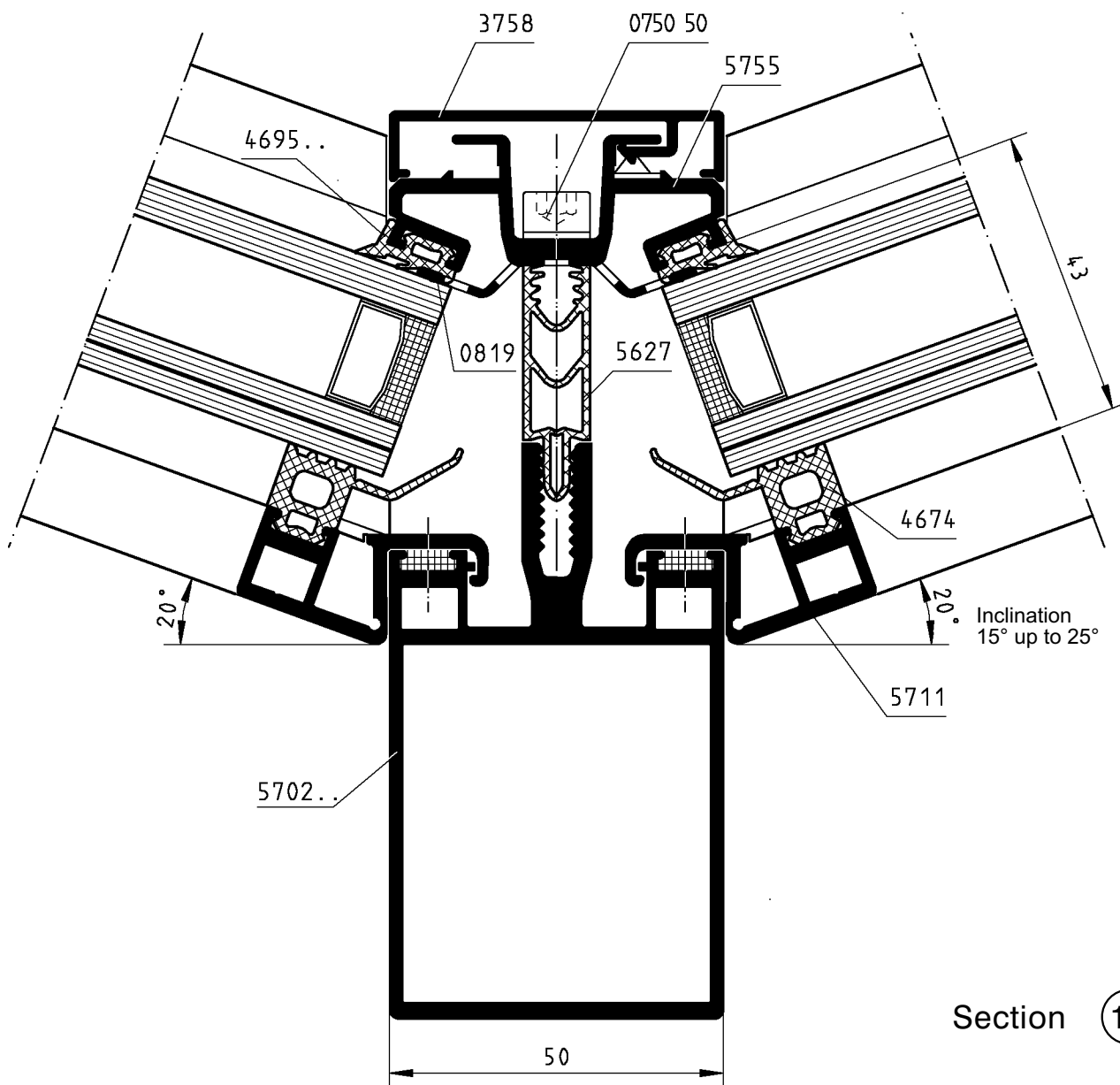
5711 10

Bending 15° up to 25°

Evolute: (mm)
Visible width: 35
Perimeter: 154



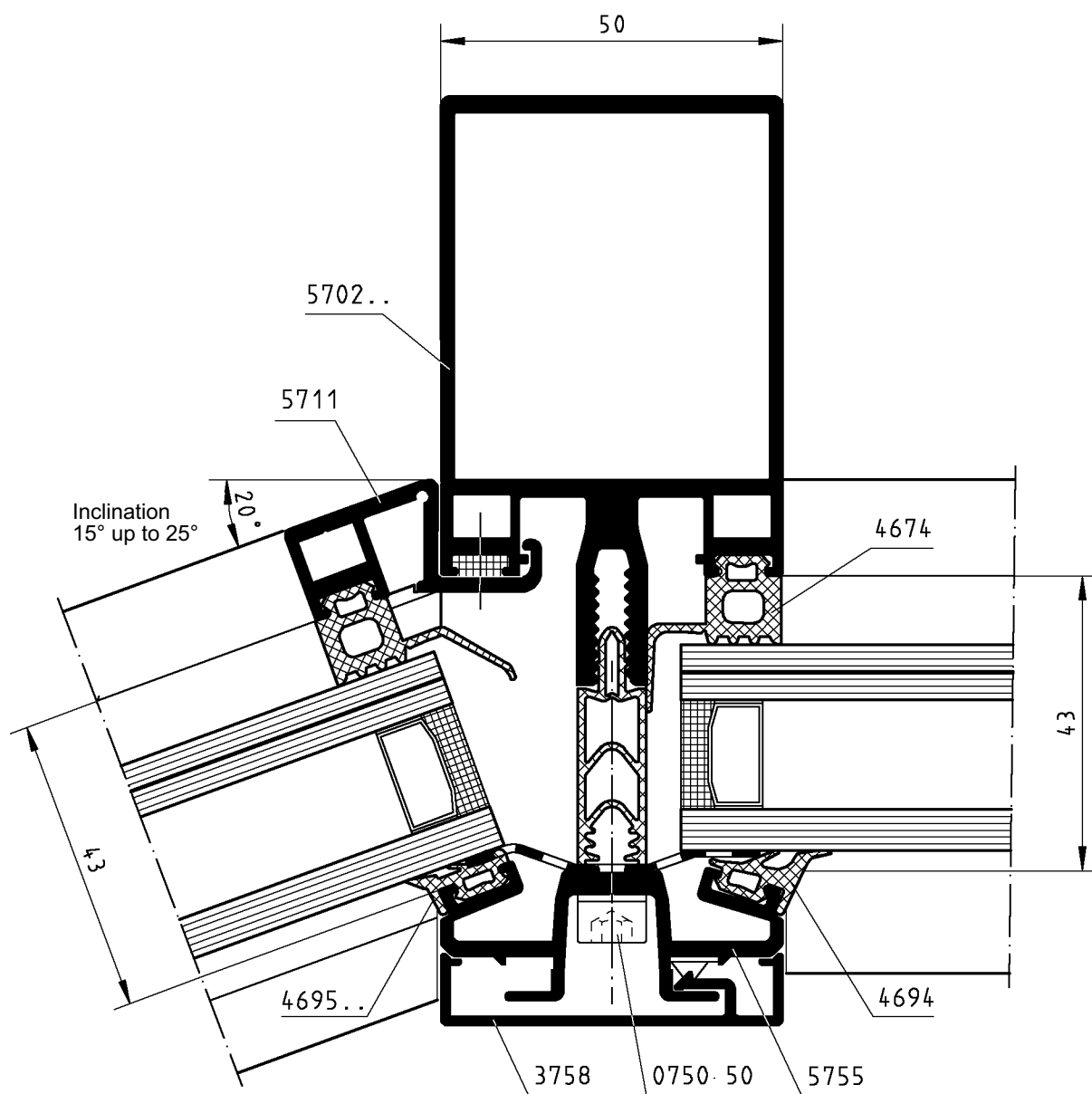
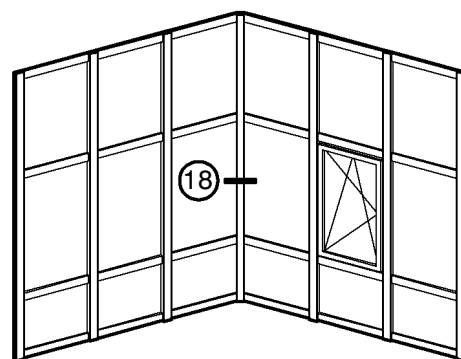
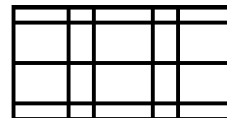
The profile 5711 it will be under 5711 10
with modified angle 15° up to 25° delivered.
By order angle must be given.

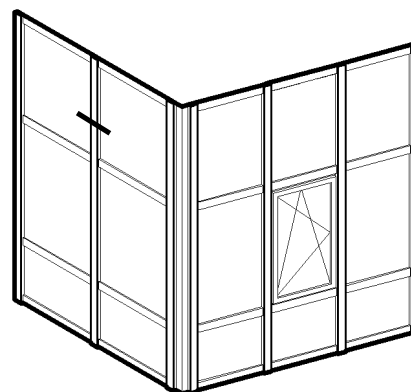
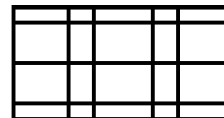


Section

17

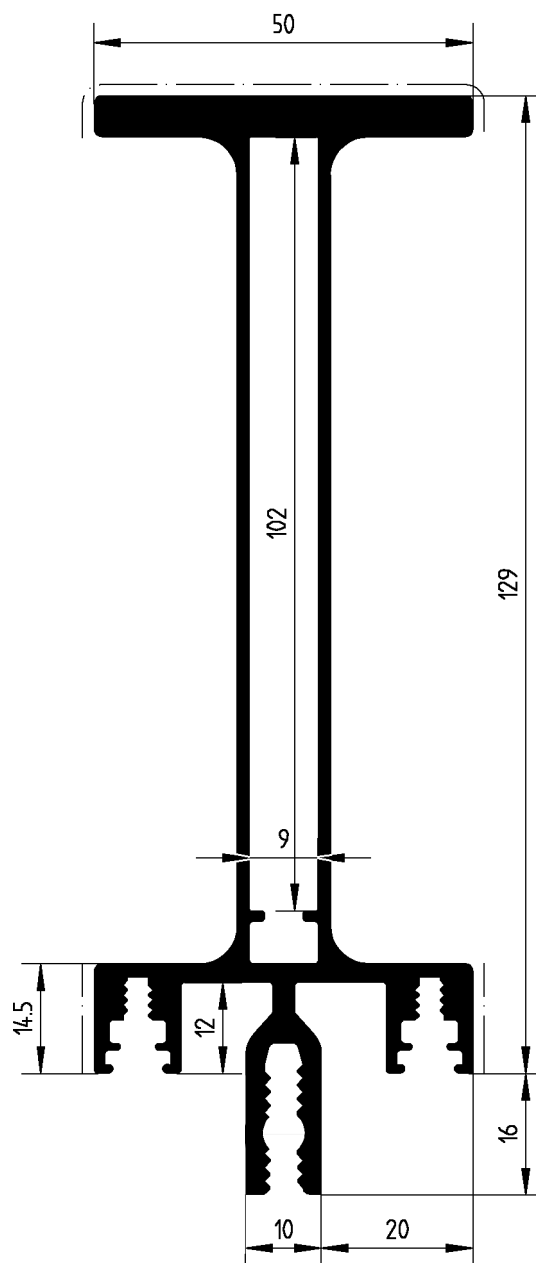
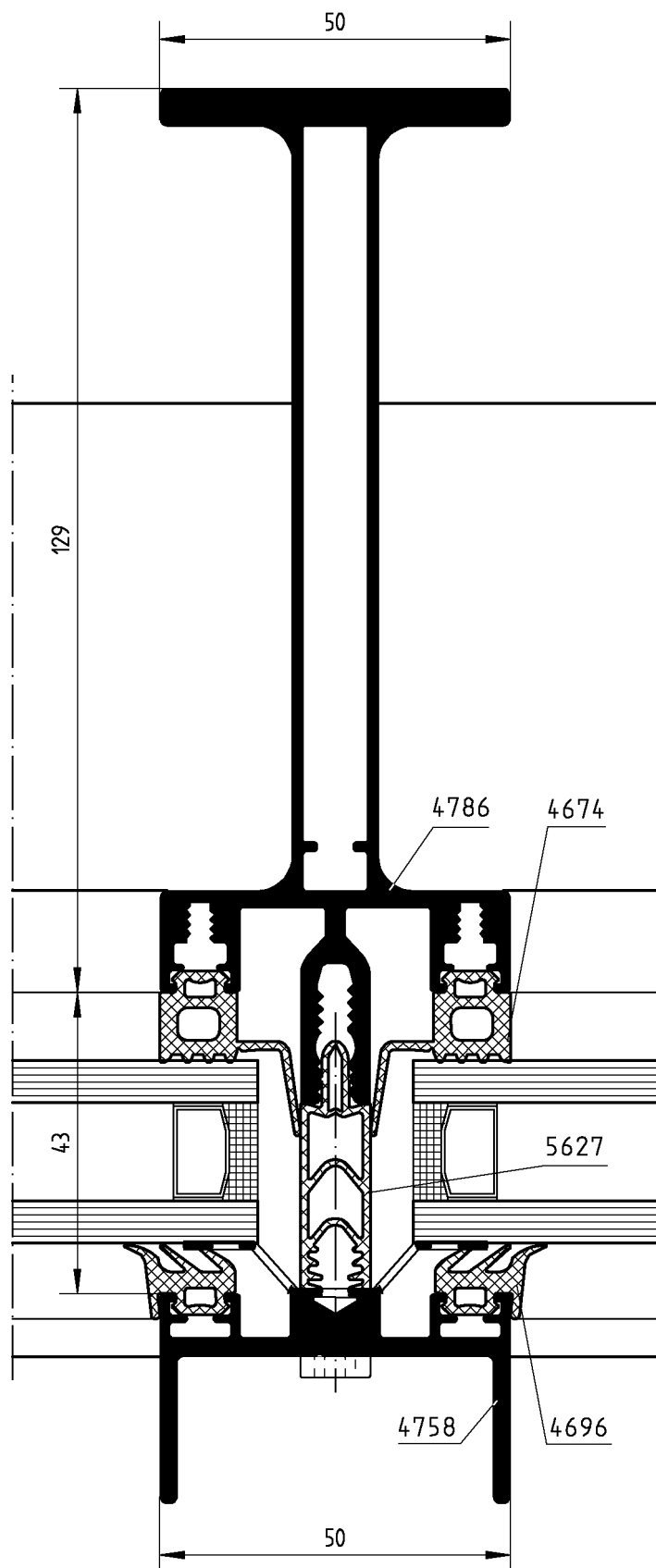
050207

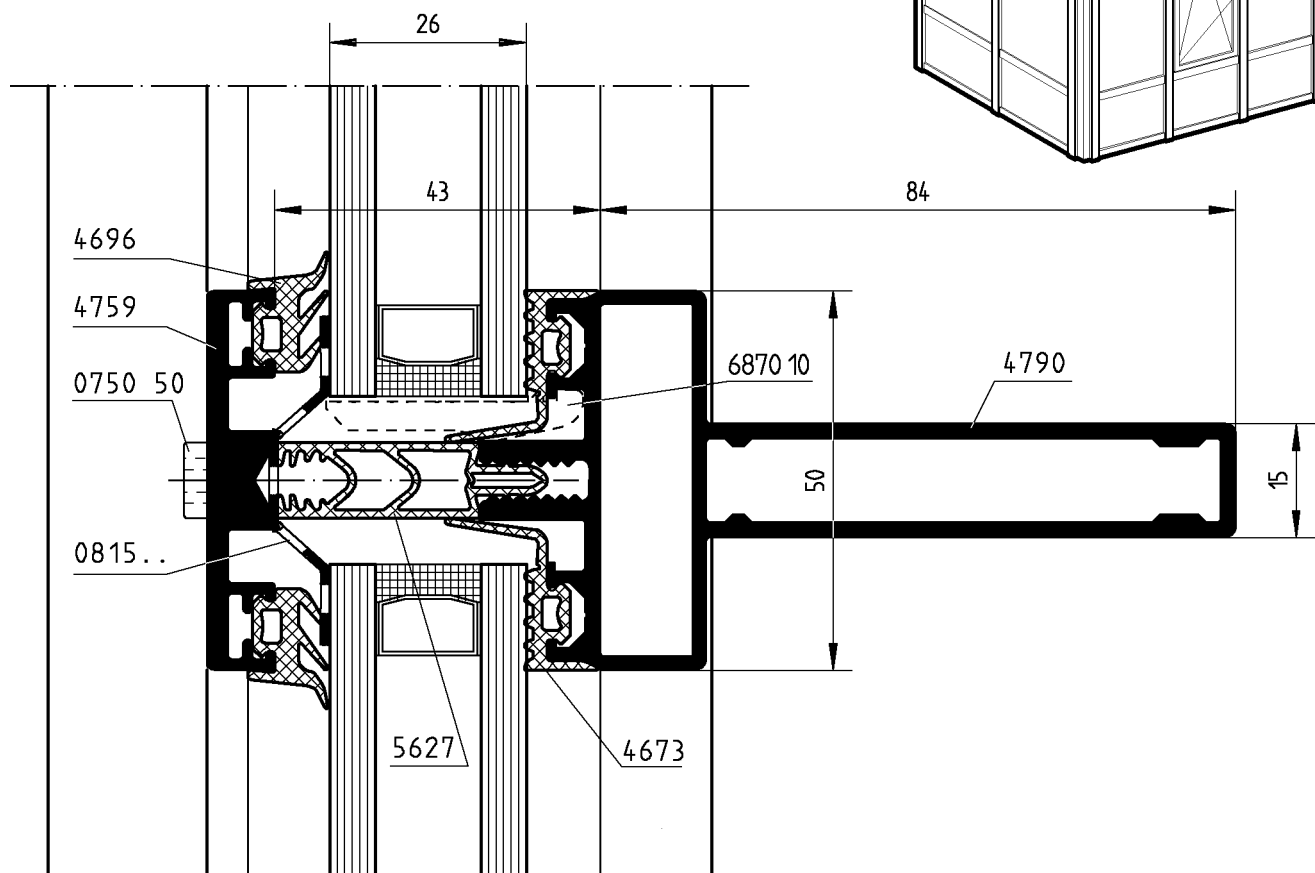
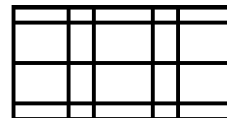




4786

Evolute:	(mm)
Visible width:	89
Perimeter:	626





0883 09
Form cutter
for transom ending

0785
Lifting bolts
for transom ending
O.U. = 10 pieces

4810 Drill device
mullion processing/
lifting bolts

4803 Drill device
for T-connection,
transom drilling

**For transom-
configuration
on profile 4786**

Glass weight
up to 25 kg

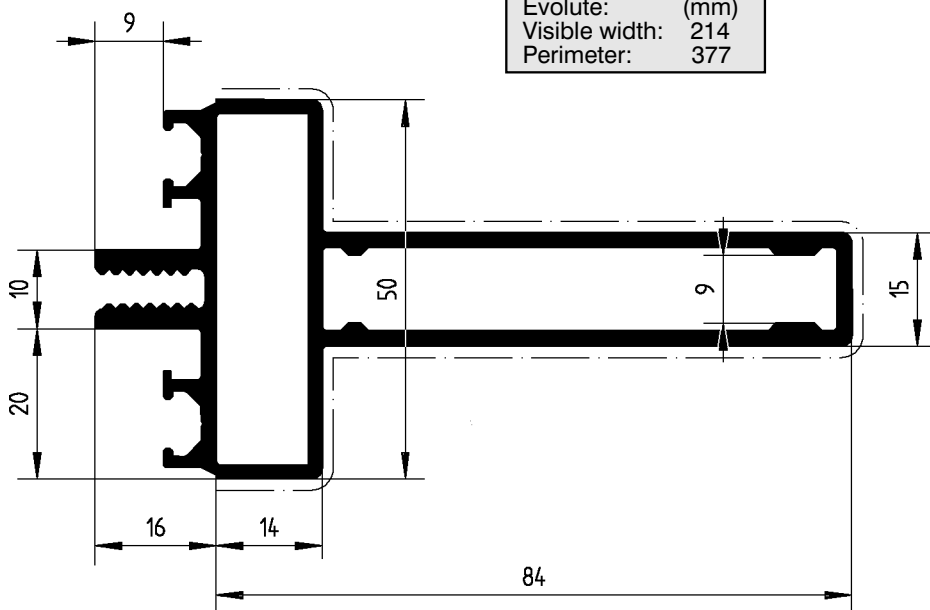
0744 16 - F
Sink- Philips screw
DIN 7982, form F
O.U. = 100 pieces

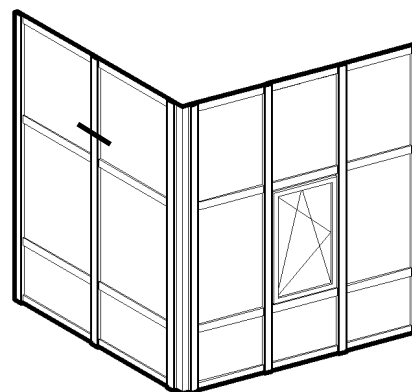
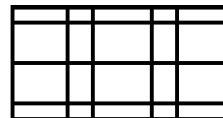
Glass weight
over 25 kg

0750 38
Cyl.- Allen screw
O.U. = 100 pieces

4790

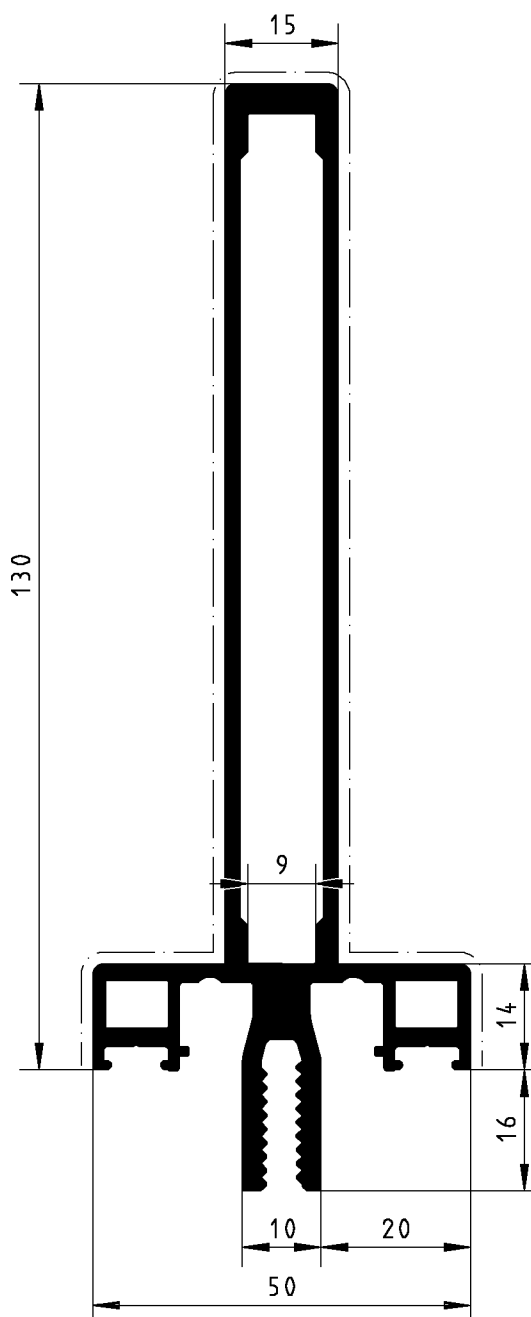
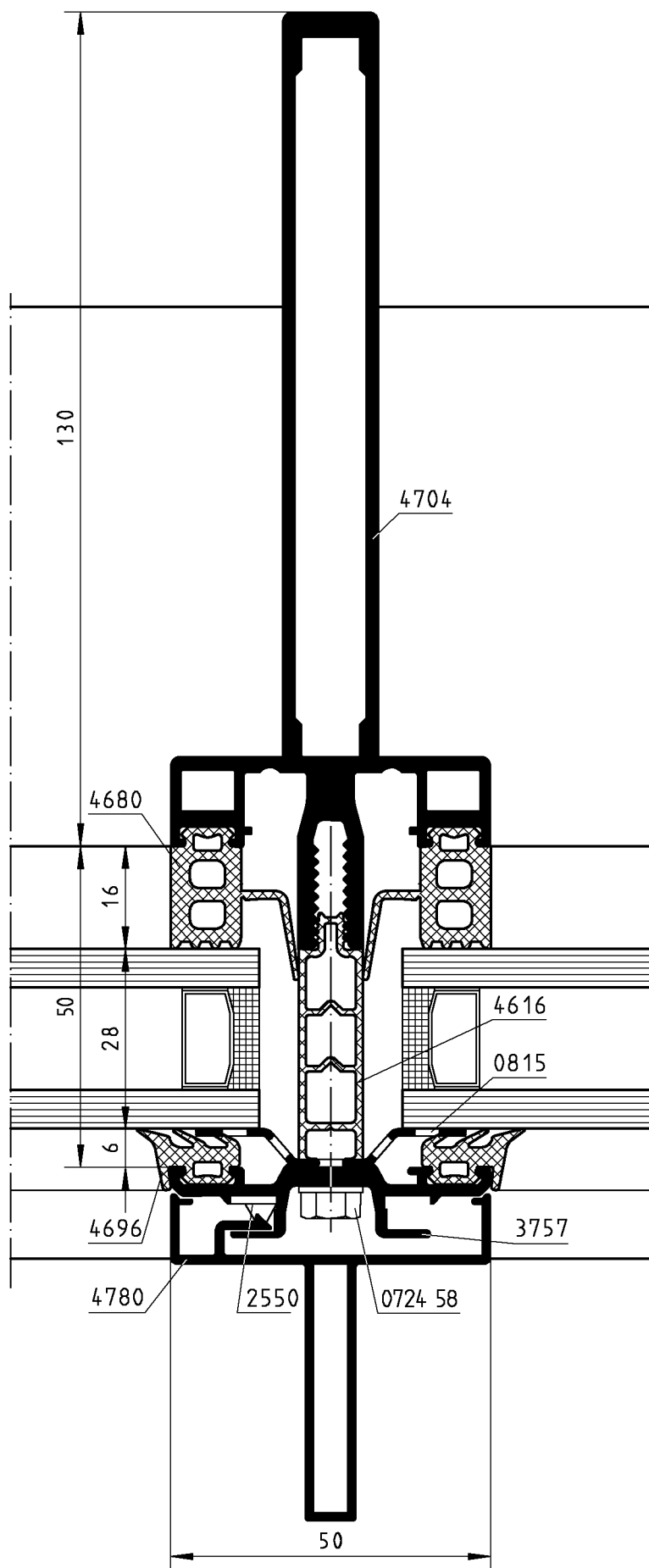
Evolute: (mm)
Visible width: 214
Perimeter: 377

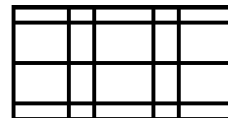




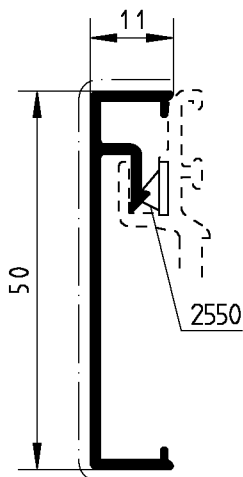
4704

Evolute: (mm)
Visible width: 303
Perimeter: 509

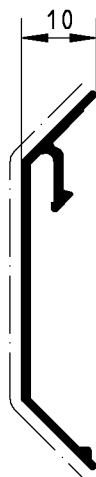




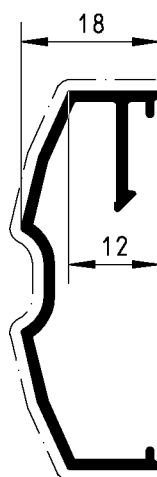
3758	
Evolute:	(mm)
Visible width:	70
Perimeter:	165



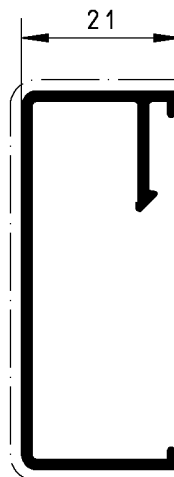
3759	
Evolute:	(mm)
Visible width:	58
Perimeter:	139



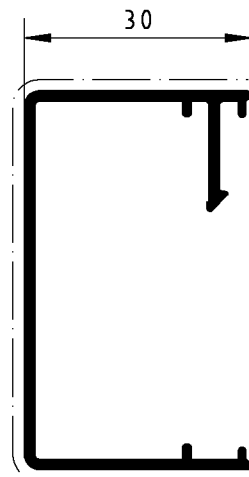
4776	
Evolute:	(mm)
Visible width:	76
Perimeter:	190



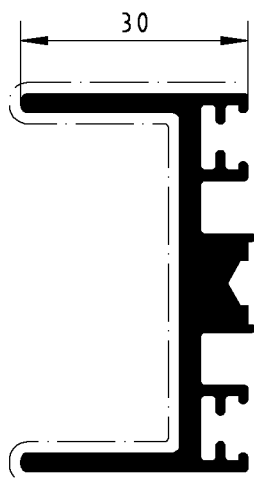
3760	
Evolute:	(mm)
Visible width:	90
Perimeter:	207



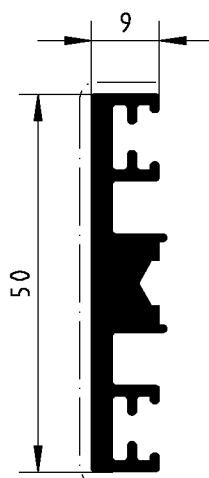
4779	
Evolute:	(mm)
Visible width:	108
Perimeter:	257



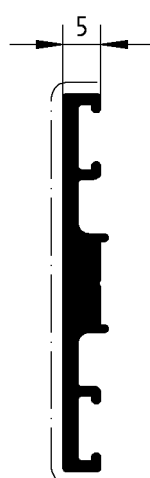
4758	
Evolute:	(mm)
Visible width:	60
Perimeter:	273



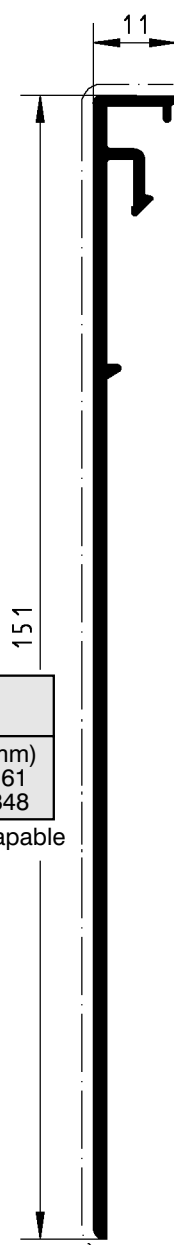
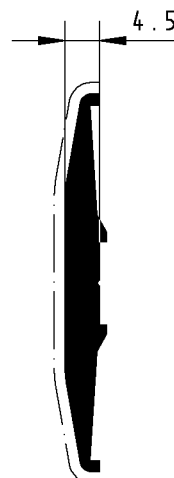
4759	
Evolute:	(mm)
Visible width:	67
Perimeter:	191



4799	
Evolute:	(mm)
Visible width:	50
Perimeter:	139

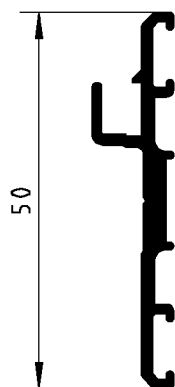


3765	
Evolute:	(mm)
Visible width:	50
Perimeter:	106



3777 10	
Evolute:	(mm)
Perimeter:	158

Pressure plate punched
Hole distance 250 mm



3757 10	
Evolute:	(mm)
Perimeter:	187

Pressure plate punched,
Hole distance 250 mm



3766	
Evolute:	(mm)
Visible width:	161
Perimeter:	348

Profile 3766 edge capable

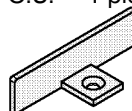
2550
Synthetic plug holder

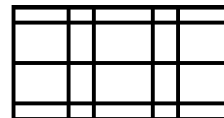
4 pieces/m groove
O.U. = 100 pieces



6545
Closing cap
for face cap 3758

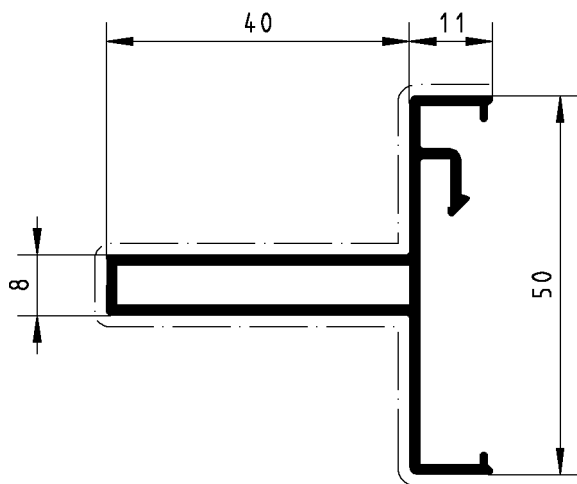
Colour: black
O.U. = 1 piece





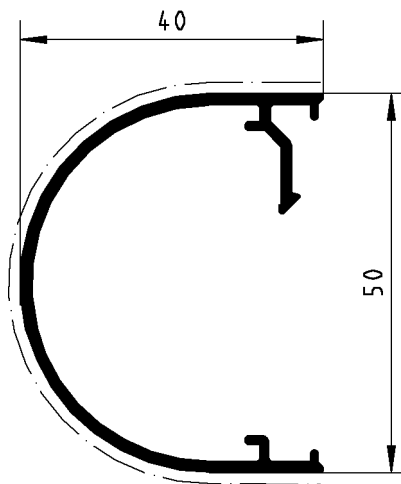
4780

Evolute:	(mm)
Visible width:	150
Perimeter:	250



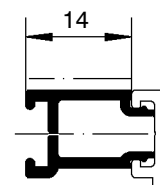
4747

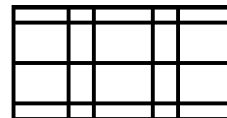
Evolute:	(mm)
Visible width:	108
Perimeter:	265



4789

Evolute:	(mm)
Visible width:	14
Perimeter:	94

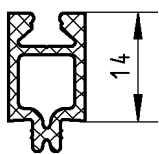




3612

Synthetic Insulating
ledge

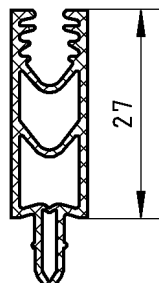
black
O.U. = 6 m



5627

Synthetic Insulating
ledge

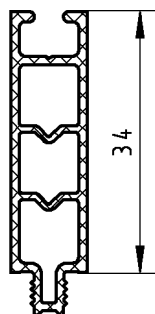
black
O.U. = 6 m



4616

Synthetic-Insulating ledge

black
O.U. = 6 m

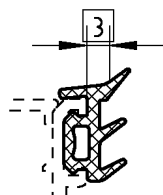


Outside

4695

Glass gasket

of EPDM
Colour: black
O.U. = 100 m

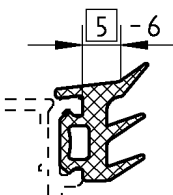


Outside

4696

Glass gasket

of EPDM
Colour: black
O.U. = 100 m

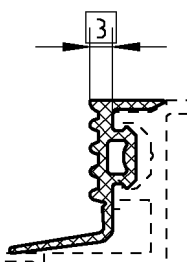


Inside

4673

Glass gasket

for transom profile
5718...,
of EPDM
Colour: black
O.U. = 100 m

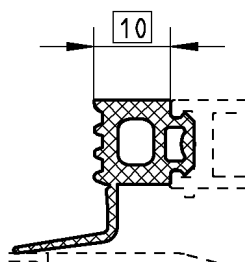


Inside

4674

Glass gasket

for mullion profile
5702...,
of EPDM
Colour: black
O.U. = 100 m

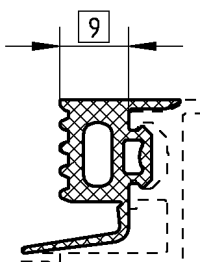


Inside

4679

Glass gasket

for transom profile
5718...,
of EPDM
Colour: black
O.U. = 100 m

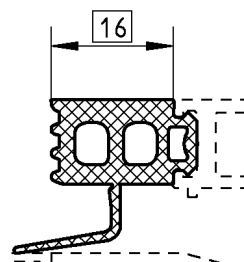


Inside

4680

Glass gasket

for mullion profile
5702...,
of EPDM
Colour: black
O.U. = 100 m



Outside

0815

Butyl sealing tape

aluminium laminated
for the overlapping
Glass fold cover
45 x 1 mm
O.U. = 28 m



0819

like previous
50 x 1 mm
O.U. = 28 m

0820

like previous
60 x 1.2 mm
O.U. = 25 m

0821

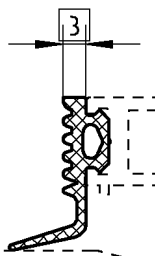
like previous
90 x 1.2 mm
O.U. = 25 m

Inside

3696

Glass gasket

of EPDM
Colour: black
O.U. = 100 m

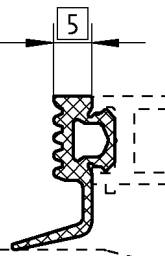


Inside

4697

Glass gasket

of EPDM
Colour: black
O.U. = 100 m

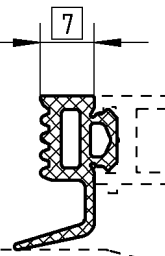


Inside

4698

Glass gasket

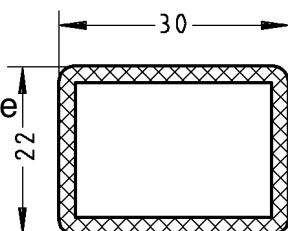
of EPDM
Colour: black
O.U. = 100 m



0260

PVC-
Rectangle tube

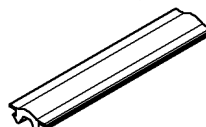
length 6 m,
Colour: black
O.U. = 1 piece



4630

Seal piece

50 mm long
for transom seating
Colour: black
O.U. = 100 pieces



4672

Gasket

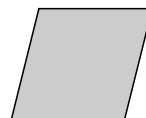
of EPDM
for seal piece
(for) transom seating
Colour: black
O.U. = 10 m

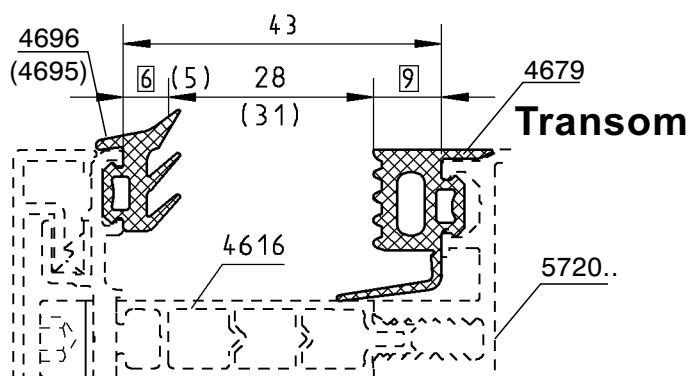
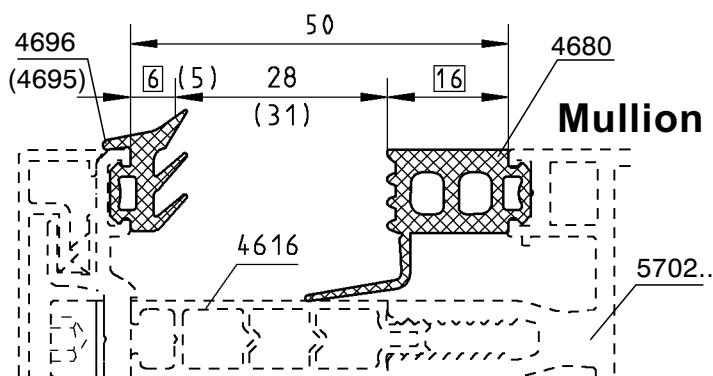
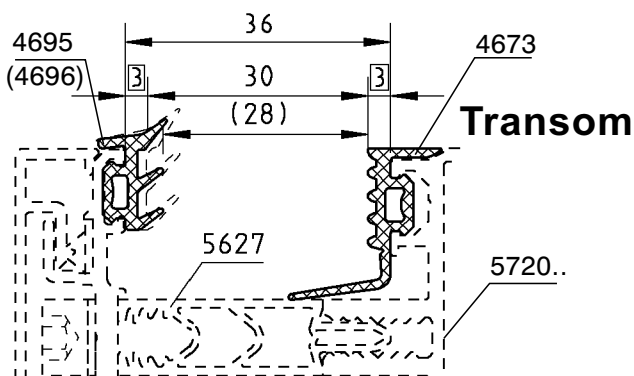
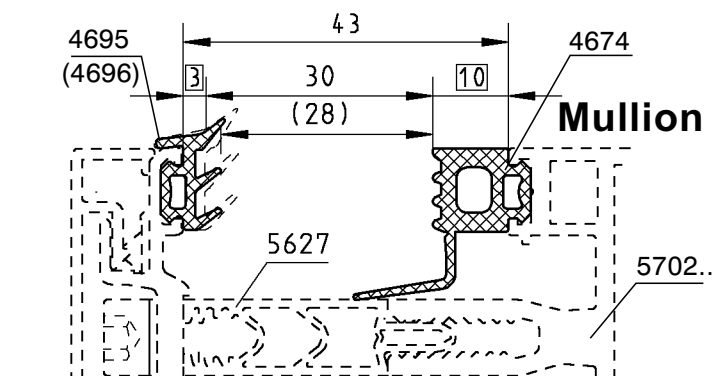
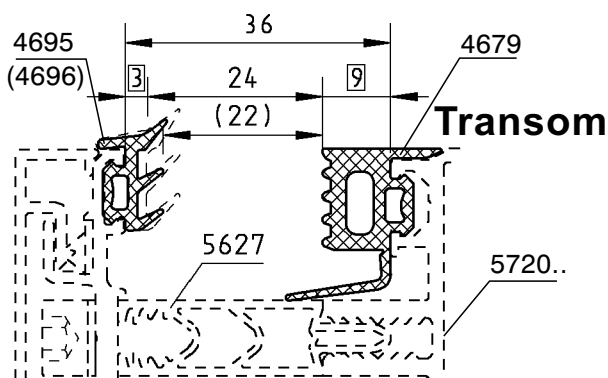
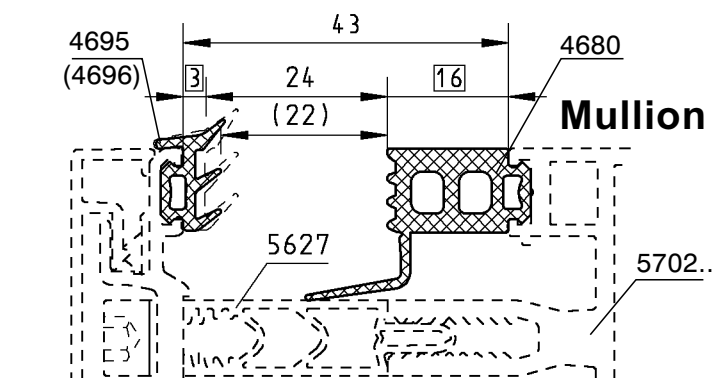
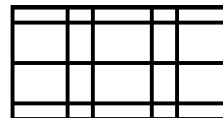


6544

Proof plate

Colour: black
O.U. = 10 pieces





Thrust bolt

Cylinder-Allen screw SW 5
5.5 x stainless steel
and attached
synthetic-washer 3558
O.U. = 100 pieces



3558

Synth.-washer

As base for
fixing screws 5.5
O.U. = 100 pieces

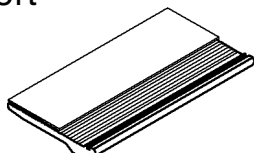


6869 ..

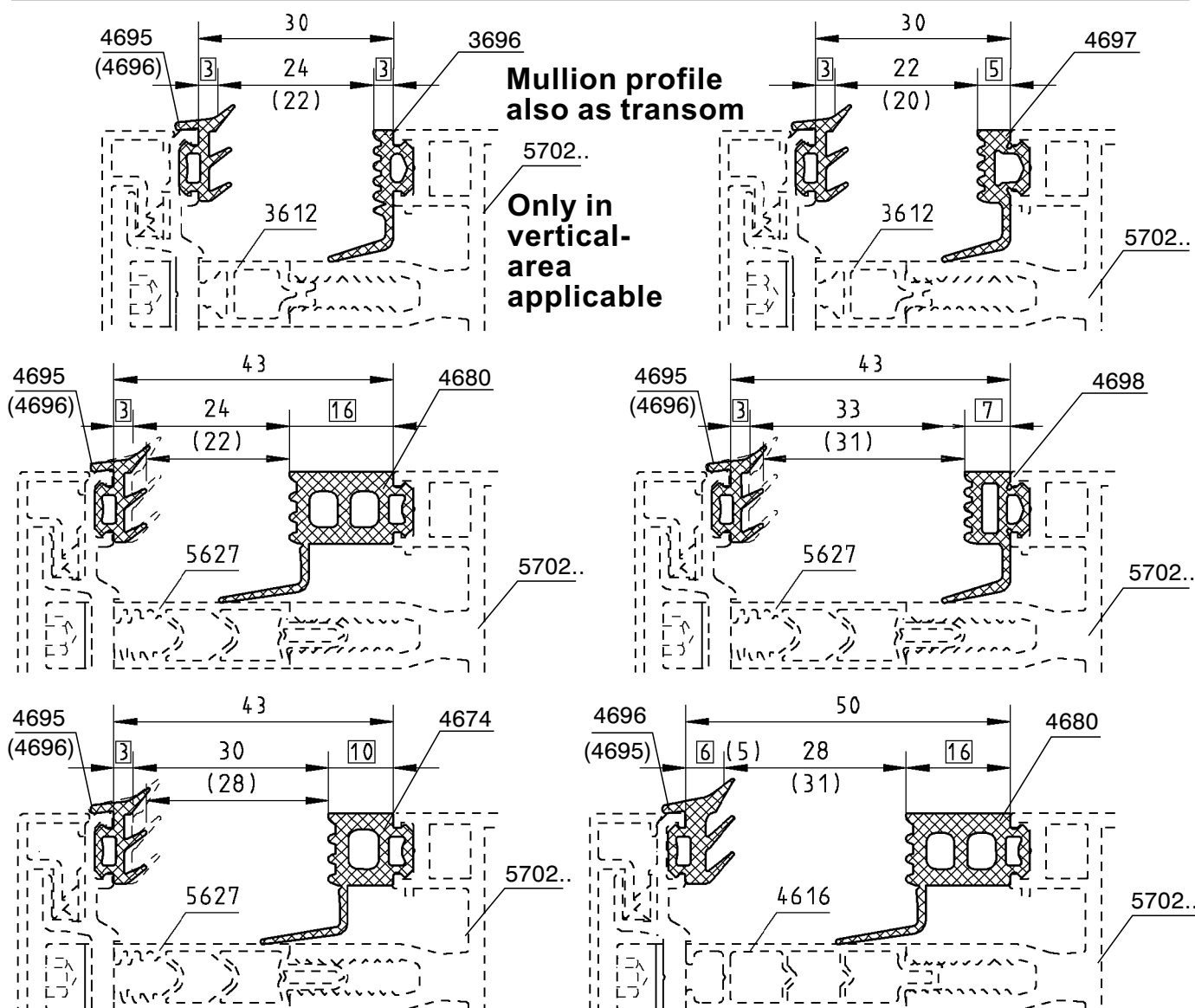
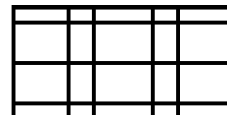
6870 ..

Glass support

for hang up in
the mullion or
in transom profile
O.U. = 10 pieces



Synth. Ins. ledge	3612	5627	4616
Dimension	14 mm	27 mm	34 mm
Mullion fold width	30 mm	43 mm	50 mm
Transom fold width	23 mm	36 mm	43 mm
Mullion thrust bolt	0750 38 5.5 x 38	0750 50 5.5 x 50	0750 58 5.5 x 58
Glass support for hang up in mullion	6869 30	6869 10	6869
Transom thrust bolt	0750 30 5.5 x 30	0750 46 5.5 x 46	0750 53 5.5 x 53
Glass support for hang up in transom	6870 30	6870 10	6870
Filling thickness Glass gsk. outside: 4695 Inside: 4673/4674	17 mm	30 mm	37 mm
Filling thickness Glass gsk. outside: 4696 Inside: 4673/4674	15 mm (14)	28 mm (27)	35 mm (34)
Filling thickness Glass gsk. outside: 4695 Inside: 4679/4680	11 mm	24 mm	31 mm
Filling thickness Glass gsk. outside: 4696 Inside: 4679/4680	8 mm (9)	21 mm (22)	28 mm (29)



Thrust bolt

Cylinder Allen screws
SW 5.5 x Stainless steel
and attached
synthetic washer 3558
O.U. = 100 pieces



3558

Synthetic Washer

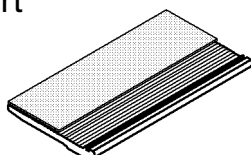
as base for
fixing screws 5.5
O.U. = 100 pieces



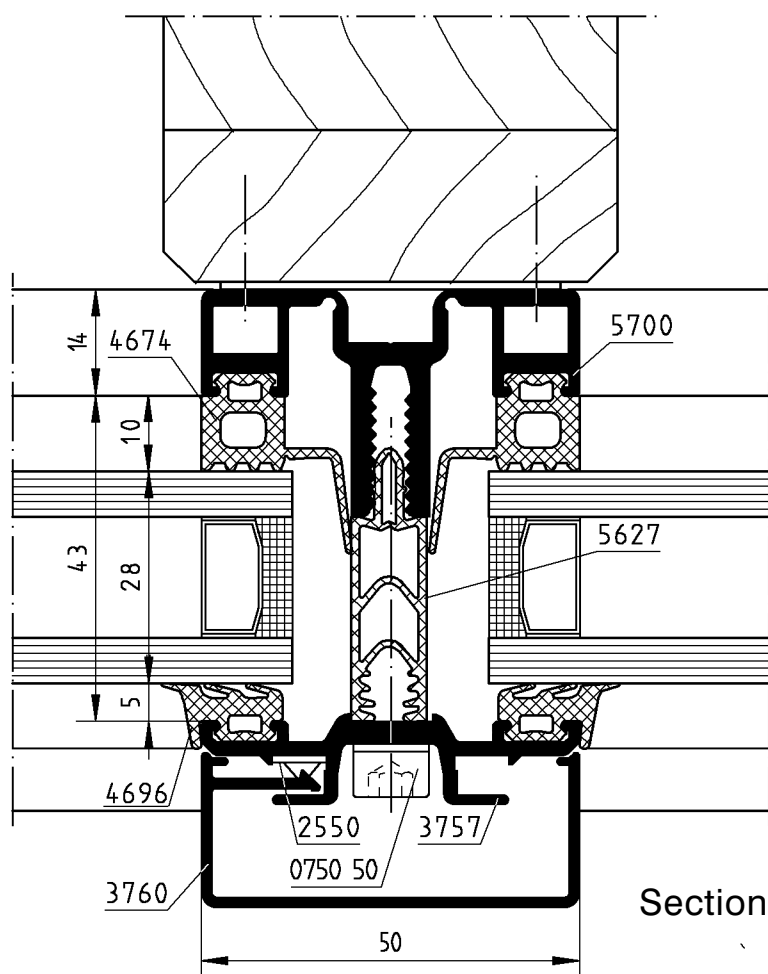
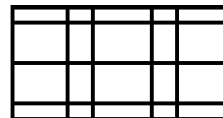
6869 ..

Glass support

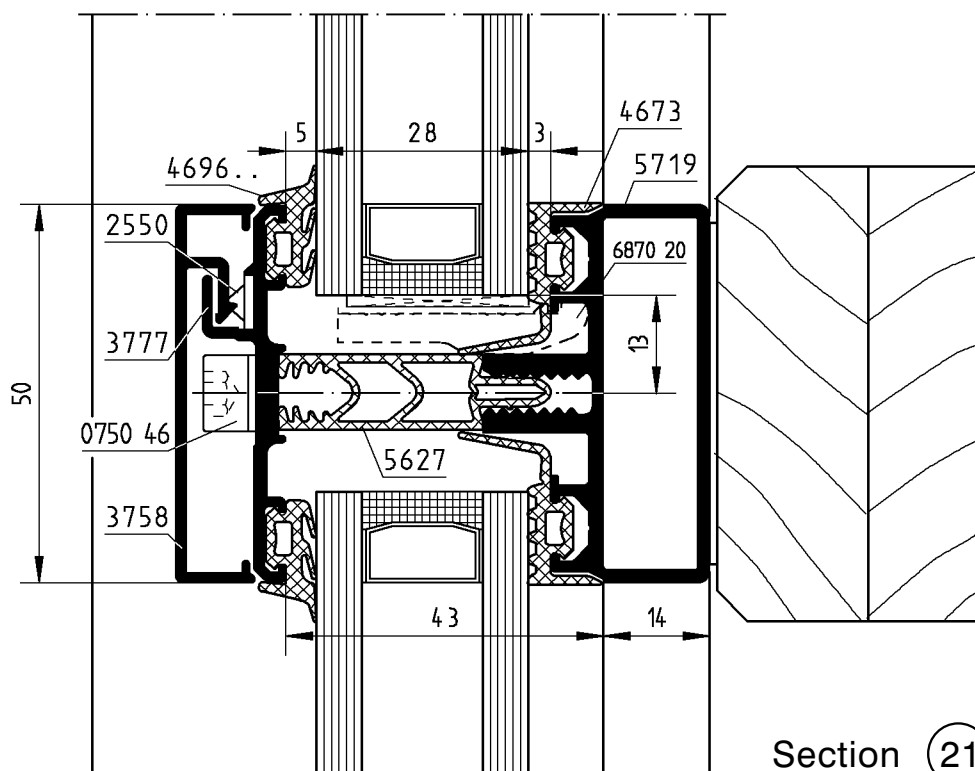
For hang up in
the Profile 5702 ..
(Mullion contour)
O.U. = 10 pieces



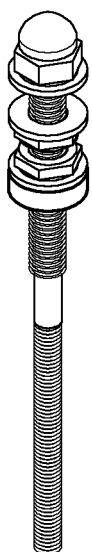
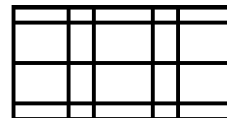
Synth. Ins. Ledge	3612	5627	4616
Dimension	14 mm	27 mm	34 mm
Mullion fold width	30 mm	43 mm	50 mm
Transom fold width	30 mm	43 mm	50 mm
Trust bolt for mullion profile 5702..	0750 38 5.5 x 38	0750 50 5.5 x 50	0750 58 5.5 x 58
Glass support For hang up in profile 5702.. (mullion contour)	6869 30	6869 10	6869
Filling thickness gsk. outside: 4695 (4696) Glass gsk. Inside: 3696	24(22) mm (21)	37(35) mm (34)	44(42) mm (41)
Filling thickness gsk. outside: 4695 (4696) Glass gsk. Inside: 4697	22(20) mm (19)	35(33) mm (32)	42(40) mm (39)
Filling thickness gsk. outside: 4695 (4696) Glass gsk. Inside: 4698	20(18) mm (17)	33(31) mm (30)	40(38) mm (37)
Filling thickness gsk. outside: 4695 (4696) Glass gsk. Inside: 4699	18(16) mm (15)	31(29) mm (28)	38(36) mm (35)
Filling thickness gsk. outside: 4695 (4696) Glass gsk. Inside: 4674	17(15) mm (14)	30(28) mm (27)	37(35) mm (34)
Filling thickness gsk. outside: 4695 (4696) Glass gasket. Inside: 4680	11(9) mm (8)	24(22) mm (21)	31(29) mm (28)



Section 22



Section 21



5518
Fixing bolts

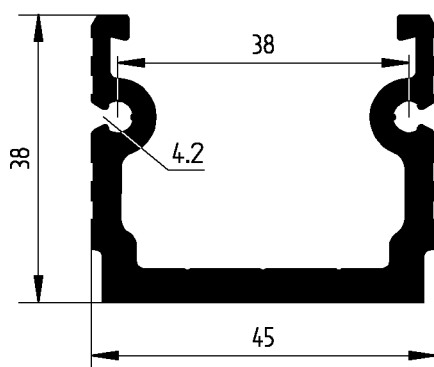
for Sun roof
for cover profile 3758, 3759,
3765, 4759 and 4799
coupling with fixing material,
of stainless steel
O.U. = 1 piece

5518 10
Fixing bolts

for Sun roof
for cover profile 3760, 4758,
4776 and 4779
coupling with fixing material,
of stainless steel
O.U. = 1 piece

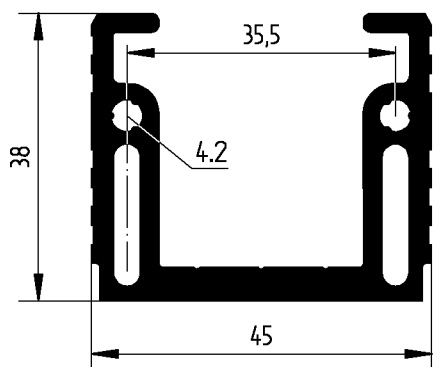
2252

T-joint profile
for mullion 5702,
5703, 5704..



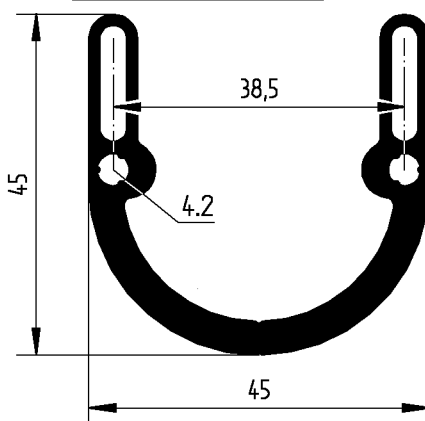
4265

T-joint profile
for transom 5720,
5721, 5722..

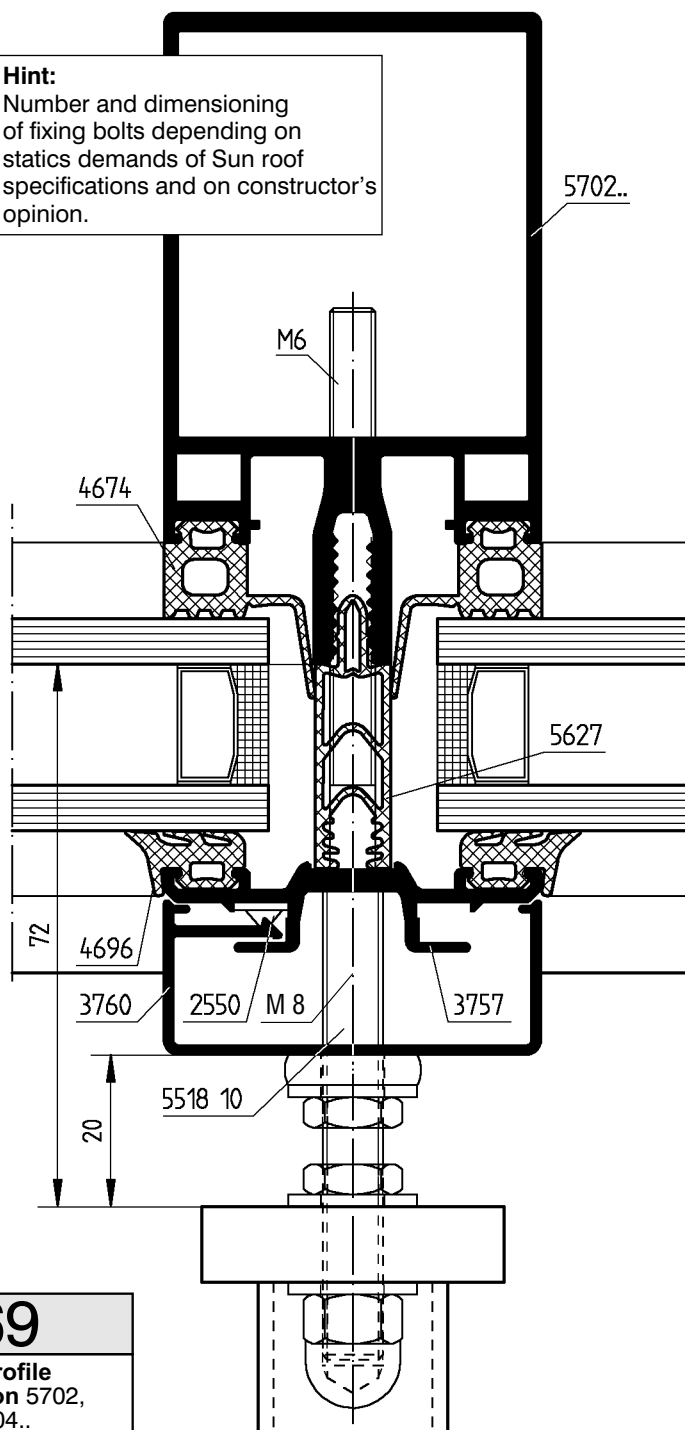


4269

T-joint profile
for mullion 5702,
5703, 5704..



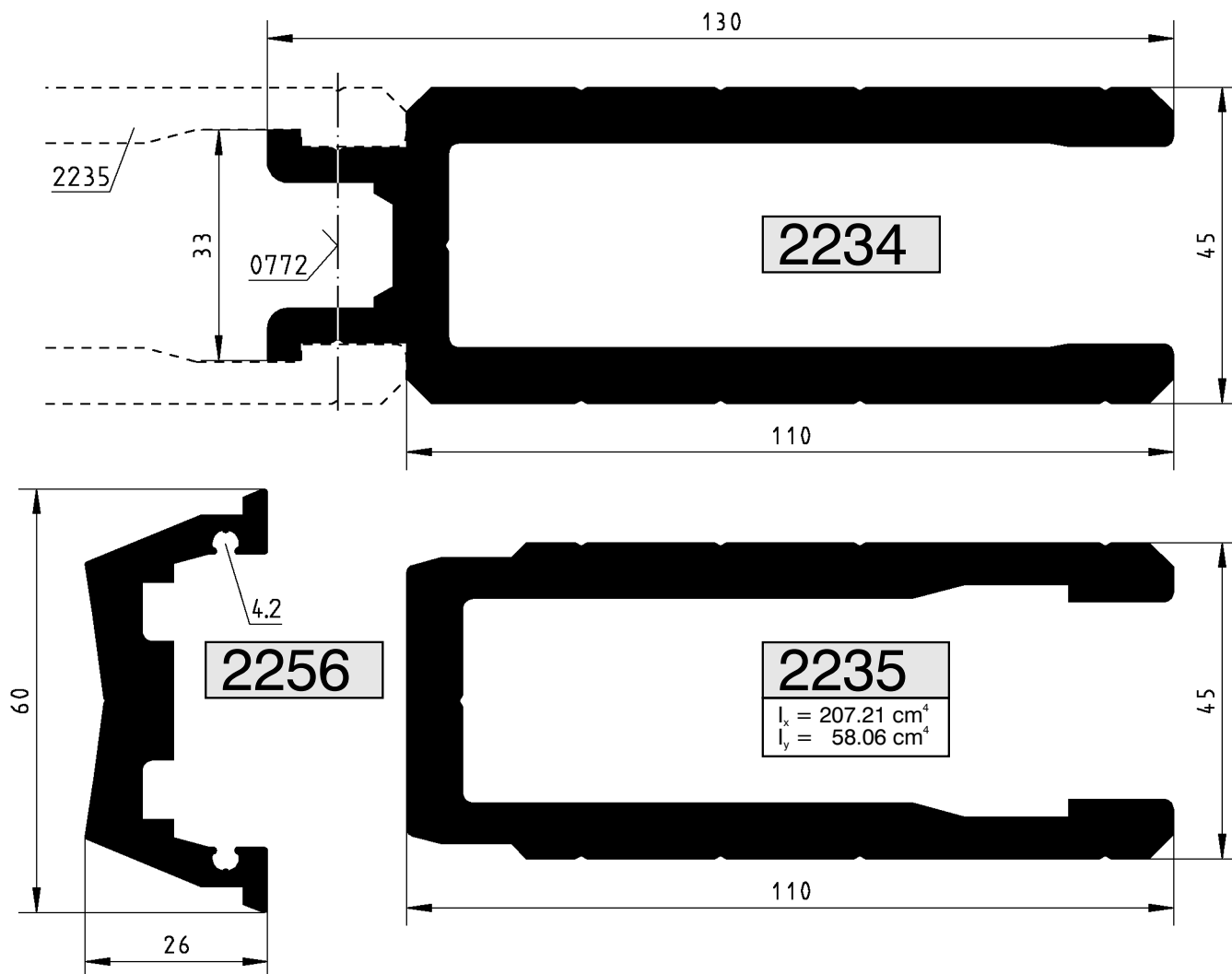
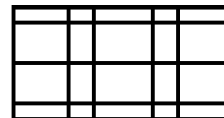
Hint:
Number and dimensioning
of fixing bolts depending on
statics demands of Sun roof
specifications and on constructor's
opinion.



Self tapping screw with torx
similar DIN 7982-ST
stainless steel O.U. = 100 pieces

Code Nr.	Description
0704 13	4.2 x 13
0704 19	4.2 x 19

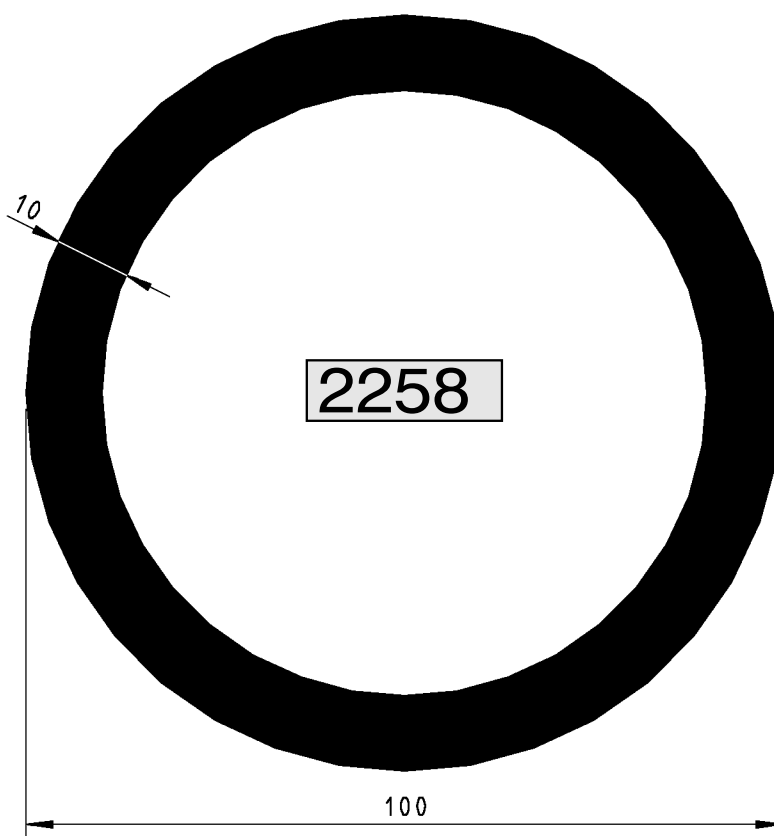
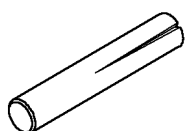
0704 13 for transoms
direct fixing in mullion
0704 19 for transoms fixing
in T-joint.

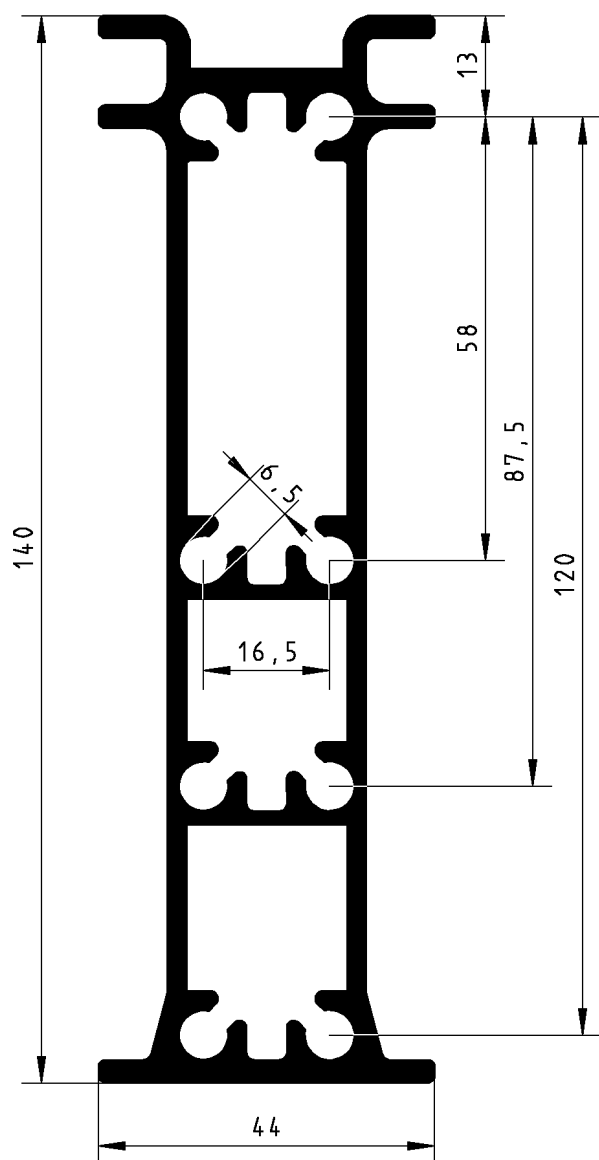
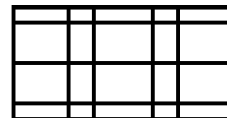


0772

Grooved pin

8 x 45 mm
for angular joint
from profile 2234 and 2235
O.U. = 10 pieces

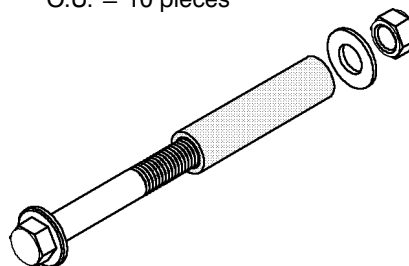



4275

Evolute:	(mm)
Visible width:	
Perimeter:	433

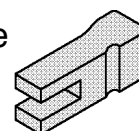
6881
Fixing bolt

Hexagon head screw M 10 x 70,
self-locking hexagon nut M 10,
washer B 10,5 and spacer sleeve
of aluminium
O.U. = 10 pieces


4586
Fold filling piece

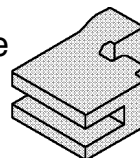
for applying to
transom profile

O.U. = 10 pieces


4586 10
Fold filling piece

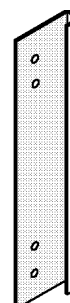
Transom profile
blunt cutted

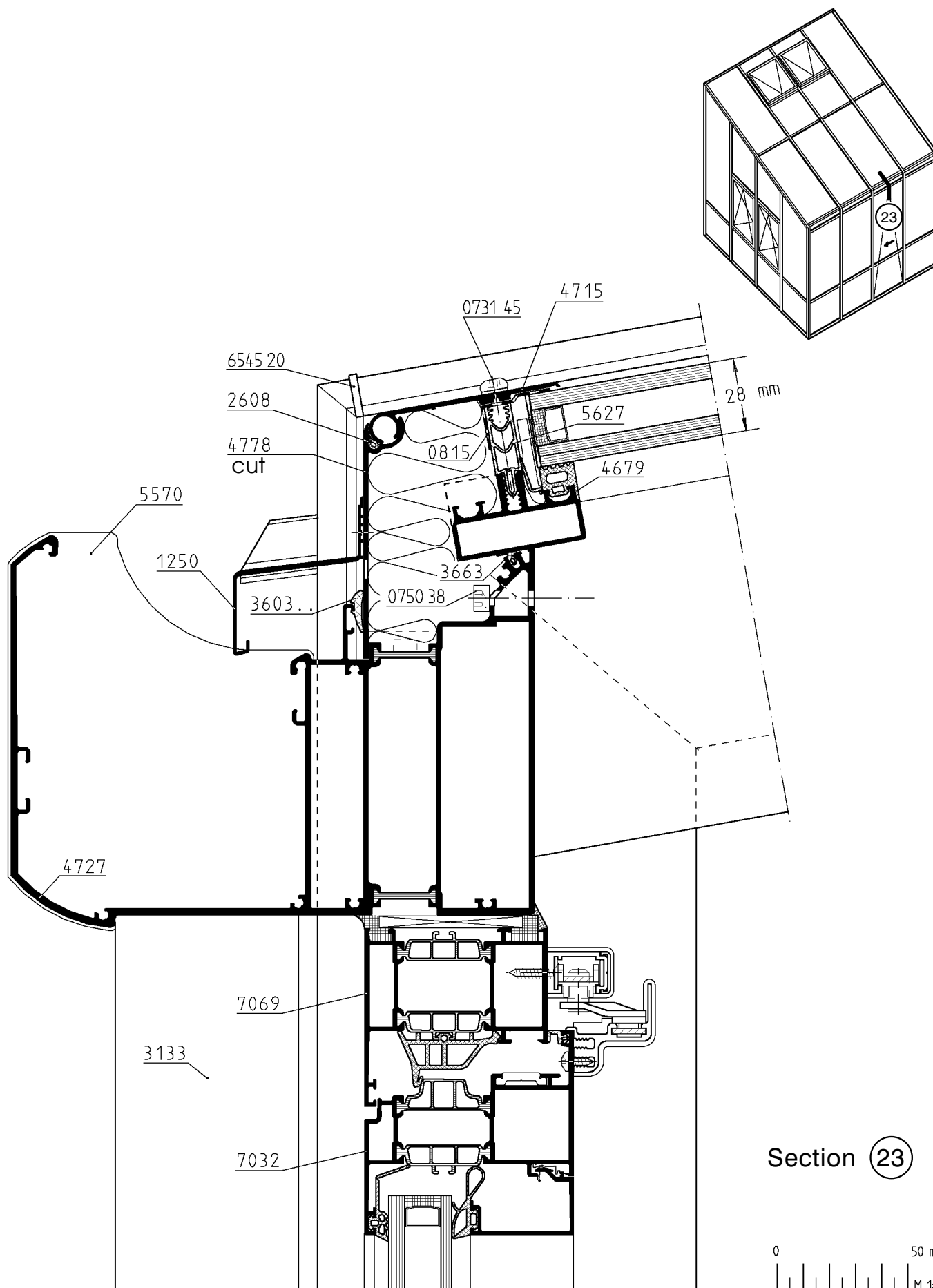
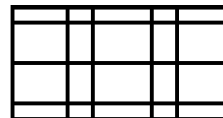
O.U. = 10 pieces


6882
Splice plate

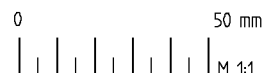
for profile attachment
Vertical

O.U. = 10 pieces

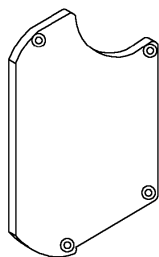
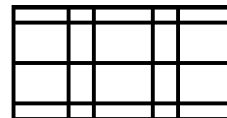




Section 23



050207

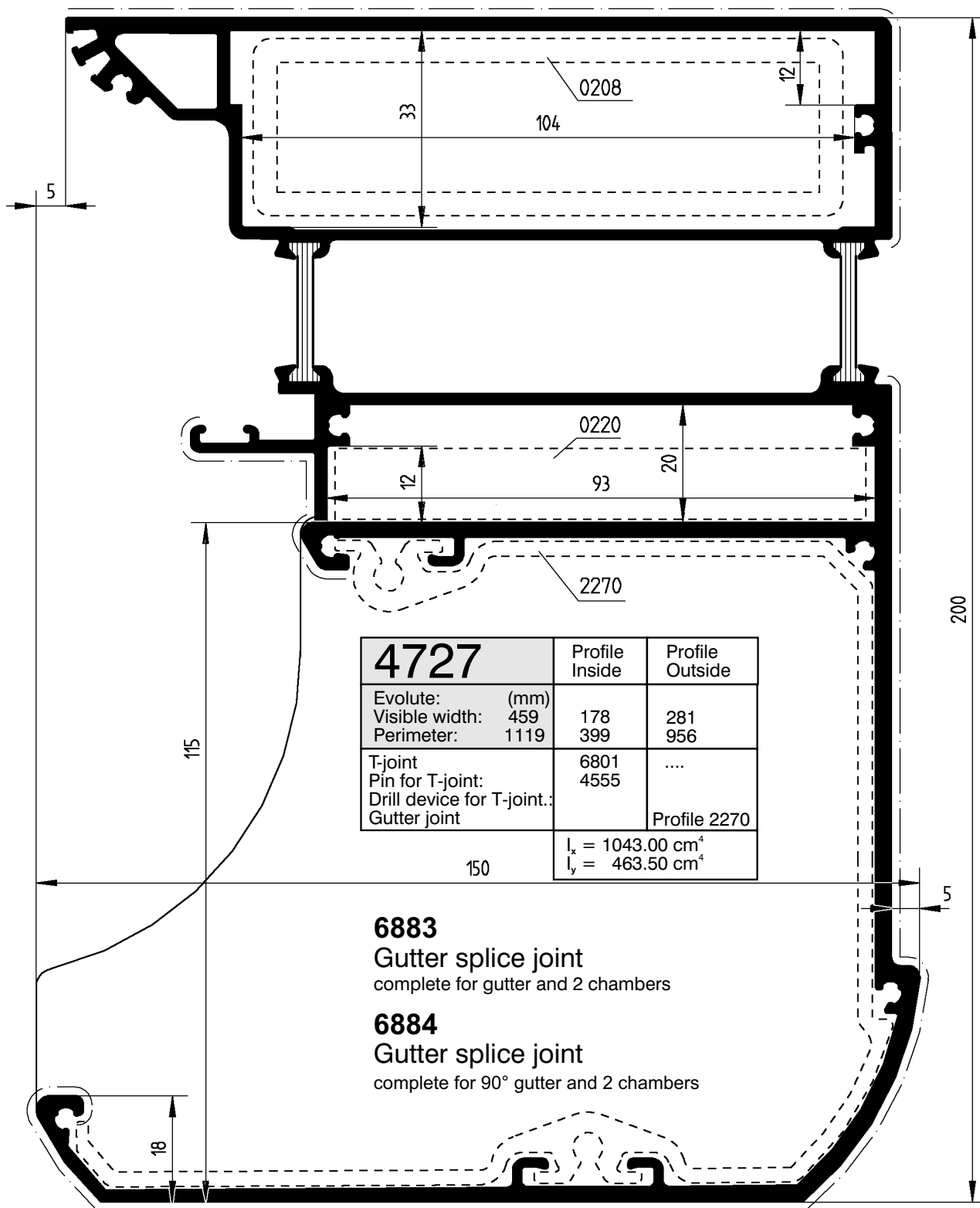


5570
Cover

for Rone profile 4727
LS/RS usable,
raw / crude
O.U. = 1 piece

5570 04
Cover

for Rone profile 4727
LS/RS usable,
white coated
O.U. = 1 piece

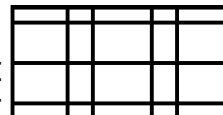


6883

Gutter splice joint
complete for gutter and 2 chambers

6884

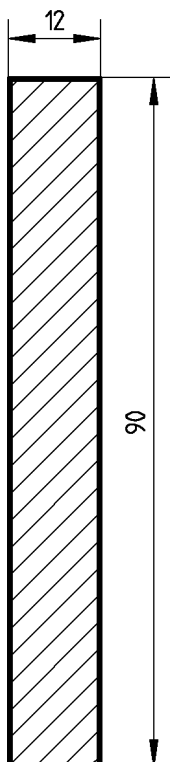
Gutter splice joint
complete for 90° gutter and 2 chambers



0220

Flat steel **90x12**,
hot dip galvanized,
ca. 6 m long
O.U. = 1 piece

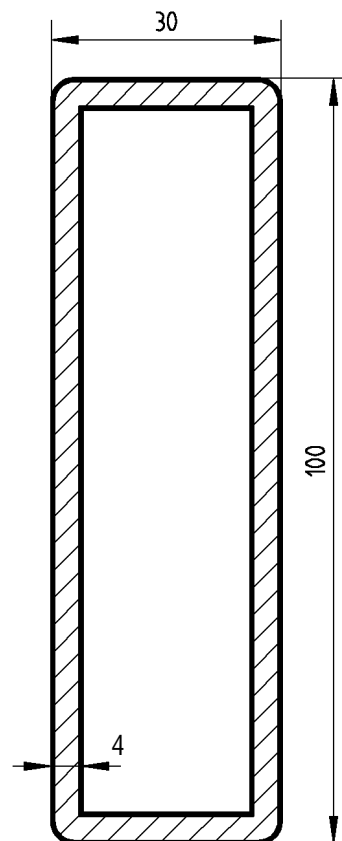
$I_x = 72.9 \text{ cm}^4$
 $I_y = 12.9 \text{ cm}^4$



0208

Steel tube **100x30x4**,
hot tip galvanized,
ca. 6 m long
O.U. = 1 piece

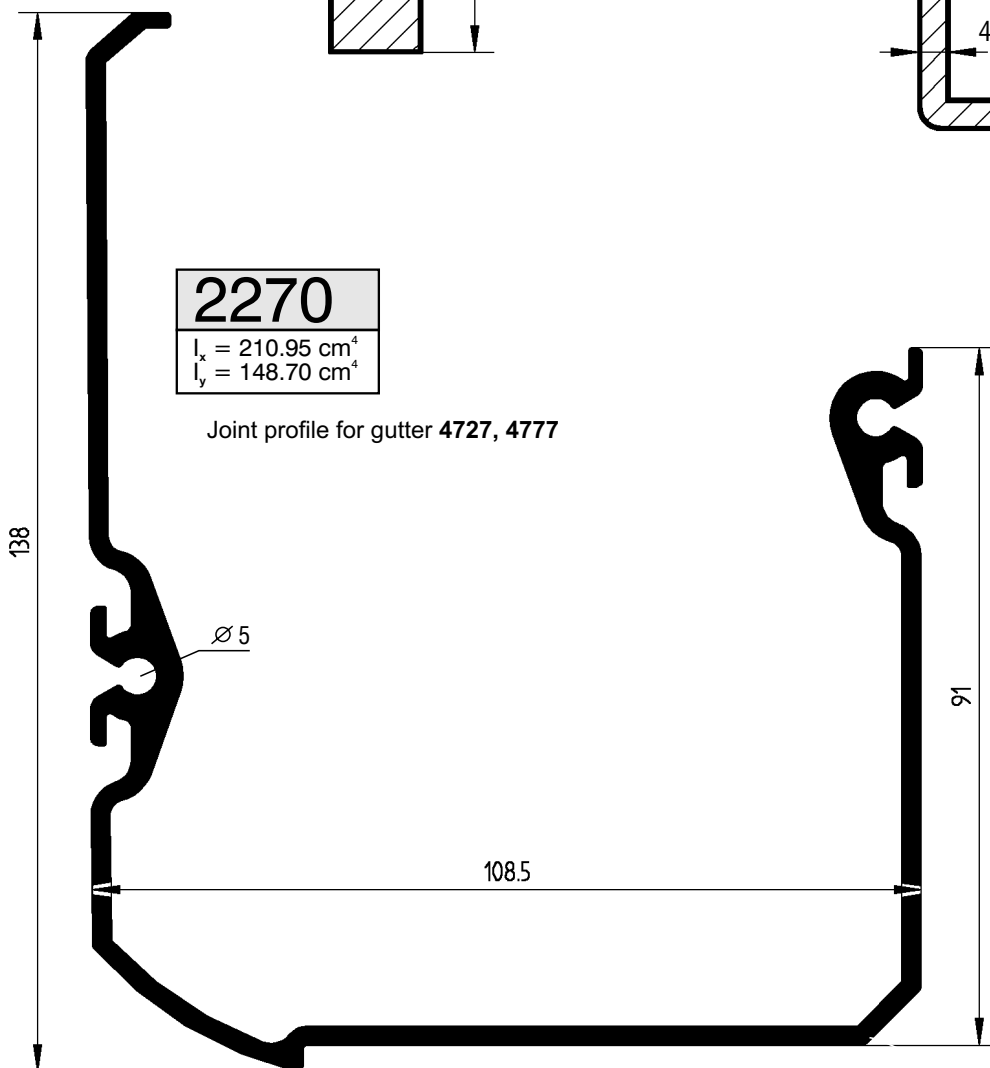
$I_x = 106.4 \text{ cm}^4$
 $I_y = 14.3 \text{ cm}^4$

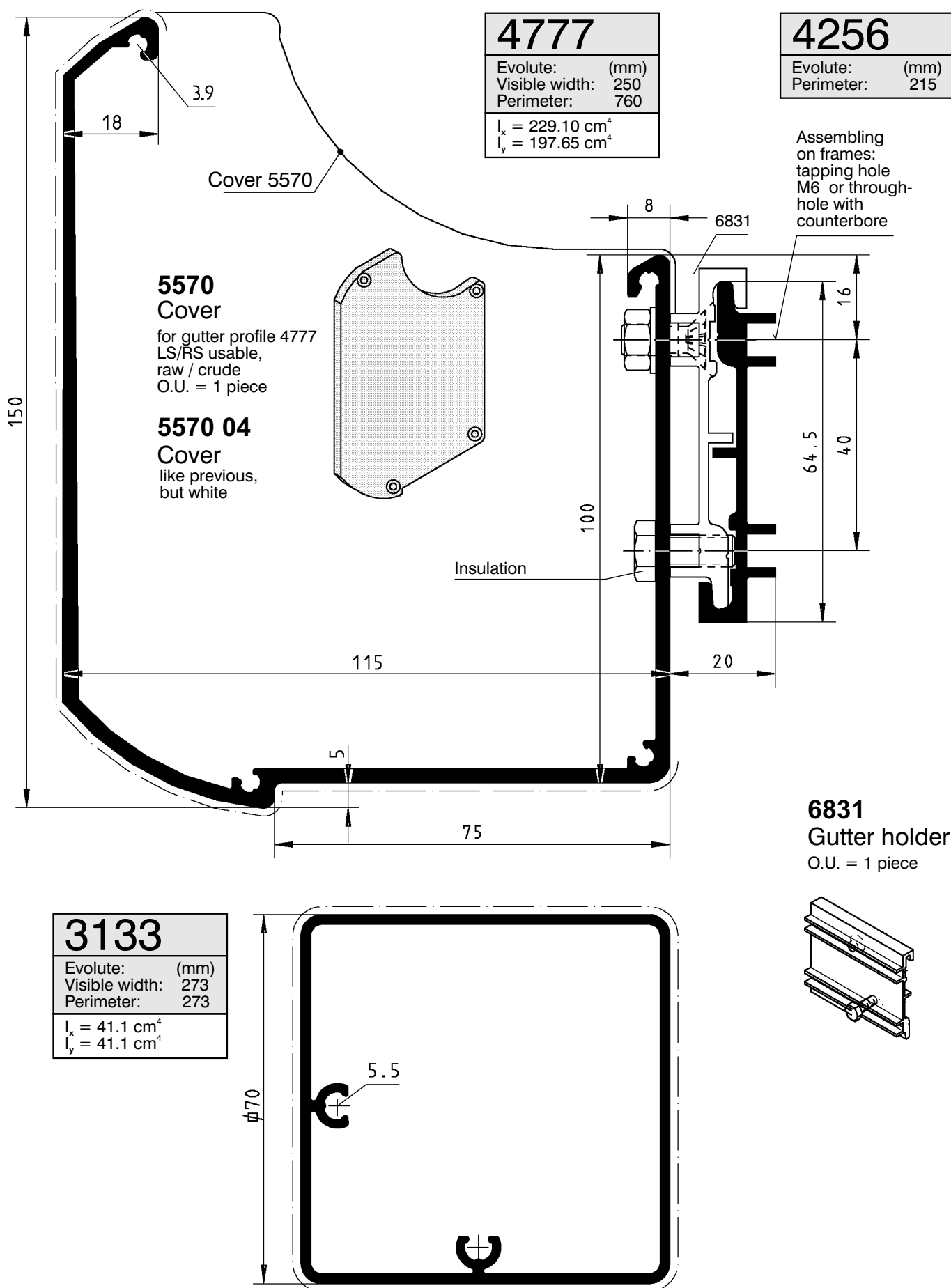
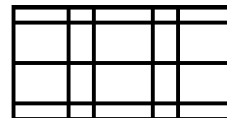


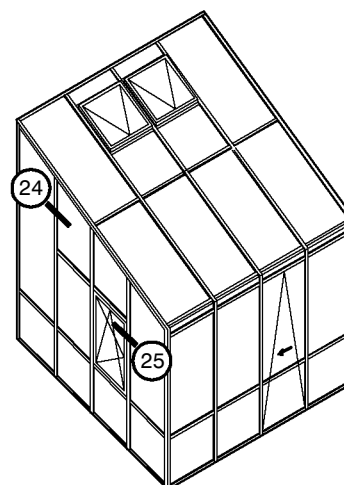
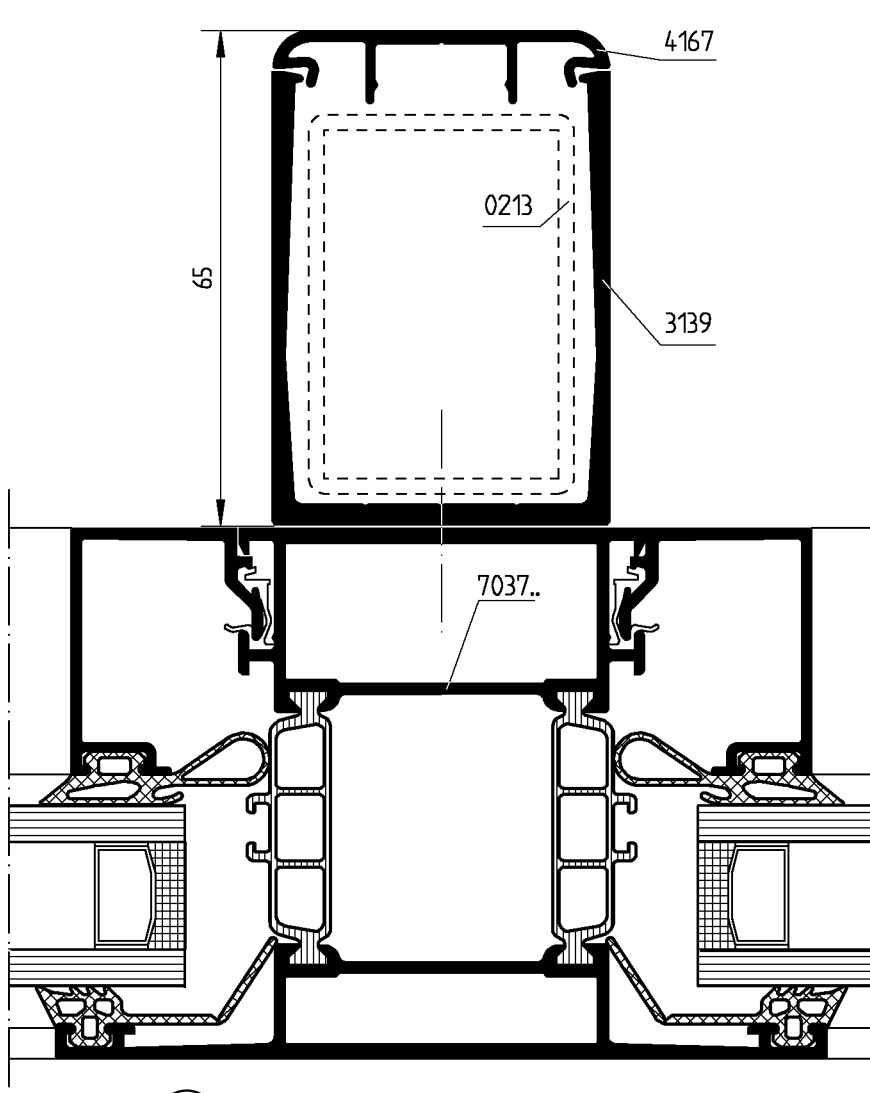
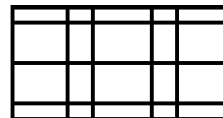
2270

$I_x = 210.95 \text{ cm}^4$
 $I_y = 148.70 \text{ cm}^4$

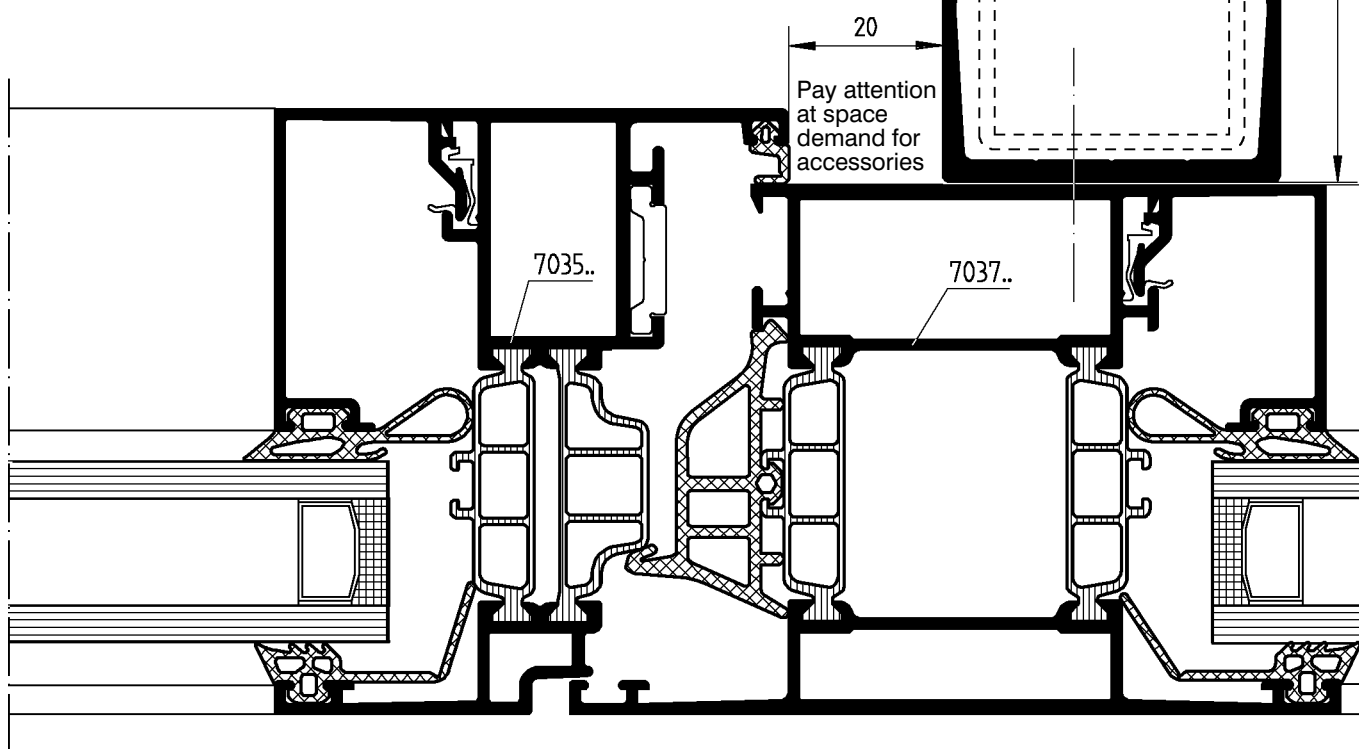
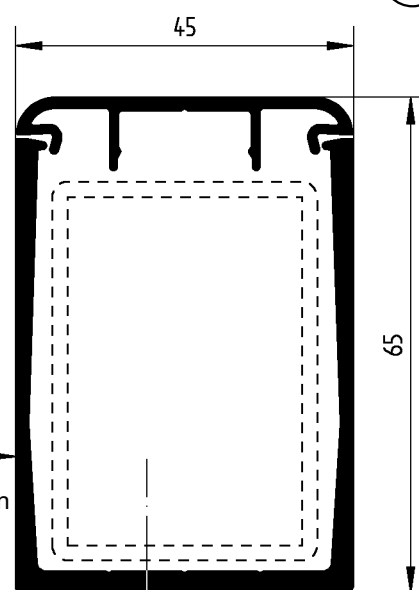
Joint profile for gutter **4727, 4777**

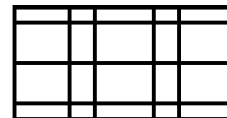






Section 25





4725

Evolute: (mm)
Visible width: 146
Perimeter: 567

VE = 6842

5703

Evolute: (mm)
Visible width: 247
Perimeter: 450

4167

Evolute: (mm)
Visible width: 50
Perimeter: 151

3139

Evolute: (mm)
Visible width: 120
Perimeter: 325

$I_x = 17.08 \text{ cm}^4$
 $I_y = 14.57 \text{ cm}^4$

**T-joint for
connect on gutter 4727**

Rafters	Roof- inclination	T-joint
5703 5704	5° up to 15°	7576 10
5703 5704	15° up to 25°	7576 20

Sykotec
Facade 60

6703 6704	5° up to 15°	7577 10
6703 6704	15° up to 25°	7577 20

5704

Evolute: (mm)
Visible width: 307
Perimeter: 509

0213

Steel tube, galvanized,
ca. 6 m long,
50 x 35 x 2

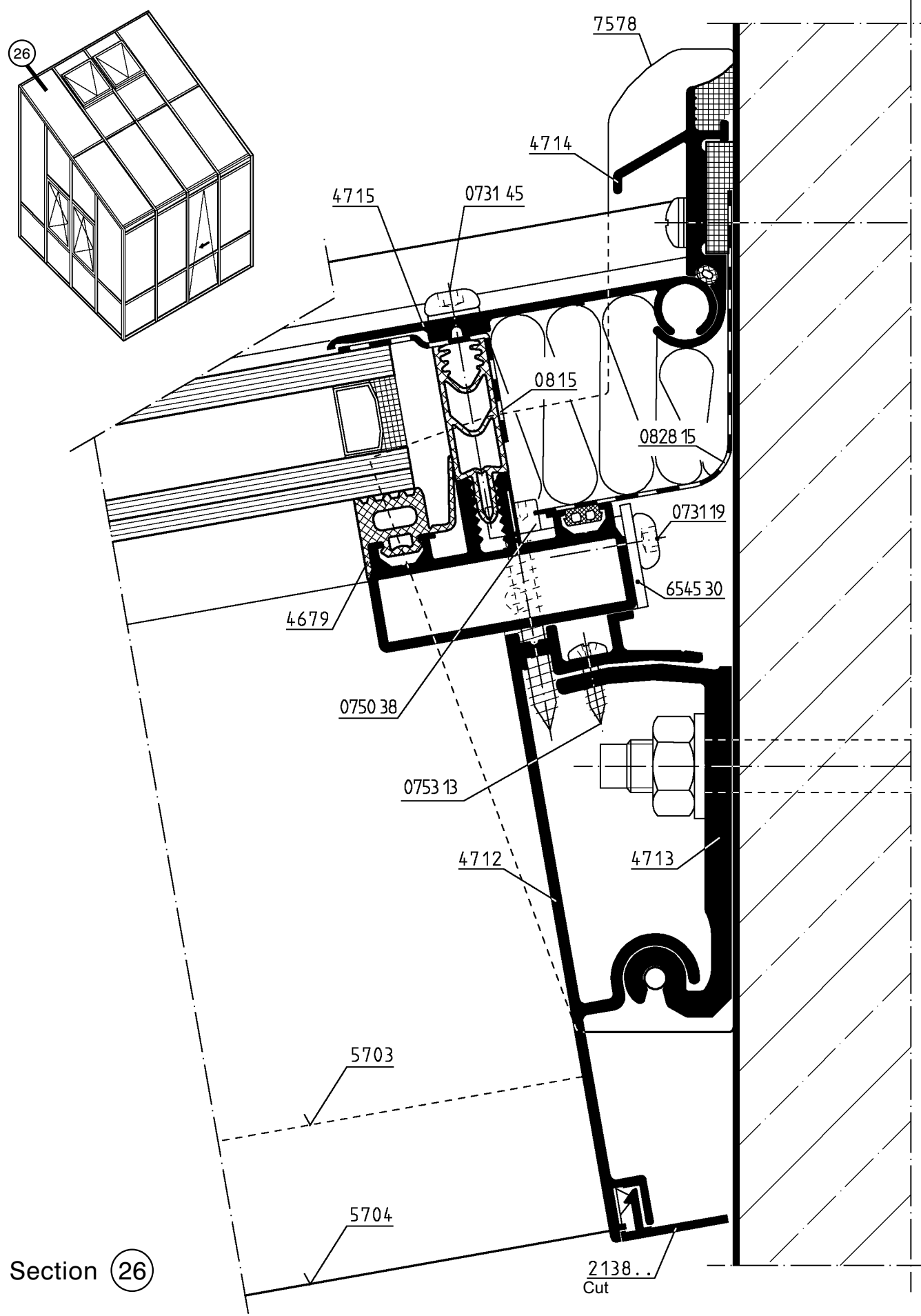
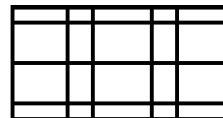
$I_x = 11,1 \text{ cm}^4$
 $I_y = 6,3 \text{ cm}^4$

2611

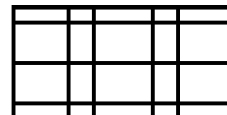
Sash gasket

of EPDM
colour: black
O.U. = 100 m



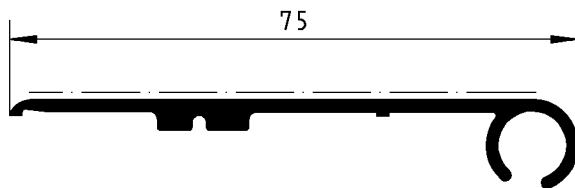


Section 26



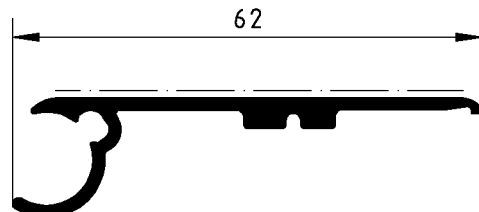
4715

Evolute: (mm)
Visible width: 86
Perimeter: 196



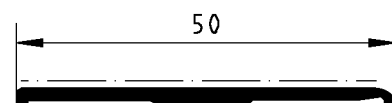
4716

Evolute: (mm)
Visible width: 61
Perimeter: 174



4717

Processing: (mm)
Output: 53
Circumferential: 110



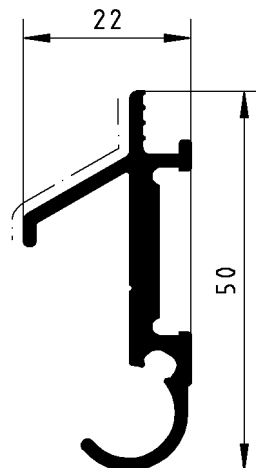
2608

Round gasket
of EPDM
colour: black
O.U. = 100 m



4714

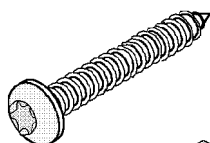
Evolute: (mm)
Visible width: 75
Perimeter: 191



0731 45

Lens-screw

5.5 x 45 with Torx, TX 25
similar DIN 7981-ST
stainless steel
O.U. = 100 pieces



3558

Synth.-washer

as base for
trust bolt 5.5
O.U. = 100 pieces

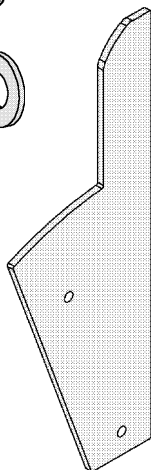


7578

Cover

for profile 4712/4713
LS/RS usable,
raw / crude
O.U. = 1 piece

EV1 anodized, white and RAL
by choice coated available

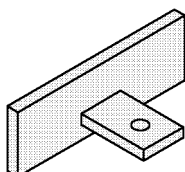


6545 25

Closing cap

for pressure plate 3757 10
and cover face cap 3758,
dark anodized
O.U. = 1 piece

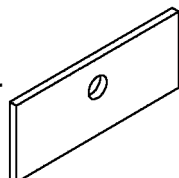
EV1 anodized, white and RAL
by choice coated available



6545 30

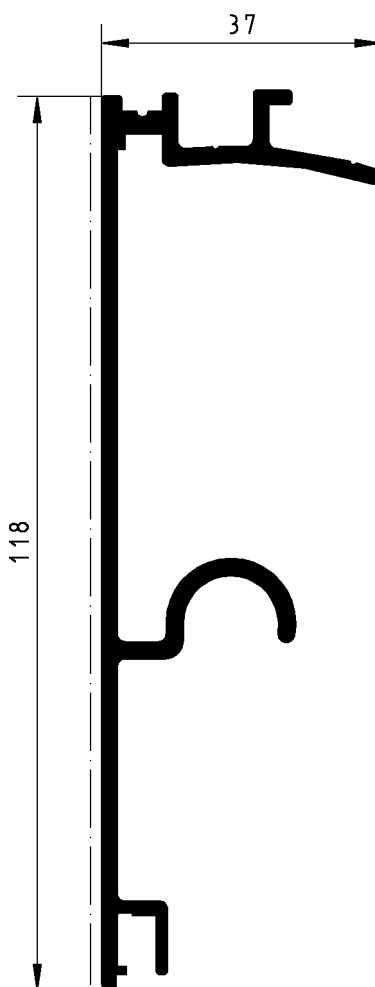
Fold connecting cover

for rafter profile,
raw / crude
O.U. = 1 piece



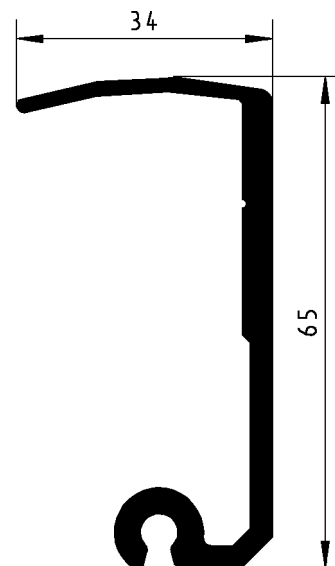
4712

Evolute: (mm)
Visible width: 118
Perimeter: 442



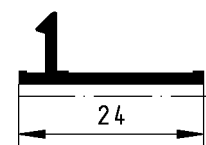
4713

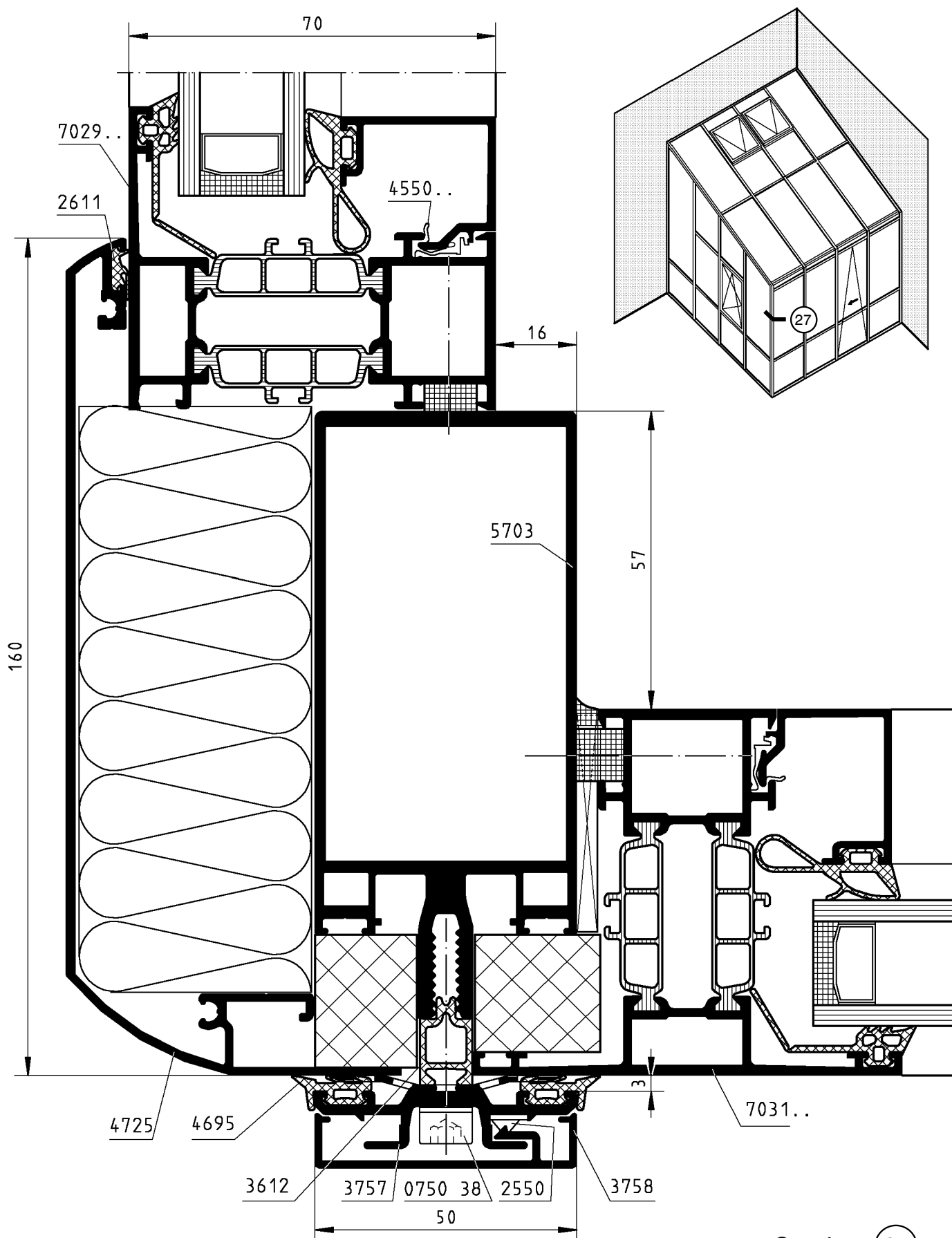
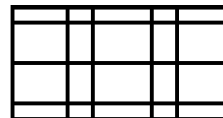
Evolute: (mm)
Visible width: 251
Perimeter: 251



2138

Evolute: (mm)
Visible width: 24
Perimeter: 70





Section (27)

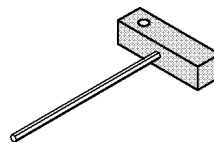
050207


3806
Drill

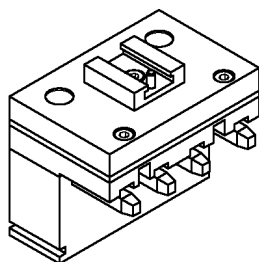
with depth gauge
 Φ 8 x 4.3 mm for T-joint
 profile 5718, 5719, 5720..
 O.U. = 1 piece

3806 10

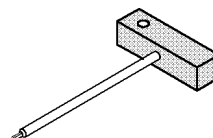
like previous Φ 8,6 x 4.3 mm
 for T-joint rafters connection
 Glass house MARIE


0859
Hexagon wrench key

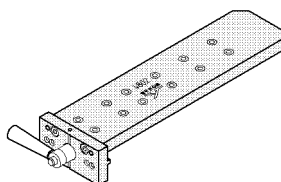
Hexagon socket
 for screws with
 (Allen) **SW 5** mm,
 for 0750..
 O.U. = 1 Piece


4801
Punch press

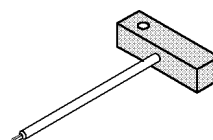
for T-joint,
 transom punch
 profile 5718, 5719, 5720..
 O.U. = 1 piece


0864
Hexagon wrench key

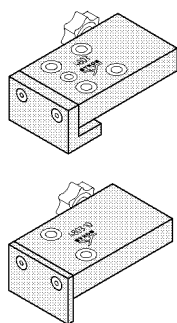
for Screws with
 TORX-drive **TX 20**,
 for 0704..
 O.U. = 1 piece


4802
Drilling plate

for T-joints
 transom on mullion
 mullion on mullion
 O.U. = 1 piece


0867
Hexagon wrench key

for Screws with
 TORX-drive **TX 25**,
 for 0731..
 O.U. = 1 piece


4803
Drilling plate

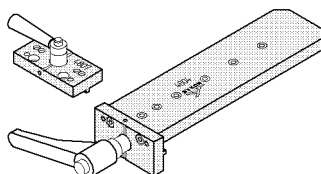
for T-joint,
 transom profile
 O.U. = 1 piece

4803 10
Drilling plate

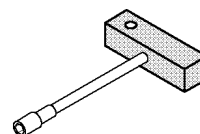
for T-joint,
 mullion profile as transom


0869
Angular-Screwdriver

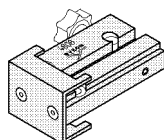
with spherical head,
 thigh length 165 x 25 mm,
 for Allen screws **SW 5**
 on rafters joint
 O.U. = 1 piece


4807
Drilling plate

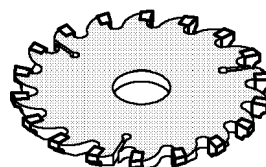
for T-joint
 transom profile assembly on
 profile 5702, 5703, 5704..
 O.U. = 1 piece


2890
Socket wrench

for hexagon head screw
SW 8
 O.U. = 1 piece


4808
Drilling plate

for T-joint
 Transom profile assembly on
 profile 5740 and 5741
 O.U. = 1 piece


0883 09
Profile configuration R5

for transom assembly
 on mullion 4786,
 tipped, Φ 180,
 cut width 11 mm, R 5 mm,
 hole Φ 40 mm, Z 18 ,for
 milling machine with
 mechanical feed.
 O.U. = 1 piece



Lens screws
DIN 7981-ST stainless steel
O.U. = 100 pieces

Code Nr.	Description
0752 38	3.5 x 38 *
0753 09	3.9 x 9.5
0753 13	3.9 x 13
0753 16	3.9 x 16
0753 22	3.9 x 22
0758 22	4.2 x 22
0730 09	4.8 x 9.5 - F
0730 16	4.8 x 16
0730 22	4.8 x 22
0730 32	4.8 x 32
0730 38	4.8 x 38
0730 50	4.8 x 50
0730 55	4.8 x 55

* Head shape of screw 2.9

0731 19	5.5 x 19 Torx TX 25
0731 45	5.5 x 45 Torx TX 25



Lens screw
DIN 7983-ST stainless steel
O.U. = 100 pieces

Code Nr.	Description
0759 19	4.2 x 19
0759 22	4.2 x 22
0764 16	6.3 x 16
0764 32	6.3 x 32



Self tapping screws
DIN 7982-ST stainless steel
O.U. = 100 pieces

Code Nr.	Description
0740 13	3.5 x 13
0740 16	3.5 x 16
0740 38	3.5 x 38
0741 13	3.9 x 13
0741 22	3.9 x 22
0741 38	3.9 x 38
0741 45	3.9 x 45
0744 13	4.2 x 13
0744 16	4.2 x 16
0744 19	4.2 x 19
0744 25	4.2 x 25
0744 32	4.2 x 32
0745 16	4.8 x 16
0745 22	4.8 x 22
0745 32	4.8 x 32
0745 38	4.8 x 38
0745 45	4.8 x 45
0745 60	4.8 x 60
0745 70	4.8 x 70
0745 80	4.8 x 80



Self drilling screw
sink head DIN 7504 stainless
steel O.U. = 100 pieces

Code Nr.	Description
0701 13	4.2 x 13
0701 25	4.2 x 25



Self tapping screws, with Torx,
similar DIN 7982-ST stainless steel
O.U. = 100 pieces

Code Nr.	Description
0703 13	3.9 x 13
0703 22	3.9 x 22
0703 32	3.9 x 32
0704 13	4.2 x 13
0704 19	4.2 x 19
0704 22	4.2 x 22
0704 25	4.2 x 25
0704 32	4.2 x 32
0704 38	4.2 x 38
0704 45	4.2 x 45



Screw and synthetic Cap
stainless steel
O.U. = 100 pieces

Code Nr.	Description
Synth. Cap white	
0768 04	3.9 x 13
0770 04	3.9 x 19
0769 04	3.9 x 25
0796 04	3.9 x 45
Synth. Cap black	
0768 05	3.9 x 13
0770 05	3.9 x 19
0769 05	3.9 x 25
0796 05	3.9 x 45



Sink screw
DIN 965 stainless steel
O.U. = 100 pieces

Code Nr.	Description
0728 08	M 4 x 8
0728 12	M 4 x 12
0735 10	M 5 x 10
0735 12	M 5 x 12
0735 14	M 5 x 14
0735 20	M 5 x 20
0735 25	M 5 x 25



Lens-Sink screw and
tip stainless steel
O.U. = 100 pieces

Code Nr.	Description
0733	M 5 x 14

Sink screw
self threading

0788	M 5 x 14
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Hexagon nut
DIN 934 stainless steel
O.U. = 100 pieces

Code Nr.	Description
0751	M 5



Draw in nut point
Steel cadmiel, O.U. = 100 pieces

Code Nr.	Description
0777	M 5 2-3 mm
0777 10	M 5 3-5.5 mm
0778	M 6 2-3 mm



Cylinder Allen screw
DIN 6912 stainless steel
O.U. = 100 pieces

Code Nr.	Description
0784 20	M 5 x 20
0797 20	M 6 x 20
0798 25	M 8 x 25



Washer DIN 125, Form B
Stainless steel
O.U. = 100 pieces

Code Nr.	Description
0793	6.4
0795	8.4



from rivet
on aluminium O.U. = 100 pieces

Code Nr.	Description
0771	∅ 3 x 5



Hexagon screw
DIN 7976-ST
Stainless steel O.U. = 100 pieces

Code Nr.	Description
0724 53	5.5 x 53
0724 90	5.5 x 90 *
O.U. = 10 pieces	



Cylinder screw
hexagon head DIN 6912
Stainless steel O.U. = 100 pieces

Code Nr.	Description
0784 20	M 5 x 20
0797 20	M 6 x 20
0798 25	M 8 x 25



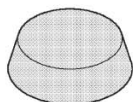
Synthetic plain washer for
screw 0724 .., 0750 ..
O.U. = 100 pieces

Code Nr.	Description
3558	5.3



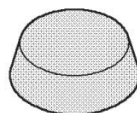
Plain washer DIN 125, Form B
Stainless steel
O.U. = 100 pieces

Code Nr.	Description
0793	6.4
0795	8.4



Synthetic cap for
hexagon screw B5.5, 0724 ..
O.U. = 100 pieces

Code Nr.	Colour
0504 04	white
0504 05	black



Synthetic cap for
cylinder screw M8, 0798 25
O.U. = 100 pieces

Code Nr.	Colour
0510 04	white
0510 05	black



Cylinder screw with
hexagon head
stainless steel,
complete with plain washer 3558
O.U. = 100 pieces

Code Nr.	Description
0750 22	5.5 x 22
0750 30	5.5 x 30
0750 38	5.5 x 38
0750 42	5.5 x 42
0750 46	5.5 x 46
0750 50	5.5 x 50
0750 53	5.5 x 53
0750 58	5.5 x 58



Lens-screw
with Torx, similar DIN 7981-ST
stainless steel,
O.U. = 100 pieces

Code Nr.	Description
0731 19	5.5 x 19 TX 25
0731 45	5.5 x 45 TX 25

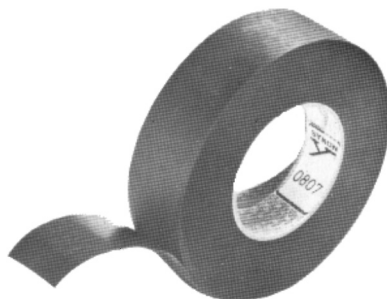


Special round screw (ISO 7380)
with hexagon head
Stainless steel
O.U. = 100 pieces

Code Nr.	Description
0722 16	M 8 x 16



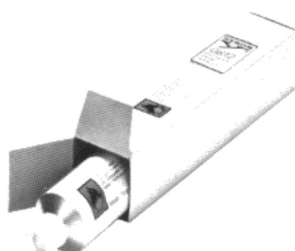
0804
Glue for gaskets
Content 20 g
O.U. = 1 piece



0807
Adhesive tape
to protect the surface of profiles
Roll width 50 mm, Length 100 m
O.U. = 1 piece



0808
Anodizing cleaner
for cleaning and care of
anodized profile
Content 100 ml
O.U. = 1 piece



0812
Glue for gasket in tube
Tube content 170 g
O.U. = 1 piece



0813
Slot cleaner
for cleaning anodized surfaces
O.U. = 1 piece



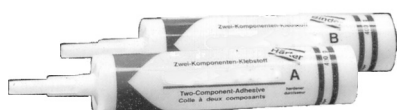
0822
Glue for metals
for colour coated
and anodized profile, became rigid at cold
on two components basis
(Epoxyd resin).
Processing with **Portioning tool 3812**,
Mixing cup 3812 10
O.U. = 2 cartridge each 1500 g



0823
Glue for screws
Medium tight, quick hardening
Bottle with 10 ml content
O.U. = 1 piece



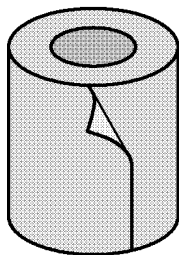
0831
Intensive cleaner
for colour coated, unpainted
and anodized profile,
of natural
lemon peel extract
Content 10 Lt
O.U. = 1 piece



0833
Glue for metals
for colour coated, unpainted and
anodized profile, became rigid at cold
from two components basis
(Epoxyd resin). Processing with
Portioning pistol 3808,
Mixing cup 3812 10
O.U. = 460 g (310 ml)



0834
Colored paste
for Metal glue 0822, 0832 and 0833
PE-bottle with 50 ml contents:
0834 04 colour white,
0834 05 colour black
(0834 01 colour blue, 0834 02 red,
0834 03 yellow on request available)
O.U. = 1 piece


0824
Building sealing foil

Material EPDM,
 Width 250 mm, thickness 1.00 mm,
 Roll length 20 m,
 Colour: black
 O.U. = 1 piece

0824 10
Building sealing foil

like previous, but 300 mm width

O.U. = 1 piece

0824 20
Building sealing foil

like previous, but 500 mm width

O.U. = 1 piece

0828 15
**Building sealing foil
 with gasket leg**

suitable for connecting
 profile 5710.

Material EPDM, width 150 mm,
 Thickness 0,75 mm, length 20 m,
 Colour: black

O.U. = 1 piece


0828 25
**Building sealing foil
 with gasket leg**

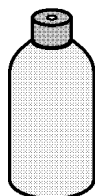
like previous, but 250 mm width

O.U. = 1 piece

0828 35
**Building sealing foil
 with gasket leg**

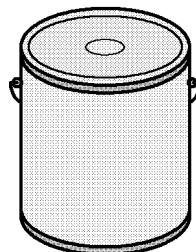
like previous, but 350 mm width

O.U. = 1 piece

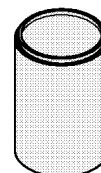

0825
Cleaner

For pre treatment of contact surfaces,
 also as dilator of adhesive 0826,
 Bottle content 1 Liter

O.U. = 1 piece

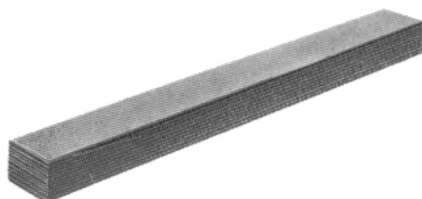

0826
Adhesive

In order to glue the building
 sealing foil in dry and
 without just surface
 bucket content 4.7 kg
 O.U. = 1 piece


0826 10
Adhesive

like previous, but
 Dose content 0.8 kg

O.U. = 1 piece


0809
Package material

Self adhesive, in stripes
 of 1000 x 75 x 2 mm
 O.U. = 10 pieces


0818 04
Marker

Correction of surfaces
 scratches
 Colour: white
 O.U. = 1 Piece

0818 06
Color stick

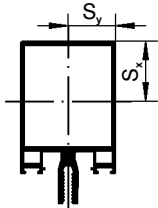

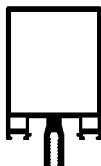
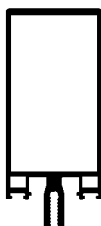
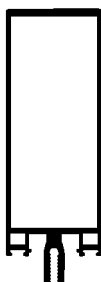
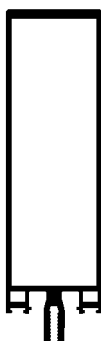
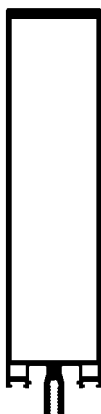
like previous, but EV1
 O.U. = 1 piece

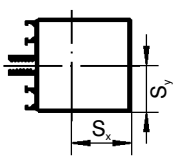


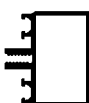
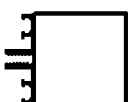

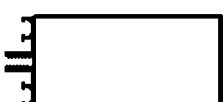
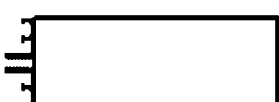
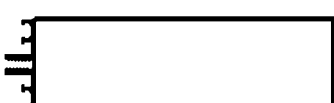
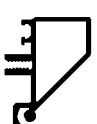
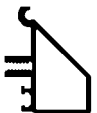
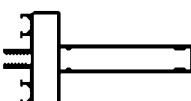
0818 07
Color stick

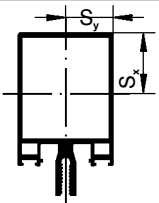


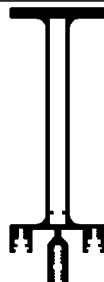


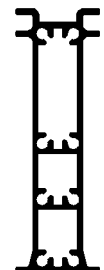
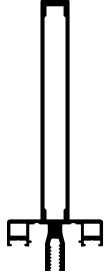
like previous, but dark bronze
 O.U. = 1 piece

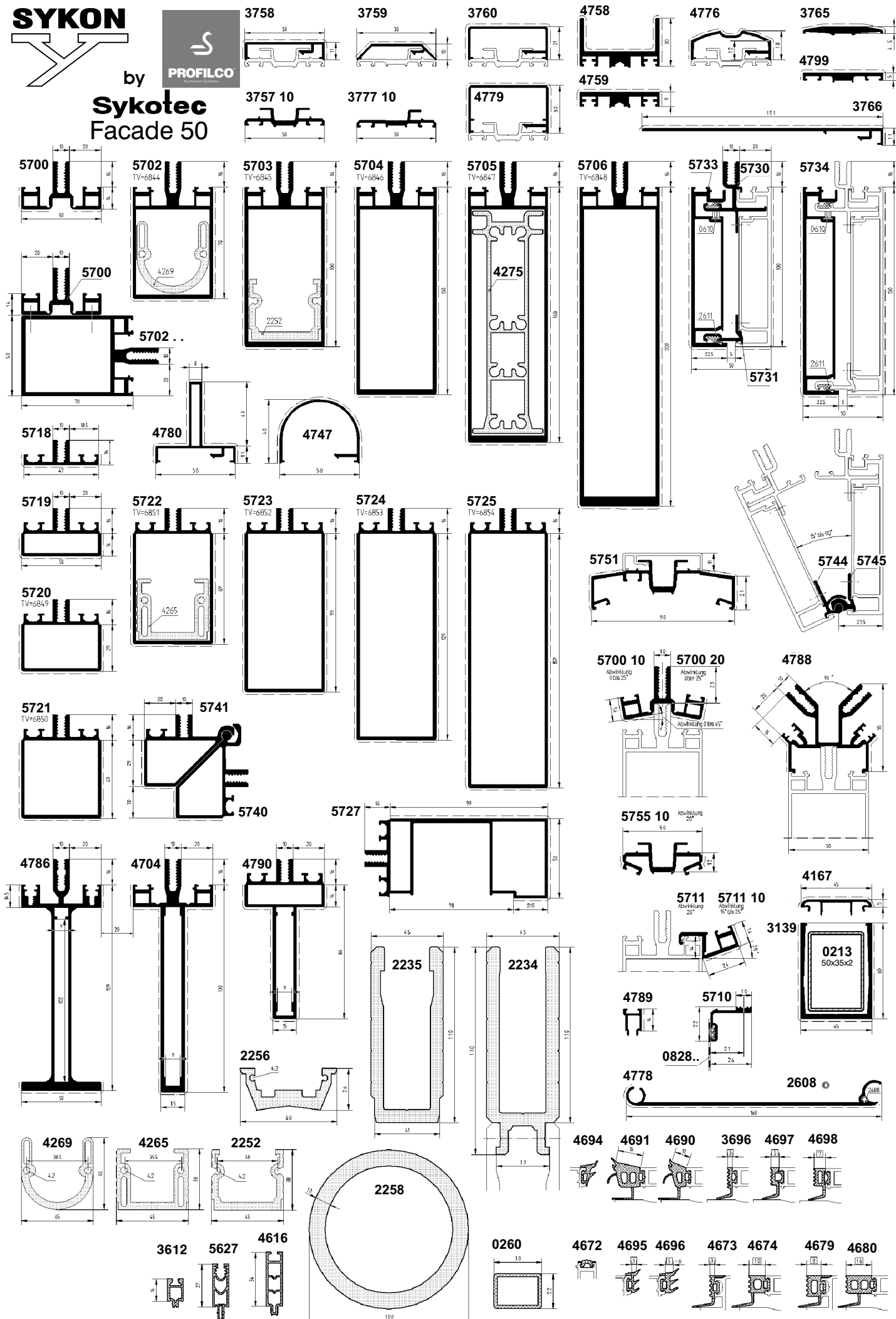
0818 08
Color stick

like previous, but in RAL colour choice
 O.U. = 1 piece

							
Profile-Nr.		$J_x = \text{cm}^4$	$J_y = \text{cm}^4$	$W_x = \text{cm}^3$	$W_y = \text{cm}^3$	$S_x = \text{cm}$	$S_y = \text{cm}$
5700		2.35	7	2.2	2.8	1	2.5
5702		54	22.1	12.1	8.8	4.4	2.5
5703		132.35	29.4	21.8	11.8	6	2.5
5704		259.3	36.8	34	14.7	7.6	2.5
5705		469.9	47.5	53	19	8.9	2.5
5706		883.2	60.6	84.3	24.2	10.5	2.5

<div>  </div>						
Profile-Nr.	$J_x = \text{cm}^4$	$J_y = \text{cm}^4$	$W_x = \text{cm}^3$	$W_y = \text{cm}^3$	$S_x = \text{cm}$	$S_y = \text{cm}$
5718 	0.4	2.9	0.8	1.2	0.5	2.35
5719 	2.45	7.6	1.9	3	1.3	2.5
5720 	8.75	11.05	4.1	4.4	2.2	2.5
5721 	23.95	15.25	7.2	6.1	3.3	2.5
5722 	48.7	19.45	11	7.8	4.4	2.5
5723 	111.7	25.95	18.8	10.4	5.9	2.5
5724 	202.6	34.7	26.7	13.9	7.6	2.5
5725 	356.3	43.65	40	17.5	8.9	2.5
5740 	7	13.2	2.7	4	2.6	3.3
5741 	6.4	10.2	2.6	4.3	2.5	2.4
4790 	60.4	9.0	10.2	3.6	5.8	2.5

							
Profile-Nr.		$J_x = \text{cm}^4$	$J_y = \text{cm}^4$	$W_x = \text{cm}^3$	$W_y = \text{cm}^3$	$S_x = \text{cm}$	$S_y = \text{cm}$
5733		54.6	3.1	11	3.5	5	1.4
5734		134.75	4.25	19.3	4.8	7	1.4
4786		297.6	15.05	42.1	6	7	2.5
4787		13.4	4.25	3.5	1.7	3.8	2.5
4788		11.55	17.2	3.8	5.8	3	3
4275		281.6	16.45	41	7.5	6.9	2.2
4704		193.1	9.26	22.7	3.7	8.4	2.5



Order number	Catalogue page	Order number	Catalogue page	Order number	Catalogue page	Order number	Catalogue page
0208	7/38	0864	7/45	4779	7/28	6853	7/13
0213	7/41	0869	7/45	4780	7/28-1	6854	7/13
0220	7/38	0883 09	7/26,45	4786	7/26	6869	7/30,31
0260	7/29	2138	7/43	4787	7/26	6869 10	7/30,31
0504	7/47	2234	7/34	4788	7/17	6869 20	7/30,31
0510	7/47	2235	7/34	4789	7/28-1	6869 30	7/30,31
0610	7/15	2252	7/33	4790	7/27	6870	7/30
0701	7/46	2256	7/34	4799	7/28	6870 10	7/30
0703	7/46	2258	7/34	4801	7/45	6870 20	7/30
0704	7/12,33,46	2270	7/38	4802	7/45	6870 30	7/30
0722	7/47	2550	7/28	4803	7/45	6881	7/35
0724	7/30,47	2608	7/04,43	4803 10	7/45	6882	7/35
0728	7/46	2611	7/15,41	4807	7/45	6883	7/37
0730	7/46	2890	7/45	4808	7/45	6884	7/37
0731	7/47	3133	7/39	4810	7/27	7576	7/41
0733	7/46	3139	7/41	5518	7/33	7577	7/41
0735	7/46	3558	7/30,31,47	5518 10	7/33	7578	7/43
0740	7/46	3612	7/29	5570	7/37,39		
0740	7/46	3696	7/29	5627	7/29		
0741	7/46	3757 10	7/28	5700	7/10		
0744	7/46	3758	7/28	5700 10	7/22		
0745	7/46	3759	7/28	5700 20	7/22		
0750	7/30,31,47	3760	7/28	5702	7/10		
0751	7/46	3765	7/28	5703	7/10,41		
0752	7/46	3766	7/28	5704	7/10,41		
0753	7/46	3777 10	7/28	5705	7/11		
0758	7/46	3806	7/45	5706	7/11		
0759	7/46	3812	7/48	5710	7/08		
0764	7/46	4167	7/41	5711	7/24		
0768	7/46	4256	7/39	5711 10	7/24		
0769	7/46	4265	7/33	5718	7/12		
0770	7/46	4269	7/33	5719	7/12		
0771	7/46	4275	7/35	5720	7/12		
0772	7/34	4555	7/37	5721	7/12		
0774	7/46	4586	7/35	5722	7/12		
0777	7/46	4586 10	7/35	5723	7/13		
0778	7/46	4616	7/29	5724	7/13		
0784 20	7/47	4630	7/29	5725	7/13		
0785	7/27	4672	7/29	5727	7/06-2		
0788	7/46	4673	7/29	5730	7/15		
0793	7/47	4674	7/29	5731	7/15		
0795	7/47	4679	7/29	5733	7/15		
0796	7/46	4680	7/29	5734	7/15		
0797	7/47	4690	7/18	5740	7/20		
0804	7/48	4691	7/18	5741	7/20		
0807	7/48	4694	7/18,23	5744	7/16		
0808	7/48	4695	7/29	5745	7/16		
0809	7/49	4696	7/29	5751	7/23		
0812	7/48	4697	7/29	5755 10	7/24		
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0819	7/29	4713	7/43	6545 30	7/43		
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0821	7/29	4715	7/43	6831	7/39		
0822	7/48	4716	7/43	6842	7/41		
0823	7/48	4717	7/43	6844	7/10		
0824	7/49	4725	7/41	6845	7/10		
0825	7/49	4727	7/37	6846	7/10		
0826	7/49	4747	7/28-1	6847	7/11		
0828	7/49	4758	7/28	6848	7/11		
0831	7/48	4759	7/28	6849	7/12		
0833	7/48	4776	7/28	6850	7/12		
0834	7/48	4777	7/39	6851	7/12		
0859	7/45	4778	7/04	6852	7/13		